



Viking Valve Series

Air Control Valves & Accessories

Catalog 0697P-2



ENGINEERING YOUR SUCCESS.

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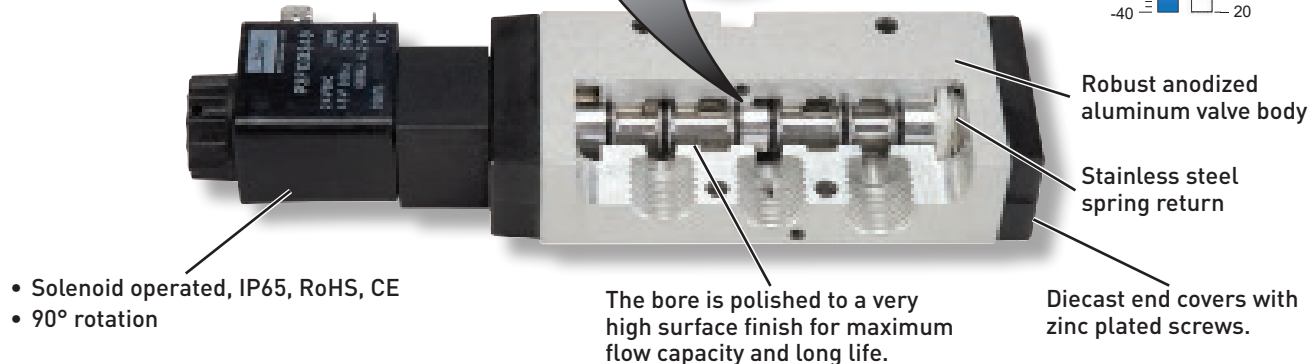
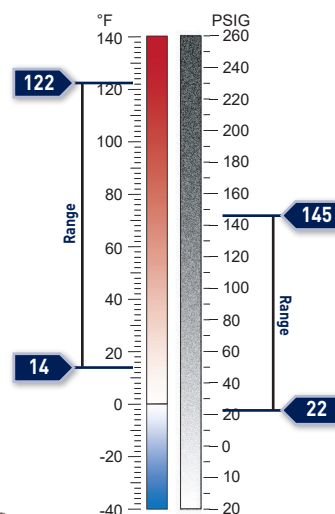
Viking Lite Valves

The Viking Lite Series pneumatic valve range is a robust, versatile valve which combines high performance with compact installation dimensions. Large flow capacity, short change-over times and low change-over pressure are important characteristics of the valve range.

WCS

- Maximum Performance
 - Low friction - fast response - less wear
- Long Cycle Life
 - Under pressure, radial expansion of the seal occurs to maintain sealing contact with the valve bore
- Non-Lube Service
 - No lubrication required for continuous valve shifting
- Bi-Directional Spool Seals
 - Common spool used for any pressure

WCS
 Wear Compensation System



- Solenoid operated, IP65, RoHS, CE
- 90° rotation

Valve options: Viking Lite

- 3-way, 2-position
- Single solenoid
- Spring return
- Double solenoid



- 4-way, 2-position
- Single solenoid
- Spring return
- Double solenoid



- 4-way, 3-position
 - Center exhaust
 - Pressure center
 - Blocked center



Valve port options

- 1/8, 1/4 & 3/8 inch NPT & BSP threads.

Solenoid options

- 22-pin, DIN



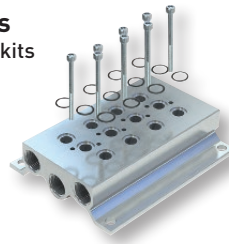
Remote Pilot options

- 4mm (5/32) OD tube



Manifold options

- IEM bar manifold kits



Lite Markets



Industrial



Automotive



Food Processing



Industrial



Industrial



Industrial



Viking Xtreme Valve

The Viking Xtreme Valve Series is robust and versatile. Incorporating stainless steel fasteners and over molded spool for large flow capacity, short change-over times and low change-over pressures. Viking Xtreme Valve Series has 2 different valve operating ranges: XTREME and NORMAL pressure and temperature ranges. These valves have *standard* and *unique* features which enables the designer to choose the best valve for the varying applications ranging from General Industrial to the more rugged environments.

Over molded Spool

- Aluminum spool with nitrile rubber coating ground to exact size for optimum performance
- Precision ground for maximum performance
- Wide operating temperature range
- Low temperature to -40°

Over Molded Spool

- Solenoid operated, IP65, RoHS, CE, CSA
- Wide variety of electrical connections
- 90° rotation
- Air pilot available

Robust anodized aluminum valve body

Stainless steel spring return

Diecast end covers with stainless steel screws to resist aggressive environments.

The bore is polished to a very high surface finish for maximum flow capacity and long life.

Sintered bronze pilot chamber breathers provide increased protection against ingress of dust and dirt.

Standard Features

Valve options: Xtreme & Normal versions

- 3-way, 2-position
- Single & double solenoid
- 4-way, 2-position
- Single & double solenoid
- 4-way, 2-position
- 4-way, 3-position
- Center exhaust
- Pressure center
- Blocked center



Valve port options

- 1/8, 1/4, 3/8 & 1/2 inch NPT & BSPP threads
- NAMUR mount

Solenoid options: a wide variety of voltages including mobile rated coils with tolerance ranges for mobile applications

- 22-pin, DIN
- Grommet
- M12
- 1/2" Conduit
- 15mm



Manifold options

- IEM bar manifold kits



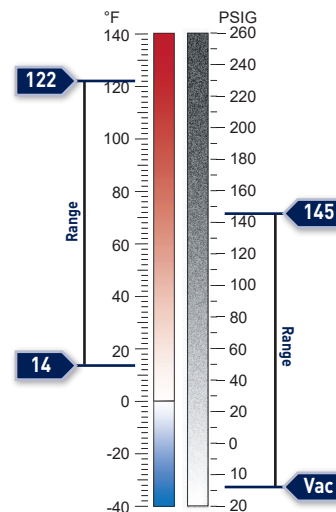
Viking Xtreme Valve

Unique Features

In addition to the common features, the unique features in the Xtreme and Normal Valves enable the designer to fit these valves into applications where standard valves will not meet the specifications.

Viking Xtreme Valve: Normal Pressure / Temperature

- **Temperature range:** 14°F to 122°F (-10°C to 50°C)
- **Pressure range:** Vacuum to 145 PSIG (10 bar)
- **Override options**
 - No-override
 - Flush - locking
 - Extended - non-locking
- **Standard solenoid armature**
- **Unique solenoids:**
 - Hazardous duty
 - Class I; Groups A, B, C & D
 - Class II; Groups E, F, & G
 - Class III; Div. I
 - 24VDC Intrinsically safe
 - Class I; Groups A, B, C & D
 - Class II; Groups E, F, & G
 - Class III; Div. I
 - 24VDC ATEX approved solenoids

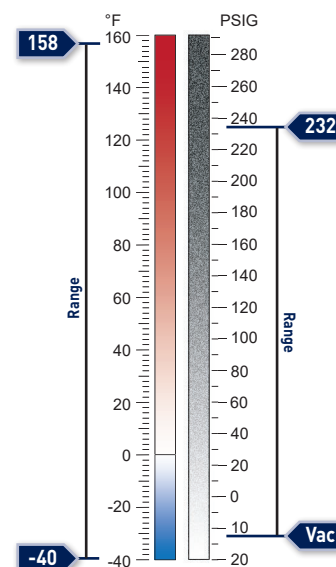


General Markets



Viking Xtreme Valve: Xtreme Pressure / Temperature

- **Wider temperature range:** -40°F to 158°F (-40°C to 70°C)
- **Wider pressure range:** Vacuum to 232 PSIG (16 bar)
- **Tested to +5g shock & vibration**
- **Passed 500 hour salt spray test**
- **Override options**
 - No-override
 - Extended - non-locking
- **Stainless steel solenoid armature**
 - Improved corrosion resistance for harsh environments
 - Extends operating temperature and pressure range
- **Unique valve configuration: Remote Air Pilot**
 - 3-way & 4-way valves



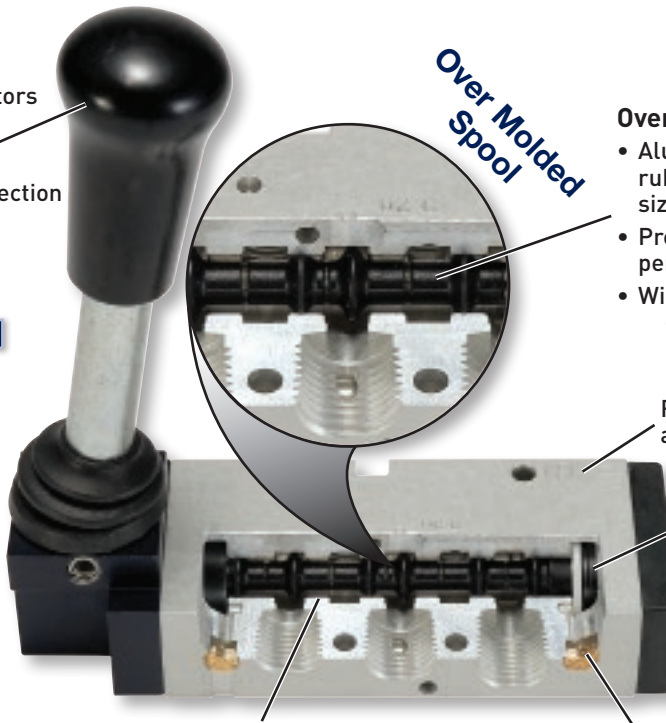
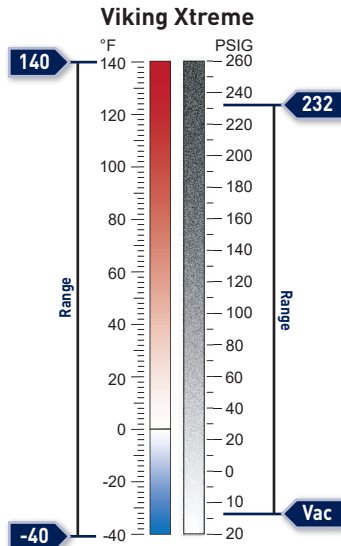
Xtreme Markets



Viking Xtreme Manual Valve

Viking Xtreme Manual Valves have all the features of the Viking Xtreme Valves including temperature and pressure range while incorporating a rugged lever actuator which has been specifically designed for gloved hands to suit mobile applications in the most arduous of environments.

- Wide variety of manual actuators
- Robust Knobs
- Stainless steel available
- Handle boots for ingress protection



Over Molded Spool

Over molded Spool

- Aluminum spool with nitrile rubber coating ground to exact size for optimum performance
- Precision ground for maximum performance
- Wide operating temperature range - Low temperature to -40°

Robust anodized aluminum valve body

Stainless steel spring return

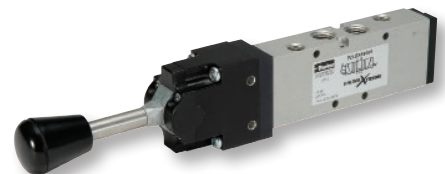
Diecast end covers with stainless steel screws to resist aggressive environments.

The bore is polished to a very high surface finish for maximum flow capacity and long life.

Sintered bronze pilot chamber breathers provide increased protection against ingress of dust and dirt.

Valve options

- 3-way, 2-position valves
 - Spring return
 - Detent
- 4-way, 2-position valves
 - Spring return
 - Detent
- 4-way, 3-position valves
 - Center exhaust
 - Pressure center
 - Blocked center



Valve port options

- 1/8, 1/4, 3/8 & 1/2 inch NPT & BSPP threads.

Handle Options

- Light Weight, Low Profile Lever 1/8" valve size, 5/2 & 5/3 only
- Twist Knob with Panel Nut 1/4" body, 4-way, 2-position only
- Rugged, Stainless Steel Shafted Handle Valve



Xtreme Markets



Rail



Agri-Food



Forestry



Road



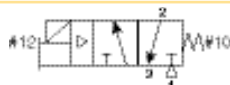
Industrial



Oil & Gas

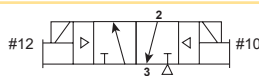


Basic Valve Functions	1-2
Viking Lite Valve	
Basic Valve Features.....	3
Solenoid Common Part Numbers, Model Number Index	4-5
Remote Air Pilot Common Part Numbers, Model Number Index	6
IEM Bar Manifolds & Accessories	7
Dimensions	8-11
Viking Xtreme Valves	
Basic Valve Features.....	12
Normal Operating Pressure / Temperature Common Solenoid Part Numbers	13-16
Xtreme Operating Pressure / Temperature Common Solenoid Part Numbers	17-18
Solenoid Valve Model Number Index	19
Remote Air Pilot Common Part Numbers, Model Number Index	20
ATEX Complete Valve & Solenoid Pilot Assemblies	21
IEM Bar Manifolds & Accessories	22
Deutsche Connections.....	23
22mm Solenoid Pilot Operators & Coils.....	24-26
Internal / External Pilot Conversion, Kits.....	27
Technical Data.....	28
Accessories, Repair Kits.....	29-30
Dimensions	31-39
Viking Xtreme Manual Valve	
Basic Valve Features.....	40
Manual Operated Valves Common Part Numbers, Model Number Index	41-42
Accessories.....	43
Dimensions	44-46
Valve Technical Information.....	47
Fluid Power Graphic Symbols	48
Safety Guide.....	49-50
Offer of Sale	51

Single solenoid**3-Way, 2-Position NC (NNP)****Normally Closed:**

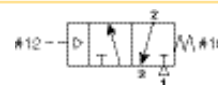
De-energized position – Solenoid #12 de-energized. Pressure at inlet port 1 blocked, outlet port 2 connected to exhaust port 3.

Energized position – Solenoid #12 energized. Pressure at inlet port 1 connected to outlet port 2, exhaust port 3 is blocked.

Double solenoid**3-Way, 2-Position**

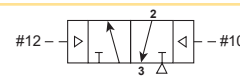
Solenoid operator #12 energized last. Pressure at inlet port 1 connected to outlet port 2, exhaust port 3 is blocked.

Solenoid operator #10 energized last. Pressure at inlet port 1 blocked, outlet port 2 connected to exhaust port 3.

Single remote air pilot**3-Way, 2-Position NC (NNP)****Normally Closed:**

Normal position – Pressure at inlet port 1 blocked, outlet port 2 connected to exhaust port 3.

Operated position – Maintained air signal at port 12. Pressure at inlet port 1 connected to outlet port 2, exhaust port 3 is blocked.

Double remote air pilot**3-Way, 2-Position**

Momentary air signal at port 12 last. Pressure at inlet port 1 connected to outlet port 2, exhaust port 3 is blocked.

Momentary air signal at port 10 last. Pressure at inlet port 1 blocked, outlet port 2 connected to exhaust port 3.

Parker Pneumatic

Single solenoid

Single pressure at inlet port 1:



De-energized position – Solenoid operator #14 de-energized. Pressure at inlet port 1 connected to outlet port 2. Outlet port 4 connected to exhaust port 5.

Energized position – Solenoid operator #14 energized. Pressure at inlet port 1 connected to outlet port 4. Outlet port 2 connected to exhaust port 3.

Double solenoid

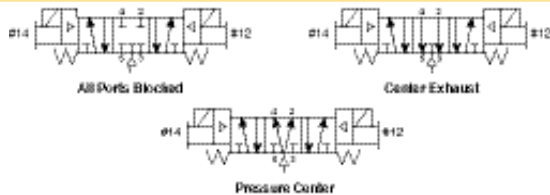
Single pressure at inlet port 1:



Solenoid operator #14 energized last. Pressure at inlet port 1 connected to outlet port 4. Outlet port 2 connected to exhaust port 3.

Solenoid operator #12 energized last. Pressure at inlet port 1 connected to outlet port 2. Outlet port 4 connected to exhaust port 5.

Double solenoid 3-position



With #12 operator energized – inlet port 1 connected to cylinder port 2, cylinder port 4 connected to exhaust port 5.

With #14 operator energized – inlet port 1 connected to cylinder port 4, cylinder port 2 connected to exhaust port 3.

All Ports Blocked

All ports blocked in the center position.

Center Exhaust

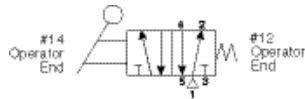
Cylinder ports 2 and 4 connected to exhaust ports 3 and 5 in center position. Port 1 is blocked.

Pressure Center

Pressure port 1 connected to cylinder ports 2 and 4, and exhaust ports 3 and 5 blocked in center position.

Lever Valves

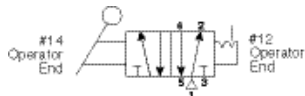
2-position, spring return



Single pressure at Port #1 – The Hand Lever alternately pressurizes port 2 or 4 while exhausting at port 3 or 5. When actuating Hand Lever, port 4 is pressurized; when releasing Hand Lever, spring returns the spool, pressurizing port 2.

Dual pressure – Pressure at port 3 & 5 alternately pressurizes port 2 or 4 while exhausting at port 1. When actuating Hand Lever, port 2 is pressurized; when releasing Hand Lever, spring returns the spool, pressurizing port 4. (Must be ordered as dual pressure)

2-position, detent



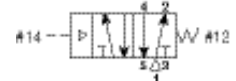
Single pressure at Port #1 – The Hand Lever alternately pressurizes port 2 or 4 while exhausting at port 3 or 5. When pulling Hand Lever, port 4 is pressurized; when pushing Hand Lever, port 2 is pressurized. Spool stays in last actuated position.

Dual pressure – Pressure at port 3 & 5 alternately pressurizes port 2 or 4 while exhausting at port 1. When pulling Hand Lever, port 2 is pressurized; when pushing Hand Lever, port 4 is pressurized. Spool stays in last actuated position. (Must be ordered as dual pressure.)

Basic Valve Functions

Single remote air pilot

Single pressure at inlet port 1:



Normal position – Pressure at inlet port 1 connected to outlet port 2. Outlet port 4 connected to exhaust port 5.

Operated position – Maintained air signal at port 14. Pressure at inlet port 1 connected to outlet port 4. Outlet port 2 connected to exhaust port 3.

Double remote air pilot

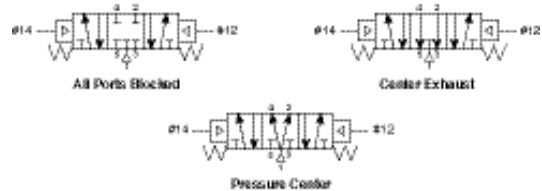
Single pressure at inlet port 1:



Momentary air signal at port 14 last. Pressure at inlet port 1 connected to outlet port 4. Outlet port 2 connected to exhaust port 3.

Momentary air signal at port 12 last. Pressure at inlet port 1 connected to outlet port 2. Outlet port 4 connected to exhaust port 5.

Double remote air pilot 3-position



With #12 operator signaled – inlet port 1 connected to cylinder port 2, cylinder port 4 connected to exhaust port 5.

With #14 operator signaled – inlet port 1 connected to cylinder port 4, cylinder port 2 connected to exhaust port 3.

All Ports Blocked

All ports blocked in the center position.

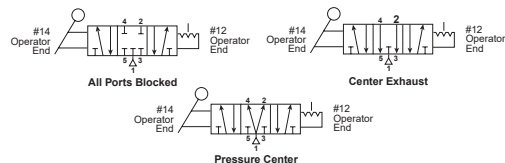
Center Exhaust

Cylinder ports 2 and 4 connected to exhaust ports 3 and 5 in center position. Port 1 is blocked.

Pressure Center

Pressure port 1 connected to cylinder ports 2 and 4, and exhaust ports 3 and 5 blocked in center position.

3-position, detent



Single pressure at Port #1 – The Hand Lever alternately pressurizes port 2 or 4 while exhausting at port 3 or 5.

When pulling Hand Lever, port 4 is pressurized; when pushing Hand Lever, port 2 is pressurized. When Hand Lever is vertical, it is in the center position - either APB or CE. Spool stays in last actuated position.

Center functions

All ports blocked, detent & spring center

Center exhaust, detent & spring center

Pressure center, detent & spring center

Parker Pneumatic

The Viking Lite valve range is robust, versatile and combines a large flow capacity with short change-over times, designer may choose 1/8, 1/4 or 3/8 port sizes along with 24VDC and 120VAC voltage options. Viking Lite valves are fitted with dynamic bi-directional spool seals suitable for pressures up to 10 bar and ambient temperatures between -10°C to + 50°C. When in service, radial expansion of the spool seal occurs to maintain sealing contact with the valve bore. This sealing method reduces friction and produces a lower required pilot pressure. Valves do not require lubrication in operation but they can also be installed in systems that are lubricated.

Ports

- P2LAZ: 1/8 inch NPT & BSPP, Cv = 0.6
- P2LBZ: 1/4 inch NPT & BSPP, Cv = 1.5
- P2LCZ: 3/8 inch NPT & BSPP, Cv = 2.5

Mounting

- Inline
- IEM aluminum bar

Solenoids

2.5 watts

- 22mm, 3-pin (DIN 43650)

24VDC and 120VAC

Certification / approval

- IP65 Rated, RoHS, CE

Materials

Valve body	Anodized aluminium
End covers	Anodized aluminium
Spool	Aluminium
Piston	Acetal plastic / Anodized aluminium
End cover seals	Nitrile rubber
End cover screws	Zinc plated steel
Springs	Stainless steel
Mounting screws for solenoid	Stainless steel
Spool seals	Nitrile

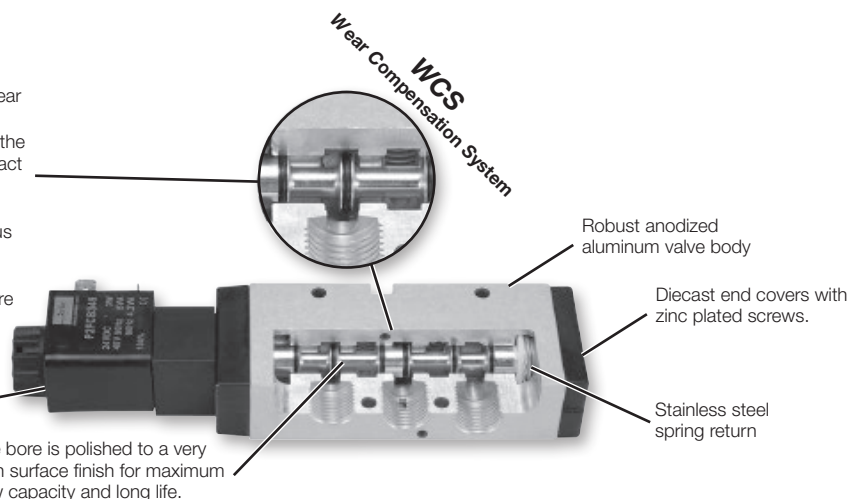
Features

WCS

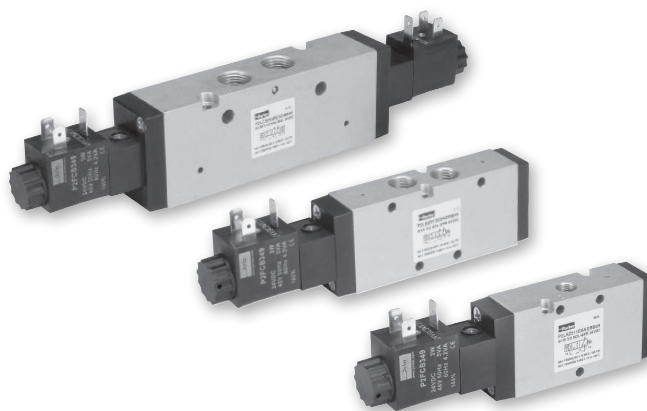
- Maximum Performance
 - Low friction - fast response - less wear
- Long Cycle Life
 - Under pressure, radial expansion of the seal occurs to maintain sealing contact with the valve bore
- Non-Lube Service
 - No lubrication required for continuous valve shifting
- Bi-Directional Spool Seals
 - Common spool used for any pressure

- Solenoid operated, IP65, RoHS, CE
- 90° rotation

The bore is polished to a very high surface finish for maximum flow capacity and long life.



Valve Products Viking Lite Valves



Operating information

Operating pressure:	145 PSIG (10 bar)
Minimum:	See chart
Operating temperature:	14°F to 122°F (-10°C to 50°C)


Minimum operating pressure, PSIG (bar)

Valve type - Internal pilot	P2LAZ	P2LBZ	P2LCZ
Single solenoid - spring return	43.5 (3.0)	43.5 (3.0)	43.5 (3.0)
Single remote pilot - spring return	43.5 (3.0)	43.5 (3.0)	43.5 (3.0)
Double solenoid - 2-position	22 (1.5)	22 (1.5)	22 (1.5)
Double remote pilot - 2-position	22 (1.5)	22 (1.5)	22 (1.5)
Double solenoid - 3-position (APB, PC, CE)	43.5 (3.0)	43.5 (3.0)	43.5 (3.0)
Double remote pilot - 3-position (APB, PC, CE)	43.5 (3.0)	43.5 (3.0)	43.5 (3.0)

Recommended air quality for valves


For best possible service life and trouble free operation, ISO 8573-1 quality class 3.4.3 should be used. This means 5µm filter (standard filter) dew point +3°C for indoor operation (a lower dew point should be selected for outdoor operation) and oil concentration 1.0 mg oil/m³, which is what a standard compressor with a standard filter gives.

3/2 - 2-Position Single Solenoid, Non-locking Manual Override

	Port size	Cv	Response time (msec)	Weight lb (kg)	Voltage	Part number (NPT)	Part number (BSPP)
	1/8	0.6	15 / 35	0.35 (0.16)	24VDC	P2LAZ391ESNDBB49	P2LAZ311ESNDBB49
					120VAC	P2LAZ391ESNDBB53	P2LAZ311ESNDBB53
	1/4	1.5	18 / 45	0.35 (0.16)	24VDC	P2LBZ392ESNDBB49	P2LBZ312ESNDBB49
					120VAC	P2LBZ392ESNDBB53	P2LBZ312ESNDBB53
	3/8	2.5	27 / 45	0.77 (0.35)	24VDC	P2LCZ393ESNDBB49	P2LCZ313ESNDBB49
					120VAC	P2LCZ393ESNDBB53	P2LCZ313ESNDBB53

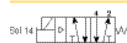
P2LAZ Shown

3/2 - 2-Position Double Solenoid, Non-locking Manual Override

	Port size	Cv	Response time (msec)	Weight lb (kg)	Voltage	Part number (NPT)	Part number (BSPP)
	1/8	0.6	10 / 10	0.40 (0.18)	24VDC	P2LAZ391EENDBB49	P2LAZ311EENDBB49
					120VAC	P2LAZ391EENDBB53	P2LAZ311EENDBB53
	1/4	1.5	12 / 12	0.40 (0.18)	24VDC	P2LBZ392EENDBB49	P2LBZ312EENDBB49
					120VAC	P2LBZ392EENDBB53	P2LBZ312EENDBB53
	3/8	2.5	17 / 17	0.80 (0.36)	24VDC	P2LCZ393EENDBB49	P2LCZ313EENDBB49
					120VAC	P2LCZ393EENDBB53	P2LCZ313EENDBB53

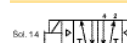
P2LAZ Shown

5/2 - 2-Position Single Solenoid, Non-locking Manual Override

	Port size	Cv	Response time (msec)	Weight lb (kg)	Voltage	Part number (NPT)	Part number (BSPP)
	1/8	0.6	15 / 35	.037 (0.17)	24VDC	P2LAZ591ESNDBB49	P2LAZ511ESNDBB49
					120VAC	P2LAZ591ESNDBB53	P2LAZ511ESNDBB53
	1/4	1.5	18 / 45	0.44 (0.20)	24VDC	P2LBZ592ESNDBB49	P2LBZ512ESNDBB49
					120VAC	P2LBZ592ESNDBB53	P2LBZ512ESNDBB53
	3/8	2.5	27 / 45	0.95 (0.43)	24VDC	P2LCZ593ESNDBB49	P2LCZ513ESNDBB49
					120VAC	P2LCZ593ESNDBB53	P2LCZ513ESNDBB53

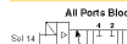
P2LAZ Shown

5/2 - 2-Position Double Solenoid, Non-locking Manual Override

	Port size	Cv	Response time (msec)	Weight lb (kg)	Voltage	Part number (NPT)	Part number (BSPP)
	1/8	0.6	10 / 10	.042 (0.19)	24VDC	P2LAZ591EENDBB49	P2LAZ511EENDBB49
					120VAC	P2LAZ591EENDBB53	P2LAZ511EENDBB53
	1/4	1.5	12 / 12	0.46 (0.21)	24VDC	P2LBZ592EENDBB49	P2LBZ512EENDBB49
					120VAC	P2LBZ592EENDBB53	P2LBZ512EENDBB53
	3/8	2.5	17 / 17	0.97 (0.44)	24VDC	P2LCZ593EENDBB49	P2LCZ513EENDBB49
					120VAC	P2LCZ593EENDBB53	P2LCZ513EENDBB53

P2LAZ Shown

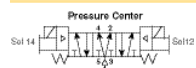
5/3 - 3-Position, All Ports Blocked, Non-locking Manual Override

	Port size	Cv	Response time (msec)	Weight lb (kg)	Voltage	Part number (NPT)	Part number (BSPP)
	1/8	0.6	18 / 40	0.57 (0.26)	24VDC	P2LAZ691EENDBB49	P2LAZ611EENDBB49
					120VAC	P2LAZ691EENDBB53	P2LAZ611EENDBB53
	1/4	1.5	22 / 55	0.62 (0.28)	24VDC	P2LBZ692EENDBB49	P2LBZ612EENDBB49
					120VAC	P2LBZ692EENDBB53	P2LBZ612EENDBB53
	3/8	2.5	30 / 90	1.32 (0.60)	24VDC	P2LCZ693EENDBB49	P2LCZ613EENDBB49
					120VAC	P2LCZ693EENDBB53	P2LCZ613EENDBB53

P2LAZ Shown

Most popular. **Notes:** Response time: Actuate to 90% pressure / return to exhaust to 10% of supply pressure. 93 PSIG (6.3 bar) / temperature 68°F (20°C)

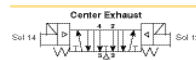
5/3 - 3-Position, Pressure Center, Non-locking Manual Override



P2LAZ Shown

Port size	Cv	Response time (msec)	Weight lb (kg)	Voltage	Part number (NPT)	Part number (BSPP)
1/8	0.6	18 / 40	0.57 (0.26)	24VDC	P2LAZ791EENDBB49	P2LAZ711EENDBB49
				120VAC	P2LAZ791EENDBB53	P2LAZ711EENDBB53
1/4	1.5	22 / 55	0.62 (0.28)	24VDC	P2LBZ792EENDBB49	P2LBZ712EENDBB49
				120VAC	P2LBZ792EENDBB53	P2LBZ712EENDBB53
3/8	2.5	30 / 90	1.32 (0.60)	24VDC	P2LCZ793EENDBB49	P2LCZ713EENDBB49
				120VAC	P2LCZ793EENDCB53	P2LCZ713EENDBB53

5/3 - 3-Position, Center Exhaust



P2LAZ Shown

Port size	Cv	Response time (msec)	Weight lb (kg)	Voltage	Part number (NPT)	Part number (BSPP)
1/8	0.6	18 / 40	0.57 (0.26)	24VDC	P2LAZ891EENDBB49	P2LAZ811EENDBB49
				120VAC	P2LAZ891EENDBB53	P2LAZ811EENDBB53
1/4	1.5	22 / 55	0.62 (0.28)	24VDC	P2LBZ892EENDBB49	P2LBZ812EENDBB49
				120VAC	P2LBZ892EENDBB53	P2LBZ812EENDBB53
3/8	2.5	30 / 90	1.32 (0.60)	24VDC	P2LCZ893EENDBB49	P2LCZ813EENDBB49
				120VAC	P2LCZ893EENDBB53	P2LCZ813EENDBB53

Notes: Response time: Actuate to 90% pressure / return to exhaust to 10% of supply pressure. 93 PSIG (6.3 bar) / temperature 68°F (20°C)

Viking Lite Single & Double Solenoid Operated Valves

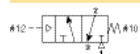
P2L	A	Z	5	91	ES	N	D	C	B	49
Valve size 1/8" A 1/4" B 3/8" C										Voltage / frequency 49 24VDC 53 120VAC Blank Valve less coil
		Series Viking Lite Z								Enclosures / lead length B 22mm rectangular 3-pin - type B industrial (male only) N Valve less coil
			Valve type / function Internal pilot supply to solenoid 3/2 NC - 2-position 3 5/2 2-position 5 5/3 3-position, APB 6 5/3 3-position, PC 7 5/3 3-position, CE 8							Overrides C Extended - locking B Flush - non-locking
				Main port thread G1/8 (P2LA) 11 G1/4 (P2LB) 12 G3/8 (P2LC) 13 1/8" NPT (P2LA) 91 1/4" NPT (P2LB) 92 3/8" NPT (P2LC) 93				Solenoid pilot type D Pilot exhaust vented		
						Valve type N 14°F to 122°F (-10°C to 50°C)				
					12 End operator EE Double solenoid ES* Single solenoid, spring return					

* Not available with 3-position valves.

Most popular.



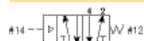
Single Remote Air Pilot, 3-way, 2-position



P2LBZ Shown

Port size (NPT)	Cv	Response time (msec)	Weight lb (kg)	Valve type	Part number
1/8"	0.7	15 / 45	0.25 (0.11)	P2LAX	P2LAZ391PS
1/4"	1.3	25 / 65	0.25 (0.11)	P2LBX	P2LBZ392PS
3/8"	2.5	25 / 65	0.67 (0.30)	P2LCX	P2LCZ393PS

Single Remote Air Pilot, 4-way, 2-position



P2LBZ Shown

Port size (NPT)	Cv	Response time (msec)	Weight lb (kg)	Valve type	Part number
1/8"	0.7	15 / 45	0.27 (0.12)	P2LAX	P2LAZ591PS
1/4"	1.3	20 / 55	0.27 (0.12)	P2LBX	P2LBZ592PS
3/8"	2.5	25 / 85	0.85 (0.35)	P2LCX	P2LCZ593PS

Double Remote Air Pilot, 4-way, 2-position



P2LBZ Shown

Port size (NPT)	Cv	Response time (msec)	Weight lb (kg)	Valve type	Part number
1/8"	0.7	11 / 11	0.22 (0.10)	P2LAX	P2LAZ591PP
1/4"	1.3	13 / 13	0.26 (0.12)	P2LBX	P2LBZ592PP
3/8"	2.5	18 / 18	0.77 (0.35)	P2LCX	P2LCZ593PP

Notes: Response time: Actuate to 90% pressure / return to exhaust to 10% of supply pressure. 93 PSIG (6.3 bar) / temperature 68°F (20°C).

Viking Lite Remote Air Pilot Operated Valves

P2L
A
Z
5
91
PS

Valve size	
1/8"	A
1/4"	B
3/8"	C

Valve type / function	
<i>Internal pilot supply to solenoid</i>	
3/2 NC - 2-position	3
5/2 2-position	5
5/3 3-position, APB	6
5/3 3-position, PC	7
5/3 3-position, CE	8

Main port thread	
11	G1/8 (P2LA)
12	G1/4 (P2LB)
13	G3/8 (P2LC)
91	1/8" NPT (P2LA)
92	1/4" NPT (P2LB)
93	3/8" NPT (P2LC)

Operators / return	
PP	Double remote pilot, 5/32" (4mm) tube
PS*	Single remote pilot, spring return, 5/32" (4mm) tube

* Not available with 3-position valves.

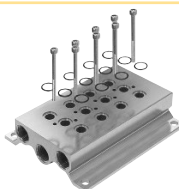
 Most popular.

IEM Bar Manifold, Inline Valve Only*



Valve series	Valve function	# of Stations	Weight lb (kg)	Manifold only (NPT)	Manifold only (BSPP)
P2LAZ / P2LBZ	3-way	2	0.84 (0.38)	91213202SXZN	91213202SXZ
P2LAZ / P2LBZ	3-way	4	1.41 (0.64)	91213204SXZN	91213204SXZ
P2LAZ / P2LBZ	3-way	6	1.96 (0.89)	91213206SXZN	91213206SXZ
P2LAZ / P2LBZ	3-way	8	2.54 (1.15)	91213208SXZN	91213208SXZ
P2LAZ / P2LBZ	3-way	10	3.09 (1.40)	91213210SXZN	91213210SXZ

Kits include: Manifold, valve hold down bolts, gaskets.



Valve series	Valve function	# of Stations	Weight lb (kg)	Manifold only (NPT)	Manifold only (BSPP)
P2LAZ	4-way	2	0.68 (0.31)	9121658068N	9121658068
P2LAZ	4-way	4	1.06 (0.48)	9121658075N	9121658075
P2LAZ	4-way	6	1.39 (0.63)	9121658076N	9121658076
P2LAZ	4-way	8	1.76 (0.80)	9121658077N	9121658077
P2LAZ	4-way	10	2.16 (0.98)	9121658078N	9121658078

Kits include: Manifold, valve hold down bolts, gaskets.



Valve series	Valve function	# of Stations	Weight lb (kg)	Manifold only (NPT)	Manifold only (BSPP)
P2LBZ	4-way	2	1.53 (0.69)	9121594805XN	9121594805X
P2LBZ	4-way	4	2.49 (1.13)	9121594806XN	9121594806X
P2LBZ	4-way	6	3.44 (1.56)	9121594807XN	9121594807X
P2LBZ	4-way	8	4.41 (2.00)	9121594808XN	9121594808X
P2LBZ	4-way	10	5.40 (2.45)	9121594812XN	9121594812X

Kits include: Manifold, valve hold down bolts, gaskets.

* For odd number of stations, consider Viking Xtreme bar manifold.

IEM Bar Manifold, Inline Valve Only



Valve series	Valve function	# of Stations	Manifold only (NPT & BSPP)
P2LCZ	4-way	Use Viking Xtreme IEM bar manifold	

Note: Only 4-way Viking Lite will mount on Viking Xtreme manifold. If 3-way desired, use 4-way and plug part #2 for N.C. valve function.

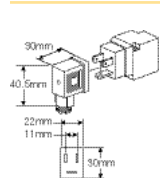
Manifold Accessories / Parts



Valve series	Description	Weight lb (kg)	Kit number
P2LAZ / P2LBZ *	3-way: Blanking kit with mounting screws (2)	0.22 (0.10)	912132BPSXZ
P2LAZ *	4-way: Blanking kit with mounting screws (2)	0.11 (0.05)	9121658063
P2LBZ *	4-way: Blanking kit with mounting screws (2)	0.04 (0.02)	9121594809X

*Note: O-ring for blanking kit included with manifold. For replacement o-rings or fastener bolts, use Viking Xtreme Kits.

22mm Rectangular 3-Pin – Type B Industrial (Use with Enclosure “B”)



Description	Connector with 6' (2m) cord	Connector
Unlighted	PS2429JBP	PS2429BP
Light – 24VDC	PS2430J79BP*	PS243079BP
Light – 120V/60Hz	PS2430J83BP*	PS243083BP

* LED with surge suppression.

Note: Max ø6.5mm cable size required for connector w/o 6' (2m) cord.
IP65 rated when properly installed.

Engineering data:

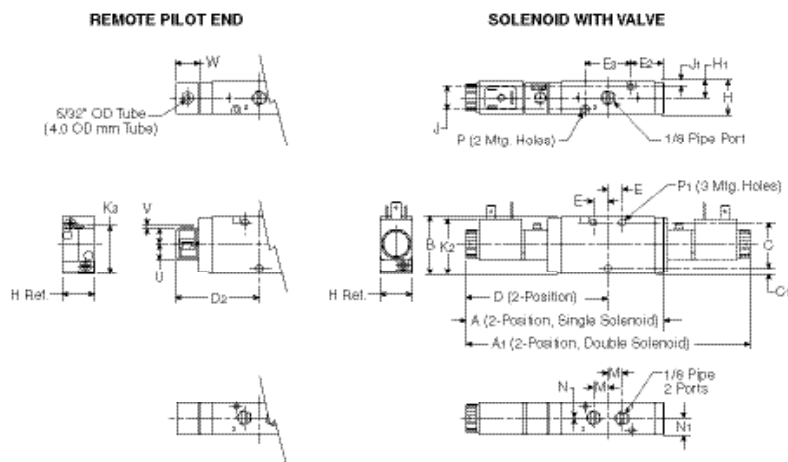
conductors: 2 poles plus ground; cable range (connector only):
6 to 8mm (0.24 To 0.31 Inch); contact spacing: 11mm

Most popular.

Replacement Parts

	Description	Part number
	24VDC solenoid coil kit	P2FCB449
	110VAC solenoid coil kit	P2FCB453
	Remote pilot kit	P2FP1P
	*Includes adaptor, gasket, screws	
	Solenoid nut, diffuser	PS1556
	Solenoid nut, vented	PS2892P

P2LAZ 3/2 Single & Double Operators – Solenoid & Remote Air Pilot



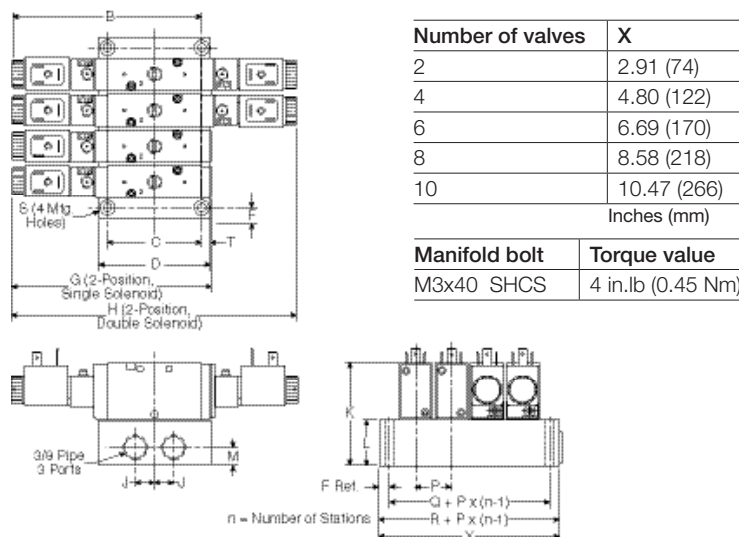
P2LAZ 3/2

Solenoid & remote air pilot

A	A ₁	B	C	C ₁	D
5.35 (136)	7.68 (195)	1.57 (40)	1.26 (32)	.16 (4)	3.84 (97.5)
D ₂	E	E ₂	E ₃	H	H ₁
2.28 (58)	.39 (10)	.91 (23)	1.26 (32)	.87 (22)	.43 (11)
J	J ₁	K ₂	K ₃	M	N
.65 (16.5)	.11 (2.75)	1.50 (38)	1.31 (33.2)	.39 (10)	.02 (.5)
N ₁	P	P ₁	U	V	W
.43 (11)	Ø .12 Ø (3.1)	Ø .17 Ø (4.3)	0.43 (11)	0.087 (2.2)	0.59 (15.2)

Inches (mm)

P2LAZ 3/2 Single & Double Operators – IEM Aluminum Bar Manifold



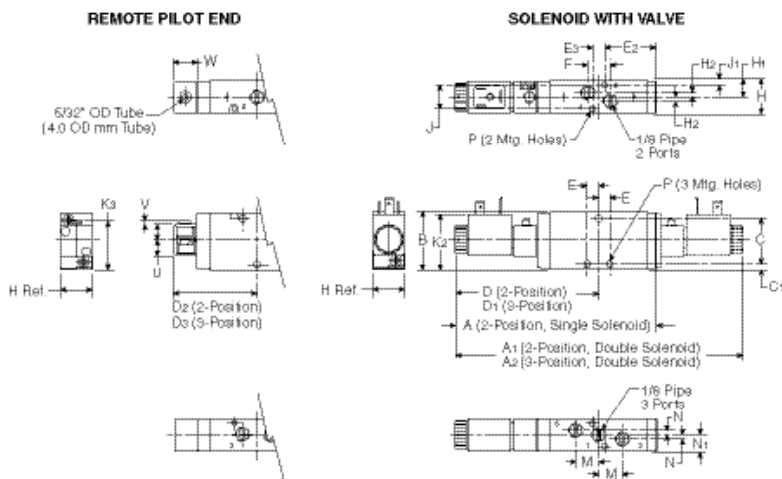
P2LAZ 3/2

IEM Aluminum bar manifold

B	C	D	F	G
5.06 (128.5)	2.44 (62)	2.99 (76)	.28 (7)	5.35 (136)
H	J	K	L	M
7.68 (195)	.51 (13)	2.78 (70.5)	1.20 (30.5)	.47 (12)
P	Q	R	S	T
.94 (24)	1.42 (36)	1.97 (50)	Ø .22 Ø (5.5)	.88 (7)

Inches (mm)

P2LAZ 5/2 & 5/3 Single & Double Operators – Solenoid & Remote Air Pilot



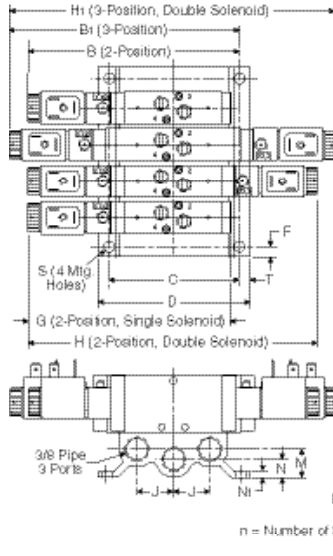
P2LAZ 5/2 & 5/3

Solenoid & remote air pilot

A	A ₁	A ₂	B	C	C ₁
5.47 (139)	7.76 (197)	8.70 (221)	1.57 (40)	1.30 (33)	.14 (3.5)
D	D ₁	D ₂	D ₃	E	E ₂
3.88 (98.5)	4.35 (110.5)	2.33 (59.3)	2.80 (71)	.31 (8)	1.86 (47.3)
E ₃	F	H	H ₁	H ₂	J
.33 (8.5)	.63 (16)	.87 (22)	.43 (11)	.12 (3)	.63 (16)
J ₁	K ₂	K ₃	M	N	N ₁
.12 (3)	1.50 (38)	1.31 (33.2)	.63 (16)	.12 (3)	.43 (11)
P	U	V	W		
Ø .16 Ø (4.1)	0.43 (11)	0.087 (2.2)	0.59 (15.2)		

Inches (mm)

P2LAZ 5/2 & 5/3 Single & Double Operators – IEM Aluminum Bar Manifold

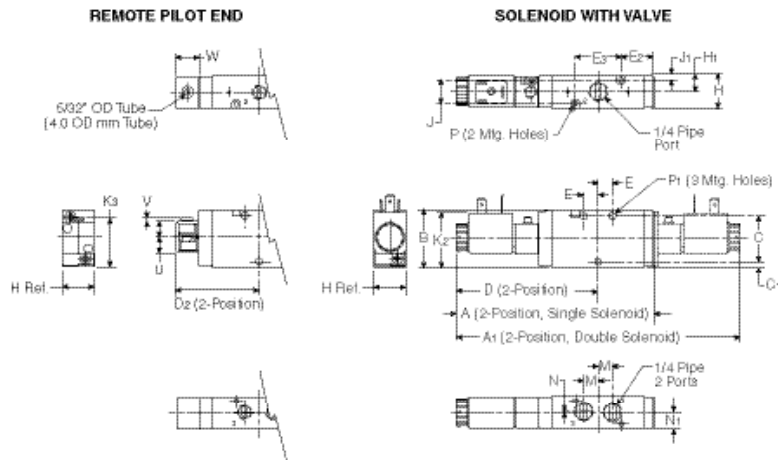


Number of valves	X
2	3.07 (78)
4	4.96 (126)
6	6.85 (174)
8	8.74 (222)
10	10.63 (270)
Inches (mm)	
Manifold bolt	Torque value
M4x45 Screw MRX	9 in.lb (0.75 Nm)

P2LAZ 5/2 & 5/3 IEM Aluminum bar manifold

B	B1	C	D	F
5.10 (149.5)	6.36 (161.5)	3.46 (88)	4.02 (102)	.28 (7)
G	H	H1	J	K
5.47 (139)	7.76 (197)	8.70 (221)	.96 (24.5)	2.76 (70)
L	M	N	N1	P
1.18 (30)	.75 (19)	.47 (12)	.16 (4)	.94 (24)
Q	R	S	T	
1.57 (40)	2.13 (54)	Ø .28 Ø (7)	.28 (7)	
Inches (mm)				

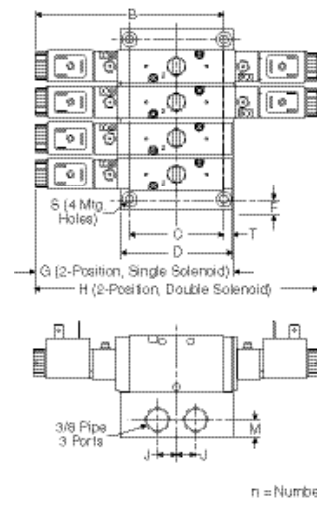
P2LBZ 3/2 Single & Double Operators – Solenoid & Remote Air Pilot



P2LBZ 3/2 Solenoid & remote air pilot

A	A1	B	C	C1	D
5.35 (136)	7.68 (195)	1.57 (40)	1.26 (32)	.16 (4)	3.84 (97.5)
D2	E	E2	E3	H	H1
2.28 (58)	.39 (10)	.91 (23)	1.26 (32)	.87 (22)	.43 (11)
J	J1	K2	K3	M	N
.65 (16.5)	.11 (2.75)	1.50 (38)	1.31 (33.2)	.39 (10)	.02 (.5)
N1	P	P1	U	V	W
.43 (11)	Ø .12 Ø (3.1)	Ø .17 Ø (4.3)	0.43 (11)	0.087 (2.2)	0.59 (15.2)
Inches (mm)					

P2LBZ 3/2 Single & Double Operators – IEM Aluminum Bar Manifold

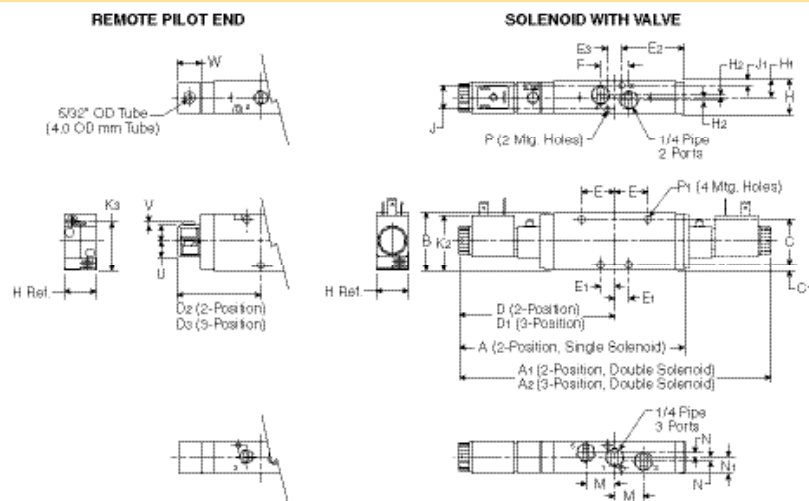


Number of valves	X
2	2.91 (74)
4	4.80 (122)
6	6.69 (170)
8	8.58 (218)
10	10.47 (266)
Inches (mm)	
Manifold bolt	Torque value
M3x40 SCHS	4 in.lb (0.45 Nm)

P2LBZ 3/2 IEM Aluminum bar manifold

B	C	D	F	G
5.06 (128.5)	2.44 (62)	2.99 (76)	.28 (7)	5.35 (136)
H	J	K	L	M
7.68 (195)	.51 (13)	2.78 (70.5)	1.20 (30.5)	.47 (12)
P	Q	R	S	T
.94 (24)	1.42 (36)	1.97 (50)	Ø .22 Ø (5.5)	.88 (7)
Inches (mm)				

P2LBZ 5/2 & 5/3 Single & Double Operators – Solenoid & Remote Air Pilot



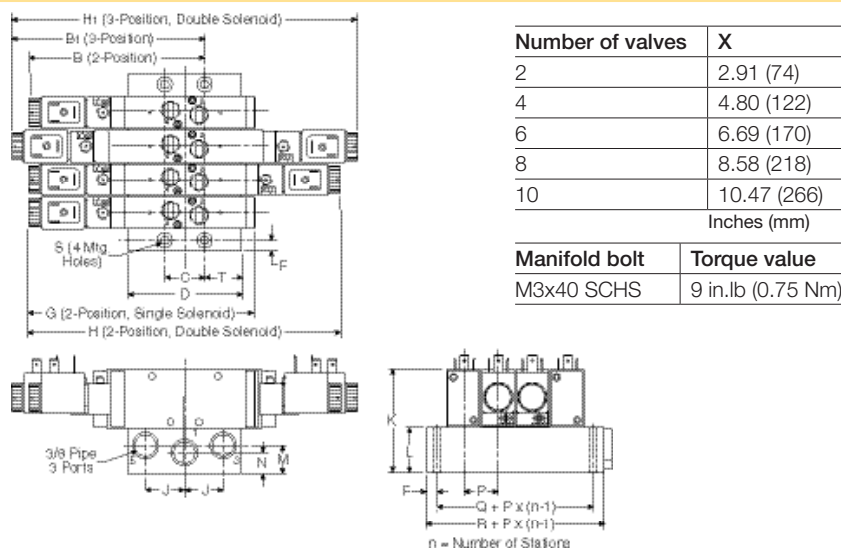
P2LBZ 5/2 & 5/3

Solenoid & remote air pilot

A	A1	A2	B	C	C1
6.14 (156)	8.46 (215)	9.29 (236)	1.57 (40)	1.26 (32)	.16 (4)
D	D1	D2	D3	E	E1
4.23 (107.5)	4.65 (118)	2.68 (68)	3.09 (78.5)	.91 (23)	.39 (10)
E2	E3	F	H	H1	H2
1.14 (29)	.39 (10)	.79 (20)	.87 (22)	.43 (11)	.06 (1.5)
J	J1	K2	K3	M	N
.65 (16.5)	.11 (2.8)	1.50 (38)	1.31 (33.2)	.79 (20)	.08 (2)
N1	P	P1	U	V	W
.43 (11)	Ø .12 Ø (3.1)	Ø .17 Ø (4.3)	0.43 (11)	0.087 (2.2)	0.59 (15.2)

Inches (mm)

P2LBZ 5/2 & 5/3 Single & Double Operators – IEM Aluminum Bar Manifold



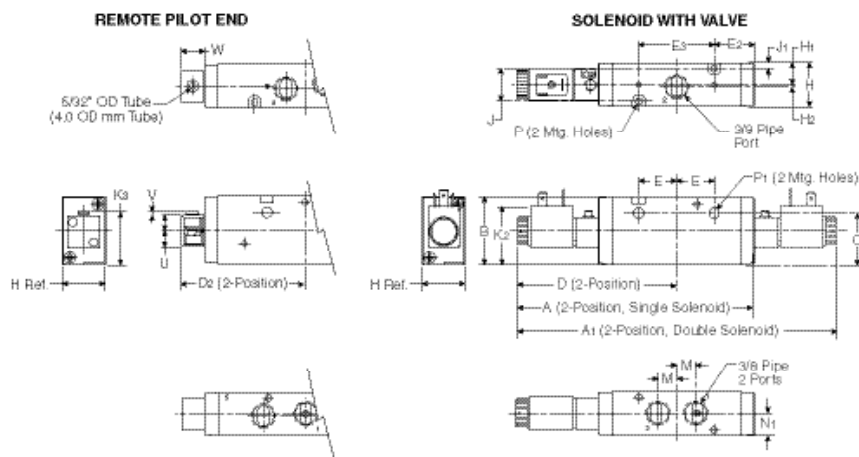
P2LBZ 5/2 & 5/3

IEM Aluminum bar manifold

B	B1	C	D	F
4.43 (112.5)	4.84 (123)	1.04 (26.5)	2.99 (76)	.28 (7)
G	H	H1	J	K
6.14 (156)	8.46 (215)	9.29 (236)	1.02 (26)	2.781 (70.5)
L	M	N	P	Q
1.20 (30.5)	.75 (19)	.57 (14.5)	.94 (24)	1.42 (36)
R	S	T		
1.97 (50)	Ø .22 Ø (5.5)	.97 (25)		

Inches (mm)

P2LCZ 3/2 Single & Double Operators – Solenoid & Remote Pilot



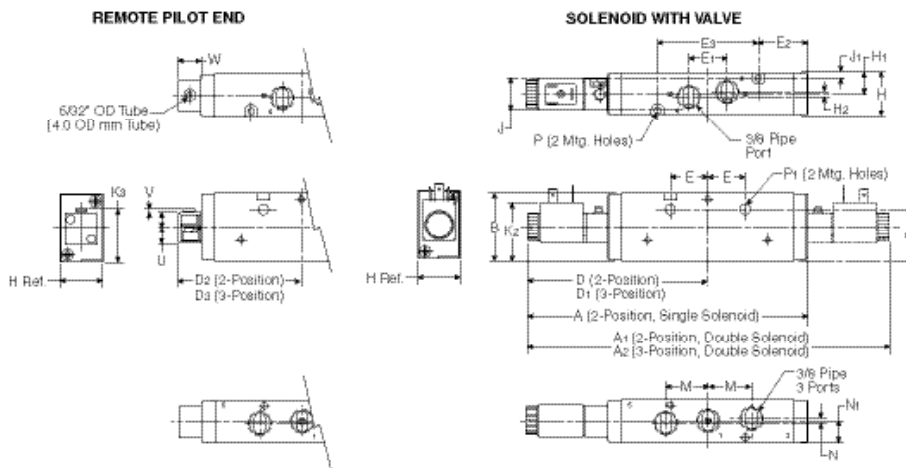
P2LCZ 3/2

Solenoid & remote air pilot

A	A1	B	C	D	D2
6.50 (165)	8.66 (220)	1.89 (48)	1.46 (37)	4.33 (110)	2.78 (70.5)
E	E2	E3	H	H1	H2
1.04 (26.5)	1.10 (28)	2.09 (53)	1.18 (30)	.59 (15)	.06 (1.55)
J	J1	K2	K3	M	N1
.91 (23)	.14 (3.5)	1.50 (38)	1.46 (37.2)	.53 (13.5)	.59 (15)
P	P1	U	V	W	
Ø .17 Ø (4.4)	Ø .27 Ø (6.9)	0.43 (11)	0.087 (2.2)	0.59 (15.2)	

Inches (mm)

P2LCZ 5/2 & 5/3 Single & Double Operators – Solenoid & Remote Air Pilot



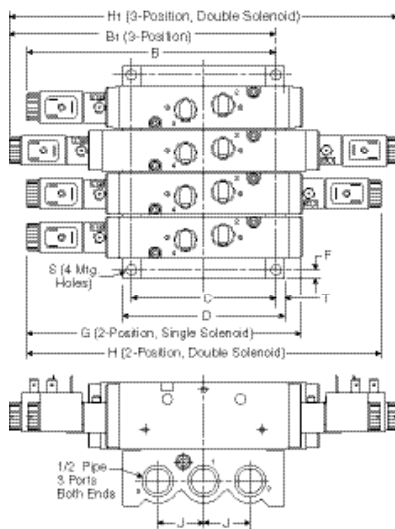
P2LBZ 5/2 & 5/3

Solenoid & remote air pilot

A	A ₁	A ₂	B	C
7.68 (195)	9.88 (251)	10.70 (272)	1.89 (48)	1.46 (37)
D	D ₁	D ₂	D ₃	E
4.94 (125.5)	5.35 (136)	3.39 (86)	3.80 (96.5)	1.04 (26.5)
E ₁	E ₂	E ₃	H	H ₁
1.06 (27)	1.71 (43.5)	2.80 (71)	1.18 (30)	.59 (15)
H ₂	J	J ₁	K ₂	K ₃
.12 (.3)	.91 (23)	.14 (3.5)	1.50 (38)	1.48 (37.5)
M	N	N ₁	P	P ₁
1.18 (30)	.08 (2)	.59 (15)	Ø .17 (Ø 4.4)	Ø .27 (Ø 6.9)
U	V	W		
0.43 (11)	0.087 (2.2)	0.59 (15.2)		

Inches (mm)

P2LCZ 5/2 & 5/3 Single & Double Operators – IEM Aluminum Bar Manifold



Number of valves	X
2	3.29 (84)
4	5.96 (152)
6	8.44 (215)
8	10.93 (278)
10	13.41 (341)
Inches (mm)	
Manifold bolt	Torque value
M4x50 SCHS	15 in.lb (2.0 Nm)

P2LCZ 5/2 & 5/3

IEM Aluminum bar manifold

C	D	F	G	H
3.97 (101)	4.41 (112)	.24 (6)	7.68 (195)	9.88 (251)
H ₁	J	K	L	P
10.70 (272)	1.26 (32)	3.43 (87)	1.54 (39)	1.24 (31.5)
Q	R	S	T	
1.77 (45)	2.24 (57)	Ø .26 (Ø 6.5)	.24 (6)	

Inches (mm)

The Viking Xtreme valve range is robust, versatile and combines high performance with compact installation dimensions. Large flow capacity, short change-over times and low change-over pressure are important characteristics of this valve range.

Ports

- P2LAX: 1/8 inch NPT & BSPP
- P2LBX: 1/4 inch NPT & BSPP
- P2LCX: 3/8 inch NPT & BSPP
- P2LDX: 1/2 inch NPT & BSPP

Mounting

- Inline
- IEM aluminum bar

Solenoids

- 1.2 watts to 7.3 watts
- 22mm (Type B) & 30mm 3-pin (DIN 43650)
 - 15mm 3-pin (EN 17530-803)
 - M12, 4-pin, surge suppression
 - Grommet, surge suppression
 - Conduit
 - Deutsche Connectors, surge suppression

12VDC to 240VAC

Certification / approval

- IP65 Rated, RoHS, CE
- cCSAus Approved to 145 PSIG (10 bar)
- Canada Registration Number available (CRN)
- ATEX option available

Mobile applications

- Viking Xtreme tested to +5g shock and vibration
- Solenoids operate with wide voltage tolerance bands
- Corrosion resistant design
- Passed 500 hour salt spray test

Material specifications

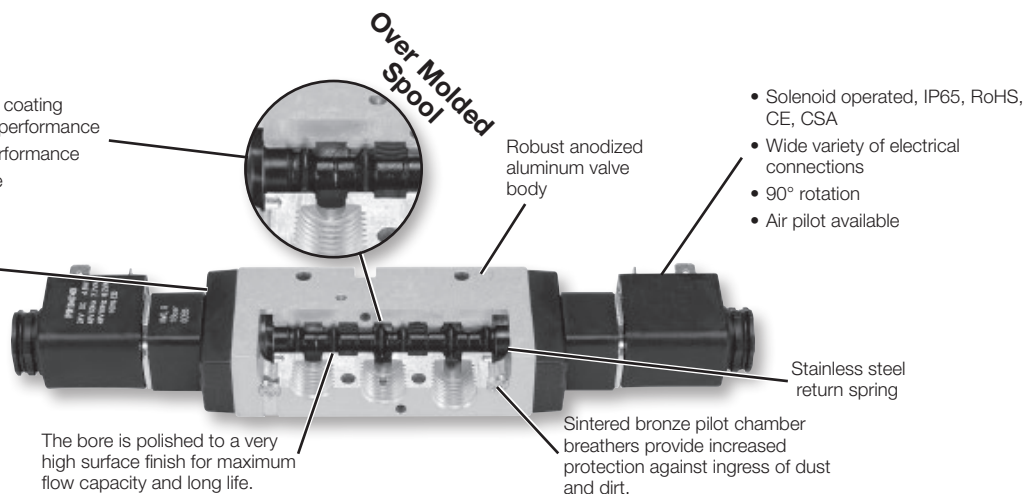
Body	Anodized aluminum
End caps	Anodized aluminum
Coils	Thermoplastic
Fasteners	Stainless steel
Spool	Aluminum and nitrile rubber
Springs	Stainless steel

Features

Over Molded Spool

- Aluminum spool with nitrile rubber coating ground to exact size for optimum performance
- Precision ground for maximum performance
- Wide operating temperature range
 - Low temperature to -40°

Diecast end covers with stainless steel screws to resist aggressive environments.



Operating information

Operating pressure:

- Normal: Vacuum to 145 PSIG (Vacuum to 10 bar)
 Xtreme: (P2LAX & P2LBX) Vacuum to 232 PSIG (Vacuum to 16 bar)
 (P2LCX & P2LDX) Vacuum to 174 PSIG (Vacuum to 12 bar)
 Minimum: See chart

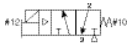




Operating temperature:

- Normal: 14°F to 122°F (-10°C to 50°C)
 Xtreme: -40°F to 158°F (-40°C to 70°C)

Minimum operating pressure, PSIG (bar)

Valve type - Internal pilot	P2LAX	P2LBX	P2LCX	P2LDX
Single solenoid - spring return	46 (3.2)	51 (3.5)	51 (3.5)	51 (3.5)
Single remote pilot - spring return	46 (3.2)	51 (3.5)	51 (3.5)	51 (3.5)
Double solenoid - 2-position	22 (1.5)	22 (1.5)	22 (1.5)	22 (1.5)
Double remote pilot - 2-position	22 (1.5)	22 (1.5)	22 (1.5)	22 (1.5)
Double solenoid - 3-position (APB, PC, CE)	51 (3.5)	51 (3.5)	51 (3.5)	51 (3.5)
Double remote pilot - 3-position (APB, PC, CE)	51 (3.5)	51 (3.5)	51 (3.5)	51 (3.5)






Single Solenoid, 3-way, 2-position, Normal Operating Pressure / Temperature, Non-locking Manual Override

	Solenoid	Port size (NPT)	Cv	Valve type	Response time (msec)	Weight lb (kg)	Voltage	Part number
  P2LAX 22mm DIN Shown	22mm DIN	1/8"	0.7	P2LAX	18 / 40	0.84 (0.38)	24VDC 120VAC	P2LAX391ESNDDDB49 P2LAX391ESNDDDB53
		1/4"	1.3	P2LBX	18 / 45	0.84 (0.38)	24VDC 120VAC	P2LBX392ESNDDDB49 P2LBX392ESNDDDB53
		3/8"	2.5	P2LCX	25 / 75	1.72 (0.78)	24VDC 120VAC	P2LCX393ESNDDDB49 P2LCX393ESNDDDB53
		1/2"	2.7	P2LDX	25 / 75	1.72 (0.78)	24VDC 120VAC	P2LDX394ESNDDDB49 P2LDX394ESNDDDB53
		1/8"	0.7	P2LAX	18 / 40	0.84 (0.38)	24VDC 120VAC	P2LAX391ESNDDG49 P2LAX391ESNDDG53
		1/4"	1.3	P2LBX	18 / 45	0.84 (0.38)	24VDC 120VAC	P2LBX392ESNDDG49 P2LBX392ESNDDG53
		3/8"	2.5	P2LCX	25 / 75	1.72 (0.78)	24VDC 120VAC	P2LCX393ESNDDG49 P2LCX393ESNDDG53
		1/2"	2.7	P2LDX	25 / 75	1.72 (0.78)	24VDC 120VAC	P2LDX394ESNDDG49 P2LDX394ESNDDG53
 P2LAX 18" Grommet Shown	18" Grommet	1/8"	0.7	P2LAX	18 / 40	0.84 (0.38)	24VDC	P2LAX391ESNDD7B9
		1/4"	1.3	P2LBX	18 / 45	0.84 (0.38)	24VDC	P2LBX392ESNDD7B9
		3/8"	2.5	P2LCX	25 / 75	1.72 (0.78)	24VDC	P2LCX393ESNDD7B9
		1/2"	2.7	P2LDX	25 / 75	1.72 (0.78)	24VDC	P2LDX394ESNDD7B9
 P2LAX M12 Coil Shown	M12 Coil with LED	1/8"	0.7	P2LAX	18 / 40	0.84 (0.38)	24VDC	P2LAX391ESNDD7B9
		1/4"	1.3	P2LBX	18 / 45	0.84 (0.38)	24VDC	P2LBX392ESNDD7B9
		3/8"	2.5	P2LCX	25 / 75	1.72 (0.78)	24VDC	P2LCX393ESNDD7B9
		1/2"	2.7	P2LDX	25 / 75	1.72 (0.78)	24VDC	P2LDX394ESNDD7B9
 P2LAX 15mm DIN Shown	15mm DIN	1/8"	0.7	P2LAX	18 / 40	0.84 (0.38)	24VDC 120VAC	P2LAX391ESNXB549 P2LAX391ESNXB553
		1/4"	1.3	P2LBX	18 / 45	0.84 (0.38)	24VDC 120VAC	P2LBX392ESNXB549 P2LBX392ESNXB553
		3/8"	2.5	P2LCX	25 / 75	1.72 (0.78)	24VDC 120VAC	P2LCX393ESNXB549 P2LCX393ESNXB553
		1/2"	2.7	P2LDX	25 / 75	1.72 (0.78)	24VDC 120VAC	P2LDX394ESNXB549 P2LDX394ESNXB553
		1/8"	0.7	P2LAX	18 / 40	0.84 (0.38)	24VDC	P2LAX391ESNXB549

Notes: Above valves are rated for an operating temperature from 14°F to 122°F (-10°C to 50°C). See model code matrix for additional options.
 Response time: Actuate to 90% pressure / return to exhaust to 10% of supply pressure. 93 PSIG (6.3 bar) / temperature 68°F (20°C).

 Most popular.

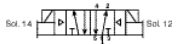




Single Solenoid, 4-way, 2-position, Normal Operating Pressure / Temperature, Non-locking Manual Override

Solenoid		Port size (NPT)	Cv	Valve type	Response time (msec)	Weight lb (kg)	Voltage	Part number
  P2LAX 22mm DIN Shown	22mm DIN	1/8"	0.7	P2LAX	15 / 35	0.49 (0.22)	24VDC 120VAC	P2LAX591ESNDDDB49 P2LAX591ESNDDDB53
		1/4"	1.3	P2LBX	18 / 45	0.84 (0.38)	24VDC 120VAC	P2LBX592ESNDDDB49 P2LBX592ESNDDDB53
		3/8"	2.5	P2LCX	27 / 75	1.68 (0.76)	24VDC 120VAC	P2LCX593ESNDDDB49 P2LCX593ESNDDDB53
		1/2"	2.7	P2LDX	25 / 75	1.68 (0.76)	24VDC 120VAC	P2LDX594ESNDDDB49 P2LDX594ESNDDDB53
		1/8"	0.7	P2LAX	15 / 35	0.49 (0.22)	24VDC 120VAC	P2LAX591ESNDDG49 P2LAX591ESNDDG53
		1/4"	1.3	P2LBX	18 / 45	0.84 (0.38)	24VDC 120VAC	P2LBX592ESNDDG49 P2LBX592ESNDDG53
		3/8"	2.5	P2LCX	27 / 75	1.68 (0.76)	24VDC 120VAC	P2LCX593ESNDDG49 P2LCX593ESNDDG53
		1/2"	2.7	P2LDX	25 / 75	1.68 (0.76)	24VDC 120VAC	P2LDX594ESNDDG49 P2LDX594ESNDDG53
 P2LAX 18" Grommet Shown	18" Grommet	1/8"	0.7	P2LAX	15 / 35	0.49 (0.22)	24VDC 120VAC	P2LAX591ESNDD7B9
		1/4"	1.3	P2LBX	18 / 45	0.84 (0.38)	24VDC	P2LBX592ESNDD7B9
		3/8"	2.5	P2LCX	27 / 75	1.68 (0.76)	24VDC	P2LCX593ESNDD7B9
		1/2"	2.7	P2LDX	25 / 75	1.68 (0.76)	24VDC	P2LDX594ESNDD7B9
 P2LAX M12 Coil Shown	M12 Coil with LED	1/8"	0.7	P2LAX	15 / 35	0.49 (0.22)	24VDC 120VAC	P2LAX591ESNDB549 P2LAX591ESNDB553
		1/4"	1.3	P2LBX	18 / 45	0.84 (0.38)	24VDC 120VAC	P2LBX592ESNDB549 P2LBX592ESNDB553
		3/8"	2.5	P2LCX	27 / 75	1.68 (0.76)	24VDC 120VAC	P2LCX593ESNDB549 P2LCX593ESNDB553
		1/2"	2.7	P2LDX	25 / 75	1.68 (0.76)	24VDC 120VAC	P2LDX594ESNDB549 P2LDX594ESNDB553
 P2LAX 15mm DIN Shown	15mm DIN	1/8"	0.7	P2LAX	15 / 35	0.49 (0.22)	24VDC 120VAC	P2LAX591ESNDB549 P2LAX591ESNDB553
		1/4"	1.3	P2LBX	18 / 45	0.84 (0.38)	24VDC 120VAC	P2LBX592ESNDB549 P2LBX592ESNDB553
		3/8"	2.5	P2LCX	27 / 75	1.68 (0.76)	24VDC 120VAC	P2LCX593ESNDB549 P2LCX593ESNDB553
		1/2"	2.7	P2LDX	25 / 75	1.68 (0.76)	24VDC 120VAC	P2LDX594ESNDB549 P2LDX594ESNDB553

Notes: Above valves are rated for an operating temperature from 14°F to 122°F (-10°C to 50°C). See model code matrix for additional options.
 Response time: Actuate to 90% pressure / return to exhaust to 10% of supply pressure. 93 PSIG (6.3 bar) / temperature 68°F (20°C).

 Most popular.

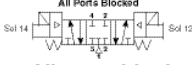





Double Solenoid, 4-way, 2-position, Normal Operating Pressure / Temperature, Non-locking Manual Override

	Solenoid	Port size (NPT)	Cv	Valve type	Response time (msec)	Weight lb (kg)	Voltage	Part number
  22mm DIN P2LBX 22mm DIN Shown		1/8"	0.7	P2LAX	10 / 10	0.60 (0.27)	24VDC 120VAC	P2LAX591EENDDDB49 P2LAX591EENDDDB53
		1/4"	1.3	P2LBX	12 / 12	0.93 (0.42)	24VDC 120VAC	P2LBX592EENDDDB49 P2LBX592EENDDDB53
		3/8"	2.5	P2LCX	17 / 17	1.78 (0.81)	24VDC 120VAC	P2LCX593EENDDDB49 P2LCX593EENDDDB53
		1/2"	2.7	P2LDX	17 / 17	1.78 (0.81)	24VDC 120VAC	P2LDX594EENDDDB49 P2LDX594EENDDDB53
		1/8"	0.7	P2LAX	10 / 10	0.60 (0.27)	24VDC 120VAC	P2LAX591EENDDG49 P2LAX591EENDDG53
		1/4"	1.3	P2LBX	12 / 12	0.93 (0.42)	24VDC 120VAC	P2LBX592EENDDG49 P2LBX592EENDDG53
		3/8"	2.5	P2LCX	17 / 17	1.78 (0.81)	24VDC 120VAC	P2LCX593EENDDG49 P2LCX593EENDDG53
		1/2"	2.7	P2LDX	17 / 17	1.78 (0.81)	24VDC 120VAC	P2LDX594EENDDG49 P2LDX594EENDDG53
 18" Grommet P2LAX 18" Grommet Shown		1/8"	0.7	P2LAX	10 / 10	0.60 (0.27)	24VDC	P2LAX591EENDD7B9
		1/4"	1.3	P2LBX	12 / 12	0.93 (0.42)	24VDC	P2LBX592EENDD7B9
		3/8"	2.5	P2LCX	17 / 17	1.78 (0.81)	24VDC	P2LCX593EENDD7B9
		1/2"	2.7	P2LDX	17 / 17	1.78 (0.81)	24VDC	P2LDX594EENDD7B9
 M12 Coil with LED P2LBX M12 Coil Shown		1/8"	0.7	P2LAX	10 / 10	0.60 (0.27)	24VDC 120VAC	P2LAX591EENXB549 P2LAX591EENXB553
		1/4"	1.3	P2LBX	12 / 12	0.93 (0.42)	24VDC 120VAC	P2LBX592EENXB549 P2LBX592EENXB553
		3/8"	2.5	P2LCX	17 / 17	1.78 (0.81)	24VDC 120VAC	P2LCX593EENXB549 P2LCX593EENXB553
		1/2"	2.7	P2LDX	17 / 17	1.78 (0.81)	24VDC 120VAC	P2LDX594EENXB549 P2LDX594EENXB553
 15mm DIN P2LAX 15mm DIN Shown		1/8"	0.7	P2LAX	10 / 10	0.60 (0.27)	24VDC 120VAC	P2LAX591EENXB549 P2LAX591EENXB553
		1/4"	1.3	P2LBX	12 / 12	0.93 (0.42)	24VDC 120VAC	P2LBX592EENXB549 P2LBX592EENXB553
		3/8"	2.5	P2LCX	17 / 17	1.78 (0.81)	24VDC 120VAC	P2LCX593EENXB549 P2LCX593EENXB553
		1/2"	2.7	P2LDX	17 / 17	1.78 (0.81)	24VDC 120VAC	P2LDX594EENXB549 P2LDX594EENXB553

Notes: Above valves are rated for an operating temperature from 14°F to 122°F (-10°C to 50°C). See model code matrix for additional options.
 Response time: Actuate to 90% pressure / return to exhaust to 10% of supply pressure. 93 PSIG (6.3 bar) / temperature 68°F (20°C).

 Most popular.



**Double Solenoid, 4-way, 3-position All Ports Blocked, 3-position Center Exhaust,
Normal Operating Pressure / Temperature, Non-locking Manual Override**

							Part number	
Solenoid	Port size (NPT)	Cv	Valve type	Response time (msec)	Weight lb (kg)	Voltage	<div> <div>  </div> <div>  </div> </div>	
							All ports blocked	Center exhaust
 22mm DIN P2LBX 22mm DIN Shown	1/8"	0.5	P2LAX	18 / 40	0.62 (0.28)	24VDC 120VAC	P2LAX691EENDDB49 P2LAX691EENDDB53	P2LAX891EENDDB49 P2LAX891EENDDB53
	1/4"	0.9	P2LBX	22 / 55	0.97 (0.44)	24VDC 120VAC	P2LBX692EENDDB49 P2LBX692EENDDB53	P2LBX892EENDDB49 P2LBX892EENDDB53
	3/8"	1.8	P2LCX	30 / 90	2.45 (1.11)	24VDC 120VAC	P2LCX693EENDDB49 P2LCX693EENDDB53	P2LCX893EENDDB49 P2LCX893EENDDB53
	1/2"	1.9	P2LDX	30 / 90	2.45 (1.11)	24VDC 120VAC	P2LDX694EENDDB49 P2LDX694EENDDB53	P2LDX894EENDDB49 P2LDX894EENDDB53
	1/8"	0.5	P2LAX	18 / 40	0.62 (0.28)	24VDC 120VAC	P2LAX691EENDDG49 P2LAX691EENDDG53	P2LAX891EENDDG49 P2LAX891EENDDG53
 18" Grommet P2LBX 18" Grommet Shown	1/4"	0.9	P2LBX	22 / 55	0.97 (0.44)	24VDC 120VAC	P2LBX692EENDDG49 P2LBX692EENDDG53	P2LBX892EENDDG49 P2LBX892EENDDG53
	3/8"	1.8	P2LCX	30 / 90	2.45 (1.11)	24VDC 120VAC	P2LCX693EENDDG49 P2LCX693EENDDG53	P2LCX893EENDDG49 P2LCX893EENDDG53
	1/2"	1.9	P2LDX	30 / 90	2.45 (1.11)	24VDC 120VAC	P2LDX694EENDDG49 P2LDX694EENDDG53	P2LDX894EENDDG49 P2LDX894EENDDG53
	1/8"	0.5	P2LAX	18 / 40	0.62 (0.28)	24VDC	P2LAX691EENDD7B9	P2LAX891EENDD7B9
	1/4"	0.9	P2LBX	22 / 55	0.97 (0.44)	24VDC	P2LBX692EENDD7B9	P2LBX892EENDD7B9
 M12 Coil with LED P2LBX M12 Coil Shown	3/8"	1.8	P2LCX	30 / 90	2.45 (1.11)	24VDC	P2LCX693EENDD7B9	P2LCX893EENDD7B9
	1/2"	1.9	P2LDX	30 / 90	2.45 (1.11)	24VDC	P2LDX694EENDD7B9	P2LDX894EENDD7B9
	1/8"	0.5	P2LAX	18 / 40	0.62 (0.28)	24VDC 120VAC	P2LAX691EENXB549 P2LAX691EENXB553	P2LAX891EENXB549 P2LAX891EENXB553
	1/4"	0.9	P2LBX	22 / 55	0.97 (0.44)	24VDC 120VAC	P2LBX692EENXB549 P2LBX692EENXB553	P2LBX892EENXB549 P2LBX892EENXB553
	3/8"	1.8	P2LCX	30 / 90	2.45 (1.11)	24VDC 120VAC	P2LCX693EENXB549 P2LCX693EENXB553	P2LCX893EENXB549 P2LCX893EENXB553
 15mm DIN P2LBX 15mm DIN Shown	1/2"	1.9	P2LDX	30 / 90	2.45 (1.11)	24VDC 120VAC	P2LDX694EENXB549 P2LDX694EENXB553	P2LDX894EENXB549 P2LDX894EENXB553

Notes: Above valves are rated for an operating temperature from 14°F to 122°F (-10°C to 50°C). See model code matrix for additional options.
Response time: Actuate to 90% pressure / return to exhaust to 10% of supply pressure. 93 PSIG (6.3 bar) / temperature 68°F (20°C).



 Most popular.

Single Solenoid, 3-way, 2-position, Xtreme Operating Pressure / Temperature, Non-locking Manual Override

Solenoid	Port size (NPT)	Cv	Valve type	Response time (msec)	Weight lb (kg)	Voltage	Part number
 P2LBX 22mm DIN Shown	1/8"	0.7	P2LAX	15 / 45	0.84 (0.38)	12VDC	P2LAX391ESHDDDB47
						24VDC	P2LAX391ESHDDDB48
	1/4"	1.3	P2LBX	25 / 65	0.84 (0.38)	12VDC	P2LBX392ESHDDDB47
						24VDC	P2LBX392ESHDDDB48
	3/8"	2.5	P2LCX	25 / 85	1.01 (0.46)	12VDC	P2LCX393ESHDDDB47
						24VDC	P2LCX393ESHDDDB48
	1/2"	2.7	P2LDX	25 / 85	1.01 (0.46)	12VDC	P2LDX394ESHDDDB47
						24VDC	P2LDX394ESHDDDB48
 P2LBX 18" Grommet Shown	1/8"	0.7	P2LAX	15 / 45	0.84 (0.38)	12VDC	P2LAX391ESHDDG47
						24VDC	P2LAX391ESHDDG48
	1/4"	1.3	P2LBX	25 / 65	0.84 (0.38)	12VDC	P2LBX392ESHDDG47
						24VDC	P2LBX392ESHDDG48
	3/8"	2.5	P2LCX	25 / 85	1.01 (0.46)	12VDC	P2LCX393ESHDDG47
						24VDC	P2LCX393ESHDDG48
	1/2"	2.7	P2LDX	25 / 85	1.01 (0.46)	12VDC	P2LDX394ESHDDG47
						24VDC	P2LDX394ESHDDG48

Notes: Above valves have Mobile Rated Coils and are rated for an operating temperature from -40°F to 158°F (-40°C to 70°C).
 See model code matrix for additional options.
 Response time: Actuate to 90% pressure / return to exhaust to 10% of supply pressure. 93 PSIG (6.3 bar) / temperature 68°F (20°C).

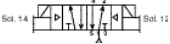


Single Solenoid, 4-way, 2-position, Xtreme Operating Pressure / Temperature Non-locking Manual Override

Solenoid	Port size (NPT)	Cv	Valve type	Response time (msec)	Weight lb (kg)	Voltage	Part number
 P2LBX 22mm DIN Shown	1/8"	0.7	P2LAX	15 / 45	0.84 (0.38)	12VDC	P2LAX591ESHDDDB47
						24VDC	P2LAX591ESHDDDB48
	1/4"	1.3	P2LBX	20 / 55	0.84 (0.38)	12VDC	P2LBX592ESHDDDB47
						24VDC	P2LBX592ESHDDDB48
	3/8"	2.5	P2LCX	25 / 85	1.01 (0.46)	12VDC	P2LCX593ESHDDDB47
						24VDC	P2LCX593ESHDDDB48
	1/2"	2.7	P2LDX	25 / 85	1.01 (0.46)	12VDC	P2LDX594ESHDDDB47
						24VDC	P2LDX594ESHDDDB48
 P2LAX 18" Grommet Shown	1/8"	0.7	P2LAX	15 / 45	0.84 (0.38)	12VDC	P2LAX591ESHDDG47
						24VDC	P2LAX591ESHDDG48
	1/4"	1.3	P2LBX	25 / 65	0.84 (0.38)	12VDC	P2LBX592ESHDDG47
						24VDC	P2LBX592ESHDDG48
	3/8"	2.5	P2LCX	28 / 85	1.01 (0.46)	12VDC	P2LCX593ESHDDG47
						24VDC	P2LCX593ESHDDG48
	1/2"	2.7	P2LDX	25 / 85	1.01 (0.46)	12VDC	P2LDX594ESHDDG47
						24VDC	P2LDX594ESHDDG48

Notes: Above valves have Mobile Rated Coils and are rated for an operating temperature from -40°F to 158°F (-40°C to 70°C).
 See model code matrix for additional options.
 Response time: Actuate to 90% pressure / return to exhaust to 10% of supply pressure. 93 PSIG (6.3 bar) / temperature 68°F (20°C).

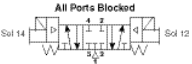


 Most popular.

Double Solenoid, 4-way, 2-position, Xtreme Operating Pressure / Temperature, Non-locking Manual Override

Solenoid	Port size (NPT)	Cv	Valve type	Response time (msec)	Weight lb (kg)	Voltage		Part number
  22mm DIN P2LBX 22mm DIN Shown	1/8"	0.7	P2LAX	11 / 11	0.60 (0.27)	12VDC		P2LAX591EEHDDDB47
						24VDC		P2LAX591EEHDDDB48
	1/4"	1.3	P2LBX	13 / 13	0.93 (0.42)	12VDC		P2LBX592EEHDDDB47
						24VDC		P2LBX592EEHDDDB48
	3/8"	2.5	P2LCX	18 / 18	1.06 (0.48)	12VDC		P2LCX593EEHDDDB47
						24VDC		P2LCX593EEHDDDB48
	1/2"	2.7	P2LDX	18 / 18	1.06 (0.48)	12VDC		P2LDX594EEHDDDB47
						24VDC		P2LDX594EEHDDDB48
 18" Grommet P2LAX 18" Grommet Shown	1/8"	0.7	P2LAX	11 / 11	0.60 (0.27)	12VDC		P2LAX591EEHDDG47
						24VDC		P2LAX591EEHDDG48
	1/4"	1.3	P2LBX	13 / 13	0.93 (0.42)	12VDC		P2LBX592EEHDDG47
						24VDC		P2LBX592EEHDDG48
	3/8"	2.5	P2LCX	18 / 18	1.06 (0.48)	12VDC		P2LCX593EEHDDG47
						24VDC		P2LCX593EEHDDG48
	1/2"	2.7	P2LDX	18 / 18	1.06 (0.48)	12VDC		P2LDX594EEHDDG47
						24VDC		P2LDX594EEHDDG48

Notes: Above valves have Mobile Rated Coils and are rated for an operating temperature from -40°F to 158°F (-40°C to 70°C).
 See model code matrix for additional options.
 Response time: Actuate to 90% pressure / return to exhaust to 10% of supply pressure. 93 PSIG (6.3 bar) / temperature 68°F (20°C).

Double Solenoid, 4-way, 3-position All Ports Blocked, 3-position Center Exhaust, Xtreme Operating Pressure / Temperature Non-locking Manual Override

Solenoid	Port size	Cv	Valve type (NPT)	Response time (msec)	Weight lb (kg)	Voltage	Part number	
							All ports blocked	Center exhaust
  22mm DIN P2LBX 22mm DIN Shown	1/8"	0.5	P2LAX	18 / 40	0.62 (0.28)	12VDC	P2LAX691EEHDDDB47	P2LAX891EEHDDDB47
						24VDC	P2LAX691EEHDDDB48	P2LAX891EEHDDDB48
	1/4"	0.9	P2LBX	22 / 55	0.97 (0.44)	12VDC	P2LBX692EEHDDDB47	P2LBX892EEHDDDB47
						24VDC	P2LBX692EEHDDDB48	P2LBX892EEHDDDB48
	3/8"	1.8	P2LCX	30 / 90	2.45 (1.11)	12VDC	P2LCX693EEHDDDB47	P2LCX893EEHDDDB47
						24VDC	P2LCX693EEHDDDB48	P2LCX893EEHDDDB48
	1/2"	1.9	P2LDX	30 / 90	2.45 (1.11)	12VDC	P2LDX694EEHDDDB47	P2LDX894EEHDDDB47
						24VDC	P2LDX694EEHDDDB48	P2LDX894EEHDDDB48
 18" Grommet P2LBX 18" Grommet Shown	1/8"	0.5	P2LAX	18 / 40	0.62 (0.28)	12VDC	P2LAX691EEHDDG47	P2LAX891EEHDDG47
						24VDC	P2LAX691EEHDDG48	P2LAX891EEHDDG48
	1/4"	0.9	P2LBX	22 / 55	0.97 (0.44)	12VDC	P2LBX692EEHDDG47	P2LBX892EEHDDG47
						24VDC	P2LBX692EEHDDG48	P2LBX892EEHDDG48
	3/8"	1.8	P2LCX	30 / 90	2.45 (1.11)	12VDC	P2LCX693EEHDDG47	P2LCX893EEHDDG47
						24VDC	P2LCX693EEHDDG48	P2LCX893EEHDDG48
	1/2"	1.9	P2LDX	30 / 90	2.45 (1.11)	12VDC	P2LDX694EEHDDG47	P2LDX894EEHDDG47
						24VDC	P2LDX694EEHDDG48	P2LDX894EEHDDG48

Notes: Above valves have Mobile Rated Coils and are rated for an operating temperature from -40°F to 158°F (-40°C to 70°C).
 See model code matrix for additional options.
 Response time: Actuate to 90% pressure / return to exhaust to 10% of supply pressure. 93 PSIG (6.3 bar) / temperature 68°F (20°C).

 Most popular.

Viking Xtreme Single & Double Solenoid Operated Valves

P2L A X 5 91 ES H D D G 49

Valve size	
1/8"	A
1/4"	B
3/8"	C
1/2"	D

Series	
Viking Xtreme	X

Valve type / function	
<i>Internal pilot supply to solenoid*</i>	
3/2 NC - 2-position	3
5/2 2-position	5
5/3 3-position, APB	6
5/3 3-position, PC	7
5/3 3-position, CE	8
<i>External pilot supply to the solenoids through ports #12 & #14</i>	
3/2 NC - 2-position	L
5/2 2-position	N
5/3 3-position, APB	P
5/3 3-position, PC	Q
5/3 3-position, CE	R

* Size A & B solenoid valves can be field converted from internal to external pilot. See page C25 for details.

Main port thread	
G1/8 (P2LA)	11
G1/4 (P2LB)	12
G1/4 (P2LB) NAMUR Mount	1N*
G3/8 (P2LC)	13
G1/2 (P2LD)	14
1/8" NPT (P2LA)	91
1/4" NPT (P2LB)	92
1/4" NPT (P2LB) NAMUR Mount	9N*
3/8" NPT (P2LC)	93
1/2" NPT (P2LD)	94

* NAMUR mount available for 5/2, 2-position only.

Operator return	
Double solenoid	EE
Single solenoid, spring return	ES*

* Not available with 3-position valves.

Operator type / operating pressure and temperature	
Normal, vacuum to 145 PSIG (10 bar), 14°F to 122°F (-10°C to 50°C), CSA Approved	N
Xtreme, vacuum to 145 PSIG (10 bar), -40°F to 140°F (-40°C to 70°C), CSA Approved	K
Xtreme, vacuum to 232 PSIG (16 bar), -40°F to 140°F (-40°C to 70°C)	H*

* P2LC and P2LD solenoid operated valves have a maximum pressure rating of 175 PSIG (12 bar)

Voltage	
B9‡	24 VDC w/ surge suppression & LED
42	24VAC
45	12VDC
46†	12VDC mobile with surge suppression
47*	12 VDC mobile
48*	24 VDC mobile
49	24VDC
53	120VAC
57	240VAC
Blank	Valve less coil

* Only available with enclosures "A", "B", "G" & "5".

‡ Enclosure "7" only

† Enclosure "G", "T", "V" only.

Enclosures / lead length	
5†	15mm, 3-pin DIN 43650C, 8mm pin spacing
7§	M12 4-pin coil with surge suppression & LED
A	30mm square 3-pin - ISO 4400 Form A (male only)
B	22mm rectangular 3-pin - type B industrial (male only)
E*	Intrinsically safe, FM / CSA
F‡	Hazardous duty 1/2" NPT, FM / CSA
G	Grommet - 18" leads
H	1/2" NPT conduit - 18" leads
N**	Valve less "A - V, 7" enclosure
T#	Grommet, single solenoid, 2-pin deutsche connector, surge suppression
V#	Grommet, double solenoid, 4-pin deutsche connector, surge suppression
X†	Valve less 15mm solenoid

* Only available with voltage code "49" & override option "A", valve type "N" Only. Solenoid coil only CSA approved.

** Solenoid pilot type "D" & "N" only.

Voltage code "46" only.

‡ Valve type "N" Only. Solenoid coil only CSA approved.

† Solenoid pilot type "X" only.

§ Voltage code "B9" only. Valve type "N" only.

Overrides	
A**	No override
B†	Flush - Non-locking
C*	Flush - locking
D	Extended non-locking
E†	Extended - locking
X†	Valve less 15mm solenoid

* Override for valve type "N" only.

** Not available on enclosure "5", 15mm solenoid. Available solenoid pilot type "D" & "N" only.

† Available solenoid pilot type "X" only.

Solenoid pilot type	
D**	Vented pilot exhaust
N**	Tapped pilot exhaust
X*	15mm solenoid vented pilot exhaust

* Available enclosure "5", "X" and operator type "N" only.

** Not available on enclosure "5" & "X".

Most popular.



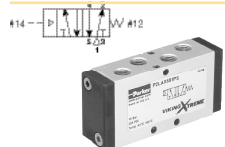
Single Remote Pilot, 3-way, 2-position, Xtreme Operating Pressure / Temperature, Non-locking Manual Override



P2LAX Shown

Port size (NPT)	Cv	Response time (msec)	Weight lb (kg)	Valve type	Part number
1/8"	0.7	15 / 45	0.68 (0.31)	P2LAX	P2LAX391PS
1/4"	1.3	25 / 65	0.68 (0.31)	P2LBX	P2LBX392PS
3/8"	2.5	25 / 65	0.88 (0.40)	P2LCX	P2LCX393PS
1/2"	2.7	25 / 65	0.88 (0.40)	P2LDX	P2LDX394PS

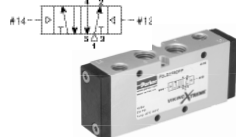
Single Remote Pilot, 4-way, 2-position, Xtreme Operating Pressure / Temperature, Non-locking Manual Override



P2LAX Shown

Port size (NPT)	Cv	Response time (msec)	Weight lb (kg)	Valve type	Part number
1/8"	0.7	15 / 45	0.33 (0.15)	P2LAX	P2LAX591PS
1/4"	1.3	20 / 55	0.68 (0.31)	P2LBX	P2LBX592PS
3/8"	2.5	25 / 85	0.90 (0.41)	P2LCX	P2LCX593PS
1/2"	2.7	25 / 85	0.90 (0.41)	P2LDX	P2LDX594PS

Double Remote Pilot, 4-way, 2-position, Xtreme Operating Pressure / Temperature, Non-locking Manual Override



P2LBX Shown

Port size (NPT)	Cv	Response time (msec)	Weight lb (kg)	Valve type	Part number
1/8"	0.7	11 / 11	0.33 (0.15)	P2LAX	P2LAX591PP
1/4"	1.3	13 / 13	0.68 (0.31)	P2LBX	P2LBX592PP
3/8"	2.5	18 / 18	0.90 (0.41)	P2LCX	P2LCX593PP
1/2"	2.7	18 / 18	0.90 (0.41)	P2LDX	P2LDX594PP

Double Remote Pilot, 4-way, 3-position All Ports Blocked, 3-position Center Exhaust, Xtreme Operating Pressure / Temperature, Non-locking Manual Override



P2LBX Shown

Port size (NPT)	Cv	Response time (msec)	Weight lb (kg)	Valve type	Part number	
					All ports blocked	Center exhaust
1/8"	0.5	18 / 50	0.31 (0.14)	P2LAX	P2LAX691PP	P2LAX891PP
1/4"	0.9	25 / 65	0.73 (0.33)	P2LBX	P2LBX692PP	P2LBX892PP
3/8"	1.8	30 / 90	0.93 (0.42)	P2LCX	P2LCX693PP	P2LCX893PP
1/2"	1.9	30 / 90	0.93 (0.42)	P2LDX	P2LDX694PP	P2LDX894PP

Notes: Above valves are rated for an operating temperature from -40°F to 158°F (-40°C to 70°C). See model code matrix for additional options.
 Response time: Actuate to 90% pressure / return to exhaust to 10% of supply pressure. 93 PSIG (6.3 bar) / temperature 68°F (20°C).

Viking Xtreme Remote Air Pilot Operated Valves

Operating information

Operating pressure:
 (P2LAX & P2LBX)
 Vacuum to 232 PSIG (Vacuum to 16 bar)
 (P2LCX & P2LDX)
 Vacuum to 174 PSIG (Vacuum to 12 bar)

Operating temperature:
 -40°F to 158°F (-40°C to 70°C)

P2 A X 5 91 PS

Valve size	
1/8"	A
1/4"	B
3/8"	C*
1/2"	D*

* P2LCX and P2LDX manual & remote air pilot valves have a maximum pressure rating of 175 PSIG (12 bar).

Valve type / function	
<i>Internal pilot supply to solenoid</i>	
3/2 NC - 2-position	3
5/2 2-position	5
5/3 3-position, APB	6
5/3 3-position, PC	7
5/3 3-position, CE	8

Operators / return	
PP	Double remote pilot
PS*	Single remote pilot, spring return

* Not available with 3-position valves.

Main port thread	
11	G1/8 (P2LA)
12	G1/4 (P2LB)
1N*	G1/4 NPT (P2LB) NAMUR mount
13	G3/8 (P2LC)
14	G1/2 (P2LD)
91	1/8" NPT (P2LA)
92	1/4" NPT (P2LB)
9N*	1/4 NPT (P2LB) NAMUR mount
93	3/8" NPT (P2LC)
94	1/2" NPT (P2LD)

* 5/2, 2-position valve only.

Most popular.



ATEX Certified Single & Double Solenoid Operated Valves

Viking ATEX valves meet ATEX directive 94/9/EC with the following classification : CE Ex II 2GD c 135oc. This directive lays down minimum safety requirements for products intended for use in potentially explosive atmospheres. The Directive is commonly referred to as the 'ATEX' Directive ('ATmospheres EXplosibles'), but may also be called the ATEX Equipment Directive or ATEX 95. Both ATEX certified solenoid, remote pilot and manual operated valves, as well as complete solenoid pilot assemblies are available.



ATEX classification details:

CE Ex: fulfils the ATEX directive
 II : Group II Equipment Area
 2GD : Equipment Category 2. Gas Zone 1,2 and Dust Zone 21,22
 c : Safe Design (EN13463-5)
 135°C : Real temperature of the surface of product for test

Temperature Class of Solenoid : T4 135°C, ATEX 8-22T

Operating information

Operating pressure: Vacuum to 145 PSIG (vacuum to 10 bar)
 Operating temperature: 14°F to 122°F (-10°C to 50°C)

Valve size		Voltage	
1/8"	A	49	24VDC
1/4"	B		
3/8"	C		
1/2"	D		

Valve type / function		Enclosures	
Internal Pilot Supply to Solenoid		M ATEX 8-22T EExm T4 135°C	
2-position valve	5		
3-position valve APB	6		
3-position valve PC	7		
3-position valve CE	8		
External Pilot Supply to Solenoids through Ports #12 & #14			
2-position valve	N		
3-position valve APB	P		
3-position valve PC	Q		
3-position valve CE	R		

Main port thread		Overrides	
G1/8 (P2LA)	11	D	Extended non-locking
G1/4 (P2LB)	12		
G3/8 (P2LC)	13		
G1/2 (P2LD)	14		
1/8" NPT (P2LA)	91		
1/4" NPT (P2LB)	92		
3/8" NPT (P2LC)	93		
1/2" NPT (P2LD)	94		

Solenoid pilot type	
D	Vented pilot exhaust
N	Tapped pilot exhaust (M5)

Operator return	
EE	Double solenoid
ES*	Single solenoid, spring return

* Not available with 3-position valves.

NOTE:

1. ATEX Valve includes a coil with sealed 3 meter cable.
2. Replacement solenoid kit P2FS13A3DM49 includes coil with sealed 3 meter cable, valve armature, solenoid, solenoid nut, screws and o-rings.
3. Can be mounted to size A, B or C IEM Bar Manifolds.

These products are designed for utilization in applications falling under the scope of ATEX Directive 94/9/EC. This coverage could only be referred to as long as operations required for the installation and the maintenance of these products are complying with related standards.

IEM Bar Manifold, Viking Xtreme Solenoid / Remote Pilot Valves †



Valve series	Valve function	## - Stations	Manifold only (NPT)	Manifold only (BSPP)
P2LAX*	3-way	02 - 12	P2LAXGAXN##NP	P2LAXGAXG##NP
P2LAX*	4-way	02 - 12	P2LAXMAXN##NP	P2LAXMAXG##NP
P2LBX*	3-way	02 - 12	P2LBXGAXN##NP	P2LBXGAXG##NP
P2LBX*	4-way	02 - 12	P2LBXMAXN##NP	P2LBXMAXG##NP
P2LCX*	3-way / 4-way	02 - 12	P2LCXMAXN##NP	P2LCXMAXG##NP

Kits include: (1) manifold, valve hold down bolts and o-rings. Replace ## with number of valve stations.

Valve size A, B, C only.

* Enclosure option A, E & F can not be mounted on size A & B manifolds and enclosure F can not be mounted on size C manifolds due to width of solenoid,

Enclosure option A & E can be mounted on size A & B manifolds if valve is a single solenoid valve and if every other valve is mounted in reverse (staggered).

† Consider Viking Lite manifolds for alternative solutions.

IEM Bar Manifold Add-A-Fold Assembly (Viking Xtreme Solenoid / Remote Air Pilot Valves Only)



Valve series	Valve function	## - Stations	Manifold only (NPT)	Manifold only (BSPP)
P2LAX*	3-way	02 - 12	AAP2LAXGAXN##NP	AAP2LAXGAXG##NP
P2LAX*	4-way	02 - 12	AAP2LAXMAXN##NP	AAP2LAXMAXG##NP
P2LBX*	3-way	02 - 12	AAP2LBXGAXN##NP	AAP2LBXGAXG##NP
P2LBX*	4-way	02 - 12	AAP2LBXMAXN##NP	AAP2LBXMAXG##NP
P2LCX*	3-way / 4-way	02 - 12	AAP2LCXMAXN##NP	AAP2LCXMAXG##NP

Kits include: (1) manifold, valve hold down bolts, o-rings and assembly. Replace ## with number of valve stations.

Valve size A, B, C only.

* Enclosure option A, E & F can not be mounted on size A & B manifolds and enclosure F can not be mounted on size C manifolds due to width of solenoid,

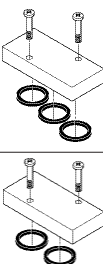
How to Order: 1. List Add-A-Fold assembly part number as line item 1

2. List the desired valves series part number in subsequent line items after the Add-A-Fold Assembly part number to complete the ordering code. Include all valves and blanking kits required. The left most station is station # 1 looking at the #12 end of the manifold.

Example: Viking Size B, 2 Station manifold, with 2, 4-way single solenoid valves

Line	Qty	Part number	Comment
1	1	AAP2LBXMAXN02NP	Add-A-Fold Assembly, 2-station IEM bar manifold
2	2	P2LBX592ESHDDDB49	4-way, Station 1, 2

Blanking Plate



Type	Kit number
P2LAX 4-way	9121658063
P2LBX 4-way	9121594809X
P2LCX 3 & 4 way	P2LCXK20P
P2LAX 3-way	912132BPSXZ
P2LBX 3-way	912132BPSXZ

Kit includes: plate, screws, o-rings

Manifold Bolts

Type	Qty.	Kit number
P2LAX	12	P2LAXK87P
P2LBX	12	P2LBXK87P
P2LCX	12	P2LCXK87P

Manifold O-rings

Type	Qty.	Kit number
P2LAX	30	P2LAXK84P
P2LBX	18	P2LBXK84P
P2LCX	12	P2LCXK84P

Solenoids with Deutsche Connections : Environmentally-Sealed Transportation Connectors

Viking valves with solenoid options “T” & “V” include a grommet lead wire solenoid with internal surge suppression connected to Deutsche DTP Series male connectors. Heat shrunk cover holds the grommet lead wires together between the solenoid and deutsche connector. An environmentally-sealed connector designed specifically for cable to cable applications in harsh environments such as on the engine or transmission, under the hood, on the chassis or in the cab applications. On signal

level circuits where even a small degradation in connection may be critical, these connectors will provide the reliability and performance when properly connected to DTP female connector assemblies. Thermoplastic housings with silicone seals are used to allow the connector to withstand conditions of extreme temperature and moisture. Properly wired and mated connection will withstand immersion under three feet of water without loss of electronic qualities or leakage.

Deutsche Connector & Solenoid Information

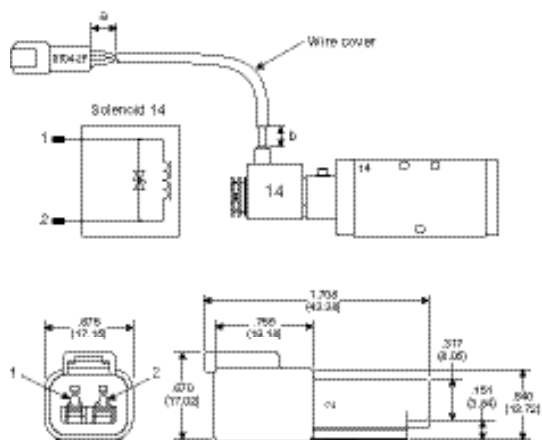
		“T” Single Solenoid Option	“V” Double Solenoid Option
		P2FCT446	P2FCV446
Solenoid Kit			
Connector Information	Housing material	Thermoplastic	Thermoplastic
	Grommet seal material	Silicone	Silicone
	Connector housing / seal number	DT04-2P*	DT04-4P*
	Contact material	Copper alloy	Copper alloy
	Contact number	0460-202-16141*	0460-202-16141*
	Sealing plug (Wedge) material	Thermoplastic	Thermoplastic
	Wedge number	W2P*	W4P*
	Temperature rating of connector	-67°F (-55°C) to +257°F (+125°C)	-67°F (-55°C) to +257°F (+125°C)
Solenoid	Voltage	12VDC +10%, -30% mobile with bi-directional surge suppression	12VDC +10%, -30% mobile with bi-directional surge suppression
	Number of solenoids	1	2
	Connector pin out	pin 1 & 2	12 solenoid : pin 1 & 2 14 solenoid : pin 3 & 4
	Wire length (Connector to solenoid)	19" (483mm)	12 Solenoid : 19" (482mm) 14 Solenoid : 7.75" (196.5mm)
	Exposed insulated wire (a)	0.25" (6.4mm) - 0.5" (12.7mm)	0.25" (6.4mm) - 0.5" (12.7mm)
	Exposed insulated wire (b)	0.75" (19.1mm) - 1.5" (38.1mm)	0.75" (19.1mm) - 1.5" (38.1mm)
	Wire cover material	Heat shrunk PVC	Heat shrunk PVC

* Deutsche Industrial reference numbers. Male connections provided, mating female components and assemblies can be sourced from qualified Deutsche connector distributors.

Enclosure / Lead Length - Option “T”



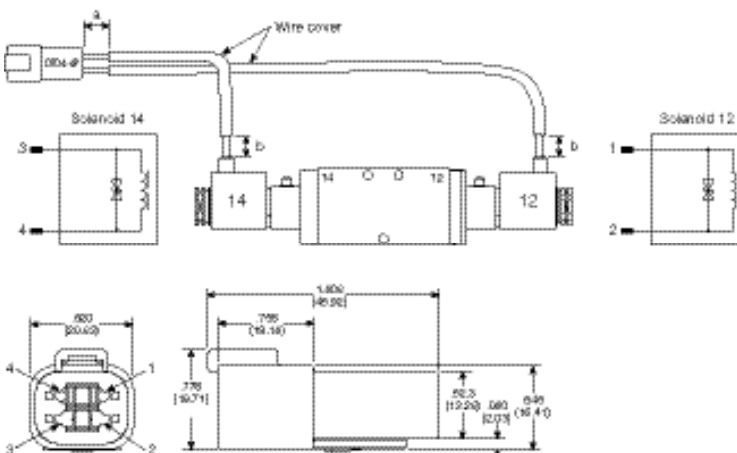
Solenoid Kit P2FCT446 shown



Enclosure / Lead Length - Option “V”



Solenoid Kit P2FCV446 shown



Pilot Operator Kits

P2FP13

N

4


C

Type
Pilot operator kit P2FP13

Pressure / temperature
145 PSIG (10 bar) 14°F to 122°F (-10°C to 50°C)
232 PSIG (16 bar) -40°F to 158°F (-40°C to 70°C)

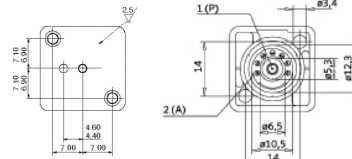
Overrides
A No override
C* Locking (bistable) flush - plastic
D Non-locking (monostable) extended - brass

* Only available with "N" Pressure / Temperature option.



Kit includes:
Armature valve (1), solenoid nuts (2), screws (2), o-rings (3)

Operator mounting pattern (mm)



Solenoid Pilot Operators & Coils

Solenoid pilot options

The P2FP13*4* (NC) 3/2 solenoid pilot operators are designed for piloting pneumatic control valves with compressed air or other inert gases.

The P2FP operator is available for Normal operating pressures up to 10 bar or the Xtreme maximum operating pressure of 16 bar and wide band voltage tolerances required for mobile applications.

Corrosion resistant design

The pilot valve body is manufactured in thermoplastic PA6 material and the core tube brass / stainless steel. The plunger / core is made from stainless steel and the valve seats from FKM.

Solenoid pilot exhaust

These operators all exhaust out of the top of the core tube which is tapped M5. The standard solenoid nut (Solenoid pilot type "D") fitted to the core tube is a diffuser nut which allows the exhaust to escape to atmosphere. This nut also minimizes ingress of dirt into the valve through this port. The alternative plastic knurled nut (Solenoid pilot type "N") can be specified (refer to part number system) if the exhaust air needs captured and piped away using the M5 tapped port.

Mobile applications

Viking Xtreme valves are tested to +5g shock and vibration. Solenoid operated valves are designed to operate with wide voltage tolerance bands within the ambient temperature ranges stated in the technical section.

Coils

Coils are wound with enameled copper wire, having a temperature index of 180°C with class F insulation (155°C) and are encapsulated in Thermoplastic resin. When fitted with suitable connector and correct gasket, they give protection to IP65.

Manual override options

The pilot operators can be supplied with locking or non-locking manual override. The standard manual override is the monostable (spring return) extended brass override. Alternatively the bistable (locking) override can be specified as an alternative for the Normal duty 10 bar option.

Spares

Solenoid operators are available as spares complete with mounting screws and seals. Coils and connectors should be ordered separately unless ATEX certified and intrinsically safe is needed. ATEX certified operators and coils must be ordered together.

Transients

Interrupting the current through the solenoid coil produces momentary voltage peaks which, under unfavorable conditions, can amount to several hundred times the rated operating voltage. Normally, these transients do not cause problems, but to achieve the maximum life of relays in the circuit (and particularly of transistors, thyristors and integrated circuits) it is desirable to provide protection by means of voltage-dependent resistors (varistors). All connectors / cable plugs with LEDs include this type of circuit protection.

Materials

Pilot Valve	
Body	Polyamide
Armature tube:	
Normal pilot operator	Brass
Xtreme pilot operator	Stainless steel
Plunger & core	Corrosion resistant CR-NI steel
Seals	FKM
Screws	Stainless steel
Coil	
Encapsulation material	Thermoplastic



Solenoid Kits

Solenoid Enclosures

P2FC B 4 49

Type	
Solenoid Kit	C

Enclosures / lead length	
M12 4-pin coil with surge suppression & LED	7 §
30mm square 3-pin – ISO 4400 Form A (male only)	A
22mm rectangular 3-pin – Type B Industrial (male only)	B
Hazardous duty, FM / CSA	F*
Grommet - 18" leads	G
1/2" NPT conduit - 18" leads	H
Grommet, single solenoid, 2-pin duetsche connector, surge suppression	T #
Grommet, double solenoid, 4-pin duetsche connector, surge suppression	V #
Grommet 72" leads	Q
1/2" conduit 72" leads	R

Voltage	
B9 ‡	24 VDC w/ surge suppression & LED
42	24VAC
45	12VDC
46 †	12 VDC mobile w/ surge suppression
47*	12 VDC mobile
48*	24 VDC mobile
49	24VDC
53	120VAC
57	240VAC

* Only available with enclosures "A", "B" & "G". Additional voltages are available upon request. Contact customer support for more information.

‡ Enclosure 7 only

† Enclosure G, T, V only.

* Only available with voltage codes "45", "49", "53" & "57". Not for use with the Xtreme version (-40°C to 70°C).

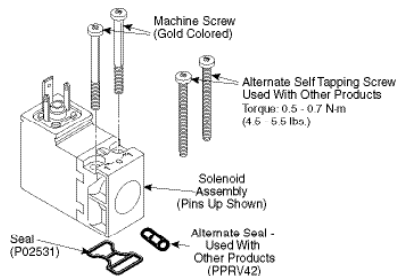
Voltage code 46 only.

§ Voltage code B9 only.

Solenoid Kits – 3-Pin, EN175301-803 (Former DIN 43650C), 15mm, 8mm



Standard



PS2982*##P – Enclosure '5'

★	## Voltage						
	42	45	47 †	48 †	49	53	57
Override							
B	O	O	S	S	S	S	O
C	O	O	S	S	S	S	O
D	O	O	O	O	O	O	O
E	O	O	O	O	O	O	O

S - Standard; O - Option

† Mobile voltage

Kit includes: Solenoid, (2) machine screws, (2) self threading screws, (1) gasket, (1) 3-cell gasket.



Option 7
M12, 4-Pin Coil with Surge Suppression



Option A
30mm Square, 3-Pin ISO 4400, DIN 43650A



Option B
22mm Rectangular, 3-Pin DIN, Type B Industrial



Option G & Q
Grommet, 18" or 72" Leads



Option H & R
1/2" Conduit, 18" or 72" Leads

Solenoid Information (Solenoids are rated for continuous duty.)

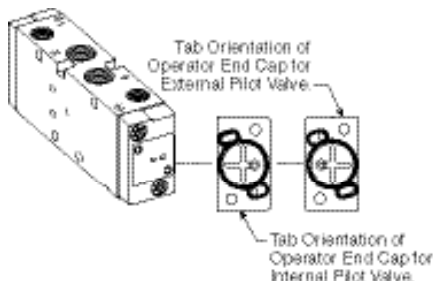
Voltage				Enclosure "5"		Enclosure "A"		Enclosure "7", "B" to "R"	
Code	AC		DC	Power consumption	Holding (Amps)	Power consumption	Holding (amps)	Power consumption	Holding (amps)
	60Hz	50Hz							
B9†	—	—	24	—	—	—	—	4.8W	.20
42	24	22	—	1.6VA	.065	3.9VA	.14	7.3VA	.31
45	—	—	12	1.2W	.098	2.6W	.21	4.6W	.37
46*†	—	—	12	—	—	—	—	5.5W	.46
47*	—	—	12	0.91W	.074	6.2W	.52	5.5W	.46
48*	—	—	24	0.91W	.033	6.8W	.29	6.0W	.25
49	—	—	24	1.2W	.049	2.7W	.11	4.8W	.20
53	120	110	—	1.6W	.013	4.1VA	.04	6.3VA	.05
57	240	230	—	1.6W	.007	3.7VA	.02	6.4VA	.03

* Mobile voltages. † Surge suppression.

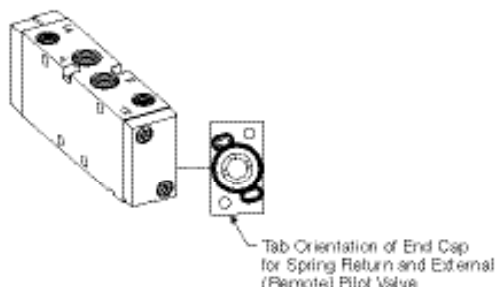
Most popular.

Internal to external pilot conversion (size A & B only)

To convert from Internal to External Pilot Valve, simply remove the (2) fasteners that attach the end cap to the valve body. Rotate the end cap 180° and attach back to the valve body. For single solenoid valves, only the 14-End needs to be rotated. For double solenoid valves, both ends must be converted for proper function.



The 12 & 14-Ports are always tapped no matter what Valve Type / Function is selected. For Internal Pilot Function, ports do NOT need to be plugged.



22mm Rectangular 3-Pin – Type B Industrial (Use with Enclosure “B”)

Description	Connector with 6' (2m) cord	Connector
Unlighted	PS2429JBP	PS2429BP
Light – 24V60Hz, 24VDC	PS2430J79BP*	PS243079BP
Light – 120V/60Hz	PS2430J83BP*	PS243083BP
Light – 240V/60Hz	N/A	PS243087BP

* LED with surge suppression.

Note: Max ø6.5mm cable size required for connector w/o 6' (2m) cord.
 IP65 rated when properly installed.

Engineering Data:

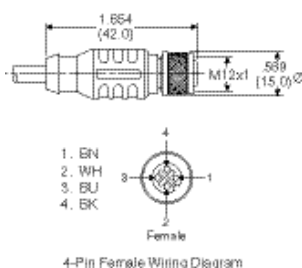
Conductors: 2 Poles Plus Ground; Cable Range (Connector Only):
 6 to 8mm (0.24 to 0.31 Inch); Contact Spacing: 11mm

M12 A-code Cables

Description	Part number
4-Pin female to flying lead cable, PVC, 2m	RKC 4.4T-2

RKC Female Sockets

* Only pins 3 and 4 are used with solenoids Option “7”.



15mm Solenoid Mount

Description	Part number
15mm solenoid mount	P2FA22-15

Kit includes: adapter (1), O-rings (2), gasket (1), screws (4)

15mm 3-Pin DIN 43650C (Use with Enclosure “5”)

	Cord length	Connector	Connector with cord
Unlighted	18 Inches	PS2932BP	PS2932HBP
Unlighted	6 Feet	PS2932BP	PS2932JBP
Light – 12VAC or DC	6 Feet	PS294675BP	PS2946J75BP*
Light – 24VAC or DC	6 Feet	PS294679BP	PS2946J79BP*
Light – 110/120VAC	6 Feet	PS294683BP	PS2946J83BP*
Light – 240/230VAC		PS294687BP	N/A

* LED with surge suppression.

Note: Max ø6.5mm cable size required for connector w/o 6' (2m) cord.
 IP65 rated when properly installed.

Engineering data:

Conductors: 2 poles plus ground Cable range (connector only):
 4 to 6mm (0.16 to 0.24 Inch) Contact spacing: 8mm

30mm Square 3-Pin – ISO 4400, DIN 43650A (Use with Enclosure “A”)

Description	Connector with 6' (2m) cord	Connector
Unlighted	PS2028JCP	PS2028BP
Light – 6-48V, 50/60Hz, 6-48VDC	PS2032J79CP*	PS203279BP
Light – 120V/60Hz	PS2032J83CP*	PS203283BP

* LED with surge suppression.

Note: Max ø6.5mm cable size required for connector w/o 6' (2m) cord.
 IP65 rated when properly installed.

Engineering data:

Conductors: 2 poles plus ground; cable range (connector only):
 8 to 10mm (0.31 To 0.39 Inch); contact spacing: 18mm

Replacement Solenoid Nut

Description	Part number	Description	Part number
Solenoid diffuser nut	PS1556	Solenoid vented nut	PS2892P

Parker Pneumatic

It is the users responsibility to verify product performance when applied at maximum tolerance ranges of multiple technical specifications simultaneously.

Operating temperature

- **Normal**.....14°F to 122°F (-10°C to 50°C)
- **Xtreme**.....-40°F to 158°F (-40°C to 70°C)

Flow Rating

Valve size	Port size	2-position	3-position
P2LAX	1/8"	0.7	0.5
P2LBX	1/4"	1.3	0.9
P2LCX	3/8"	2.5	1.8
P2LDX	1/2"	2.7	1.9

Operating pressure*

Maximum: Normal.....145 PSIG (10 bar)

Xtreme.....232 PSIG (16 bar)

Minimum:

Valve type - internal pilot	Minimum PSIG (bar)			
	P2LAX	P2LBX	P2LCX	P2LDX
Single solenoid - spring return	46 (3.2)	51 (3.5)	51 (3.5)	51 (3.5)
Single remote pilot - spring return	46 (3.2)	51 (3.5)	51 (3.5)	51 (3.5)
Double solenoid - 2-position	22 (1.5)	22 (1.5)	22 (1.5)	22 (1.5)
Double remote pilot - 2-position	22 (1.5)	22 (1.5)	22 (1.5)	22 (1.5)
Double solenoid - 3-position (APB, PC, CE)	51 (3.5)	51 (3.5)	51 (3.5)	51 (3.5)
Double remote pilot - 3-position (APB, PC, CE)	51 (3.5)	51 (3.5)	51 (3.5)	51 (3.5)

Valve type - External pilot	P2LAX	P2LBX	P2LCX	P2LDX
All Viking series	Vacuum			

* P2LC and P2LD solenoid operated valves have a maximum pressure rating of 175 PSIG (12 bar).

Size A and B solenoid valves can be field converted from internal pilot to external pilot and visa versa. See page 27 for information.

Solenoid voltage characteristics

Non-Mobile Coil -

Voltage Code 42, 45, 49, 53, 57

15mm, DIN 43650C (Enclosure: 5)

+10%, -15%

Mobile Coil -

Voltage Code 47, 48

15mm, Din 43650C (Enclosure: 5)

+25%, -30%

Voltage Code 46

(Enclosure G,T,V)

+10%, -30%

Viking Xtreme Valves

Flow, Operating Pressure & Response Times

Solenoid voltage characteristics

Non-mobile coils -

Voltage code B9, 42, 45, 49, 53, 57

Enclosure (7, A, B, E, F, G, H)

+10%, -10%

Mobile coils - (valve type N)

22mm 12 & 24VDC - Mobile (47 & 48 voltage code)

Minimum inlet pressure (bar)	Operating temperature		
	-10°C	+10°C	+50°C
3	+30 / -25% VDC	+30 / -20% VDC	+25 / -15% VDC
6	+30 / -30% VDC	+30 / -25% VDC	+25 / -20% VDC
8	+30 / -30% VDC	+30 / -30% VDC	+25 / -25% VDC
10	+30 / -30% VDC	+30 / -30% VDC	+25 / -30% VDC

30mm 12 & 24VDC - Mobile (47 & 48 voltage code)

Minimum inlet pressure (bar)	Operating temperature		
	-10°C	+10°C	+50°C
3	+30 / -30% VDC	+30 / -30% VDC	+25 / -30% VDC
6	+30 / -30% VDC	+30 / -30% VDC	+25 / -30% VDC
8	+30 / -30% VDC	+30 / -30% VDC	+25 / -30% VDC
10	+30 / -30% VDC	+30 / -30% VDC	+25 / -30% VDC

Mobile coils - (valve type K & H)

22mm 12 & 24VDC - Mobile (47 & 48 voltage code)

Minimum inlet pressure (bar)	Operating temperature			
	-40°C	+10°C	+50°C	+70°C
4	+30 / -25% VDC	+30 / -25% VDC	+30 / -10% VDC	+20 / -10% VDC
8	+30 / -30% VDC	+30 / -25% VDC	+30 / -15% VDC	+20 / -15% VDC
12	+30 / -30% VDC	+30 / -30% VDC	+30 / -15% VDC	+20 / -15% VDC
16	+30 / -30% VDC	+30 / -30% VDC	+30 / -20% VDC	+20 / -20% VDC

30mm 12 & 24VDC - Mobile (47 & 48 voltage code)

Minimum inlet pressure (bar)	Operating temperature			
	-40°C	+10°C	+50°C	+70°C
4	+30 / -30% VDC	+30 / -30% VDC	+25 / -30% VDC	+15 / -30% VDC
8	+30 / -30% VDC	+30 / -30% VDC	+25 / -30% VDC	+15 / -30% VDC
12	+30 / -30% VDC	+30 / -30% VDC	+25 / -30% VDC	+15 / -30% VDC
16	+30 / -30% VDC	+30 / -30% VDC	+25 / -30% VDC	+15 / -30% VDC

Note: All table ratings are based on 100% continuous duty and 5G shock vibration. At 50% continuous duty all ratings are +30% / -30% for all Temperatures and Pressures.



Exhaust Protector

Features

- 1/8 and 1/4 NPT male sizes
- Fitted with a brass pipe adapter and a fluorocarbon membrane
- Resistant to rust, clog, wash down and contamination

Applications

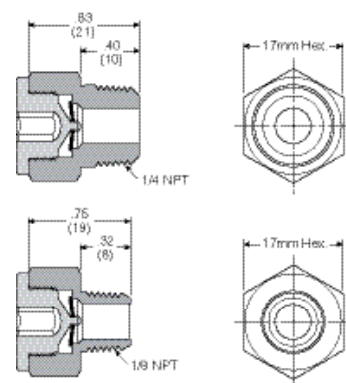
These protectors are intended for mobile applications, quick venting applications and alternative exhaust port breathers that require protection against clogging.

Ideal for valves exposed to harsh environmental conditions (which can cause a “caking up” in the exhaust pipe ports where the bronze mufflers or breather vents are installed).

Particularly suitable for time-sensitive applications such as axle-lift suspensions or pushers or tag axles.

Flow data (SCFM)

Size	60 PSIG Inlet	90 PSIG Inlet	125 PSIG Inlet	Part number
1/8"	40.1	56.5	75.5	E90016
1/4"	44.6	62.7	83.5	E90017



Operating information

Operating pressure:	0 to 150 PSIG (0 to 10 bar)
Operating temperature:	-40°F to 140°F (-40°C to 60°C)

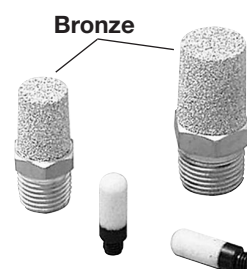
Material specifications

Body & pipe adapter	Brass
Membrane	Fluorocarbon

Exhaust Mufflers

Pipe thread	Part number
M5	P6M-PAC5
1/8" NPT	EM12
1/4" NPT	EM25
3/8" NPT	EM37
1/2" NPT	EM50

P6M - Plastic; EM - Sintered bronze



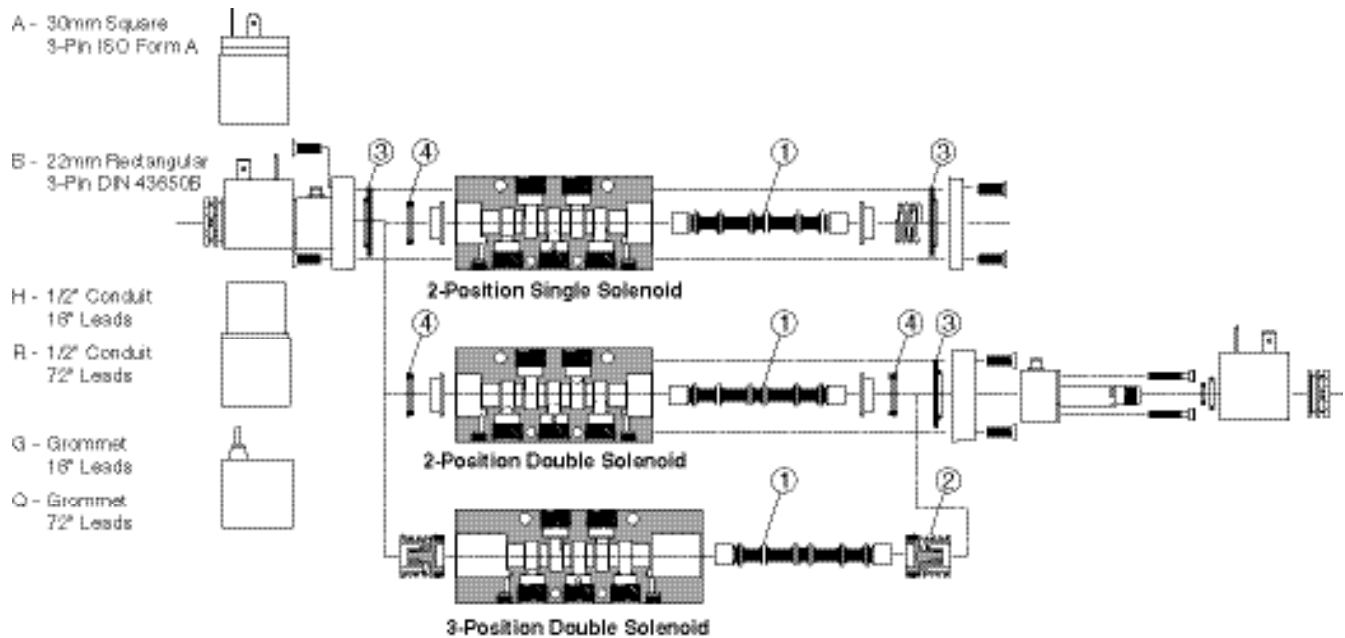
Plastic Silencers

Thread size	A (mm)	B (mm)	Part number	
			NPT	BSPT
M5	.43 (11)	.32 (8)	AS-5	—
1/8"	1.57 (40)	.63 (16)	ASN-6	AS-6
1/4"	2.56 (65)	.83 (21)	ASN-8	AS-8
3/8"	3.35 (85)	.98 (25)	ASN-10	AS-10
1/2"	3.74 (95)	1.18 (30)	ASN-15	AS-15

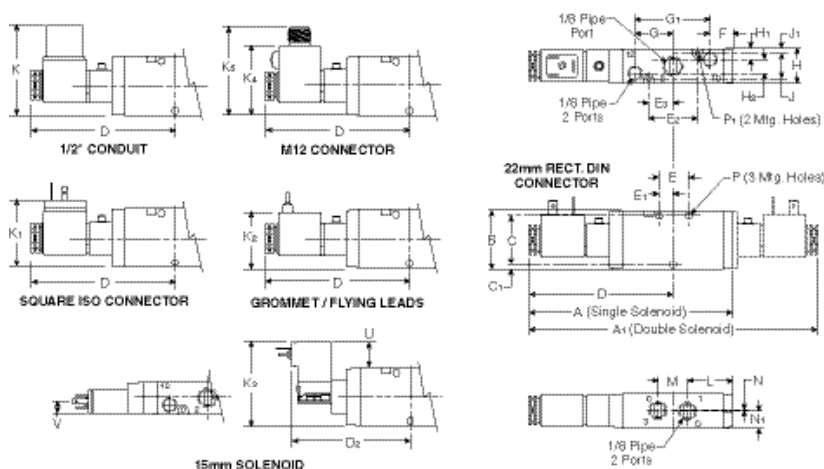


Spool Service Kits

Description	Includes items (qty.)	Part number
Size A, 4-way, 2-position, solenoid & air pilot valves	1 (1), 3 (2), 4 (2)	P2LAXSK1
Size A, 4-way, 3-position, solenoid & air pilot valves	1 (1), 2 (2), 3 (2), 4 (2)	P2LAXSK2
Size A & Size B, 3-way, 2-position, solenoid & air pilot valves	1 (1), 3 (2), 4 (2)	P2LAXBXSK1
Size B, 4-way, 2 & 3-position valves	1 (1), 3 (2), 4 (2)	P2LBXSK1
Size C & Size D, 3-way, 2-position valves	1 (1), 3 (2), 4 (2)	P2LCXDYSK1
Size C & Size D, 4-way, 2 & 3-position valves	1 (1), 3 (2), 4 (2)	P2LCXDYSK1



P2LAX 3/2 Single & Double Operators – Solenoid

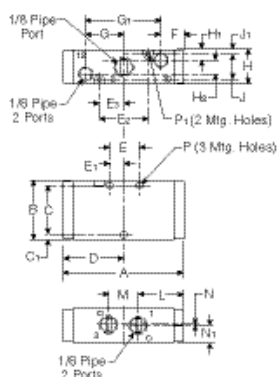


P2LAX 3/2 (solenoid)

A	A1	B	C	C1	D
5.35 (136)	7.60 (193)	1.57 (40)	1.26 (32)	.16 (4)	3.80 (97)
D2	E	E1	E2	E3	F
3.00 (76.8)	.79 (20)	.39 (10)	1.26 (32)	.63 (16)	.55 (14)
G	G1	H	H1	H2	J
.98 (25)	1.97 (50)	.87 (22)	.26 (6.6)	.35 (9)	.65 (16.5)
J1	K	K1	K2	K3	K4
.11 (2.9)	2.36 (60)	1.61 (41)	1.50 (38)	2.24 (57)	1.70 (43.3)
K5	L	M	N	N1	P
2.10 (53.3)	1.14 (29)	.79 (20)	.02 (0.5)	.42 (11)	Ø .17 Ø (4.3)
P1	U	V			
Ø .12 Ø (3.1)	0.81 (20.5)	0.29 (7.5)			

Inches (mm)

P2LAX 3/2 Single & Double Operators – Remote Air Pilot

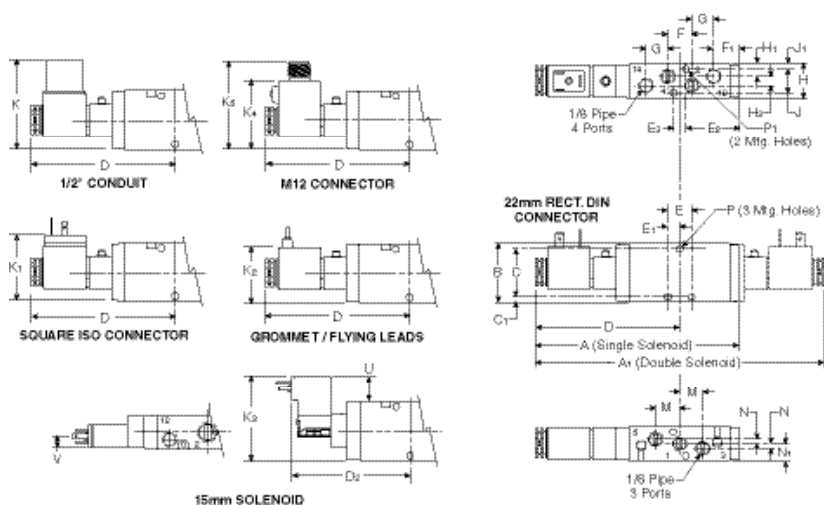


P2LAX 3/2 (remote air pilot)

A	B	C	C1	D	E
3.07 (78)	1.57 (40)	1.26 (32)	.16 (4)	1.54 (39)	.79 (20)
E1	E2	E3	F	G	G1
.39 (10)	1.26 (32)	.63 (16)	.55 (14)	.98 (25)	1.97 (50)
H	H1	H2	J	J1	L
.87 (22)	.26 (6.6)	.35 (9)	.65 (16.5)	.11 (2.9)	1.14 (29)
M	N	N1	P	P1	
.79 (20)	.02 (0.5)	.42 (11)	Ø .17 Ø (4.3)	Ø .12 Ø (3.1)	

Inches (mm)

P2LAX 5/2 & 5/3 Single & Double Operators, 4-way

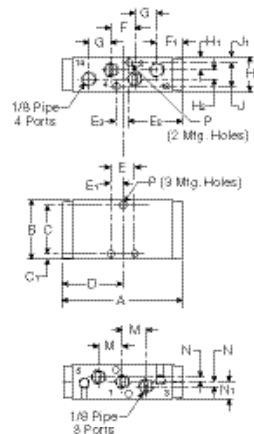


P2LAX 5/2 & 5/3 (solenoid)

A	A1	B	C	C1	D
5.47 (139)	7.72 (196)	1.57 (40)	1.30 (33)	.14 (3.5)	3.86 (98)
D2	E	E1	E2	E3	F
3.48 (88.3)	.63 (16)	.31 (8)	1.42 (36)	.33 (8.5)	.63 (16)
F1	G	H	H1	H2	J
.67 (17)	.59 (15)	.87 (22)	.31 (8)	.24 (6)	.63 (16)
J1	K	K1	K2	K3	K4
.12 (39)	2.36 (60)	1.61 (41)	1.50 (38)	2.24 (57)	1.63 (41.3)
K5	M	N	N1	P	P1
2.10 (53.3)	.63 (16)	.12 (3)	.43 (11)	Ø .17 Ø (4.3)	Ø .12 Ø (3.1)
U	V				
0.81 (20.5)	0.29 (7.5)				

Inches (mm)

P2LAX 5/2 & 5/3 Single & Double Operators – Remote Pilot

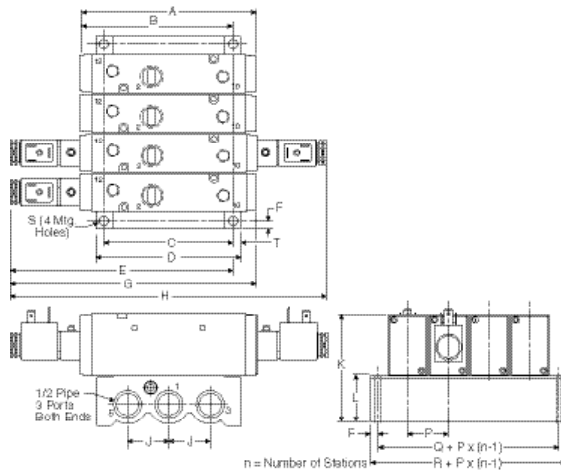


P2LAX 5/2 & 5/3 (remote)

A	B	C	C ₁	D
3.19 (81)	1.57 (40)	1.30 (33)	.14 (3.5)	1.59 (40.5)
E	E ₁	E ₂	E ₃	F
1.47 (16)	.31 (8)	1.42 (36)	.33 (8.5)	.63 (16)
F ₁	G	H	H ₁	H ₂
.67 (17)	.59 (15)	.87 (22)	.31 (8)	.24 (6)
J	J ₁	M	N	N ₁
.63 (16)	.12 (3)	.63 (16)	.12 (3)	.43 (11)
P	P ₁			
Ø .17 Ø (4.3)	Ø .12 Ø (3.1)			

Inches (mm)

P2LAX 3/2 Single & Double Operators – IEM Aluminum Bar Manifold



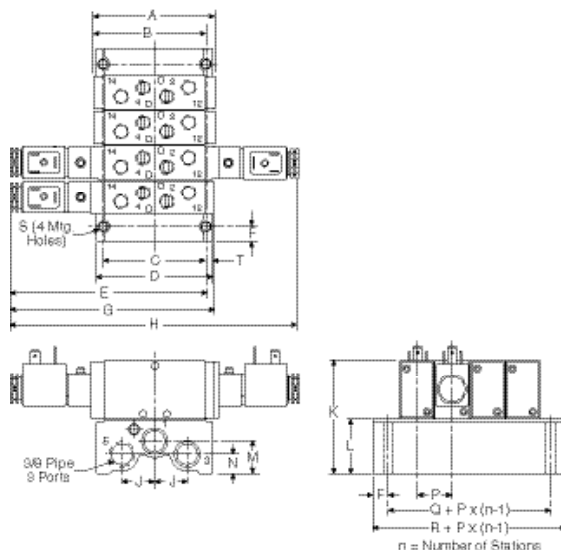
P2LAX 3/2

IEM Aluminum bar manifold

A	B	C	D	E
3.07 (78)	2.83 (72)	2.76 (70)	3.12 (79)	5.18 (132)
F	G	H	J	K
41 (10.5)	5.35 (136)	7.72 (193)	.87 (22)	3.11 (79)
L	M	N	P	Q
1.54 (39)	.87 (22)	.52 (13.2)	.93 (23.5)	1.56 (39.5)
R	S	T		
2.36 (60)	Ø .22 Ø (5.5)	.18 (4.5)		

Inches (mm)

P2LAX 5/2 & 5/3 Single & Double Operators – IEM Aluminum Bar Manifold



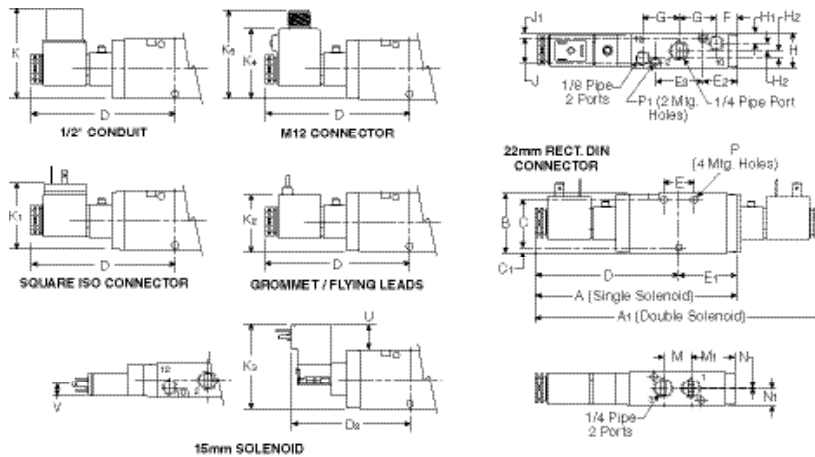
P2LAX 5/2 & 5/3

IEM Aluminum bar manifold

A	B	C	D	E
3.19 (81)	2.97 (76)	2.76 (70)	3.12 (79)	5.26 (134)
F	G	H	J	K
41 (10.5)	5.47 (139)	7.72 (196)	.87 (22)	3.11 (79)
L	M	N	P	Q
1.54 (39)	.87 (22)	.52 (13.2)	.93 (23.5)	1.56 (39.5)
R	S	T		
2.36 (60)	Ø .22 Ø (5.5)	.18 (4.5)		

Inches (mm)

P2LBX 3/2 Single & Double Operators – Solenoid

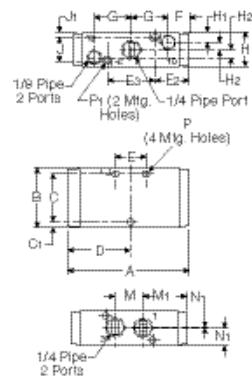


P2LBX 3/2 (solenoid)

A	A ₁	B	C	C ₁	D
5.35 (136)	7.60 (193)	1.57 (40)	1.26 (32)	.16 (4)	3.80 (96.5)
D ₂	E	E ₁	E ₂	E ₃	F
3.02 (76.8)	.79 (20)	1.54 (39)	.51 (13)	1.26 (32)	.55 (14)
G	H	H ₁	H ₂	J	J ₁
.98 (25)	.87 (22)	.26 (6.6)	.18 (4.5)	.65 (16.5)	.11 (2.9)
K	K ₁	K ₂	K ₃	K ₄	K ₅
2.36 (60)	1.61 (41)	1.50 (38)	2.24 (57)	1.63 (41.3)	2.10 (53.3)
M	M ₁	N	N ₁	P	P ₁
.79 (20)	1.14 (29)	.02 (0.5)	.42 (11)	Ø .17 Ø (4.3)	Ø .12 Ø (3.1)
U	V				
0.81 (20.5)	0.29 (7.5)				

Inches (mm)

P2LBX 3/2 Single & Double Operators – Remote Air Pilot

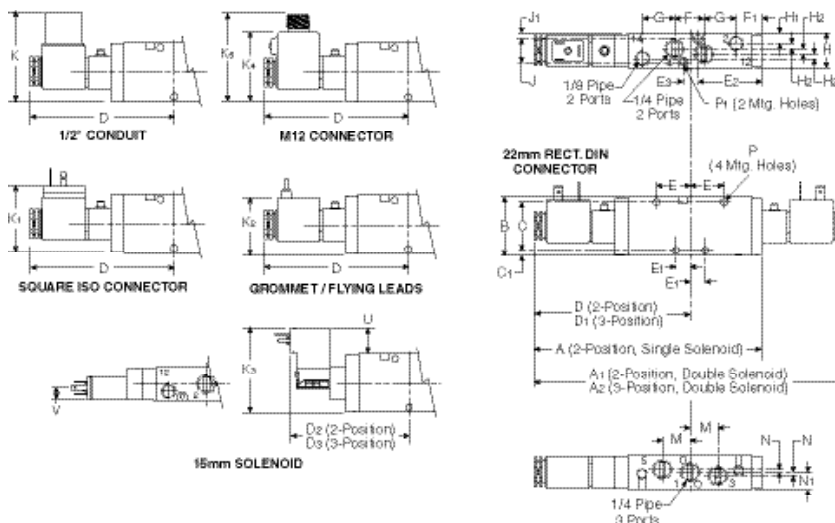


P2LBX 3/2 (remote air pilot)

A	B	C	C ₁	D	E
3.08 (78)	1.57 (40)	1.26 (32)	.16 (4)	1.54 (39)	.79 (20)
E ₂	E ₃	F	G	H	H ₁
.51 (13)	1.26 (32)	.55 (14)	.98 (25)	.87 (22)	.26 (6.6)
H ₂	J	J ₁	M	M ₁	N
.18 (4.5)	.65 (16.5)	.11 (2.9)	.79 (20)	1.14 (29)	.02 (0.5)
N ₁	P	P ₁			
.42 (11)	Ø .17 Ø (4.3)	Ø .12 Ø (3.1)			

Inches (mm)

P2LBX 5/2 & 5/3 Single & Double Operators – Solenoid

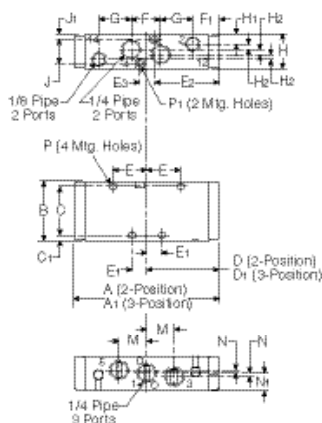


P2LBX 5/2 & 5/3 (solenoid)

A	A ₁	A ₂	B	C	C ₁
6.14 (156)	8.39 (213)	9.23 (235)	1.57 (40)	1.26 (32)	.16 (4)
D	D ₁	D ₂	D ₃	E	E ₁
4.21 (107)	4.64 (118)	3.48 (88.3)	3.92 (99.6)	.91 (23)	.39 (10)
E ₂	E ₃	F	F ₁	G	H
1.73 (44)	.39 (10)	.79 (20)	.67 (17)	.87 (22)	.87 (22)
H ₁	H ₂	J	J ₁	K	K ₁
.26 (6.6)	.12 (3)	.65 (16.5)	.12 (3)	2.36 (60)	1.61 (41)
K ₂	K ₃	K ₄	K ₅	M	N
1.50 (38)	2.24 (57)	1.70 (43.3)	2.10 (53.3)	.79 (20)	.08 (2)
N ₁	P	P ₁	U	V	
.43 (11)	Ø .17 Ø (4.3)	Ø .12 Ø (3.1)	0.81 (20.5)	0.29 (7.5)	

Inches (mm)

P2LBX 5/2 & 5/3 Single & Double Operators – Remote Air Pilot

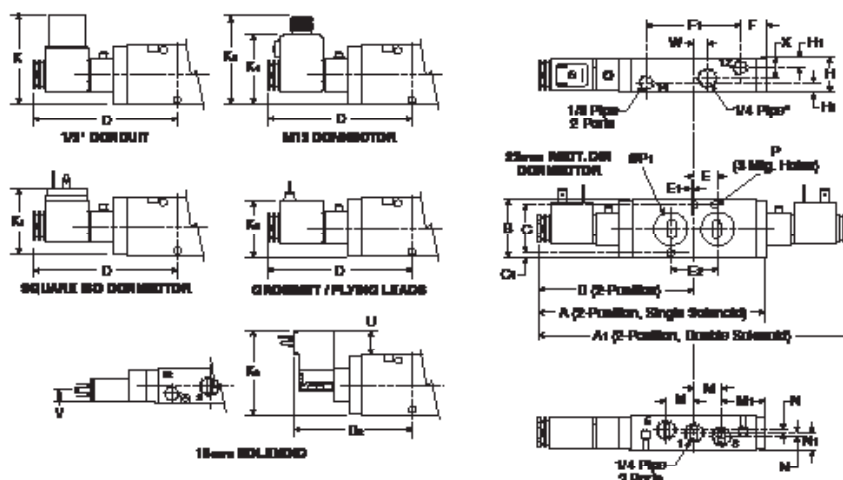


P2LBX 5/2 & 5/3 (remote air pilot)

A	A1	B	C	C1	D
3.95 (100)	4.61 (117)	1.57 (40)	1.26 (32)	.16 (4)	1.93 (49)
D1	E	E1	E2	E3	F
2.28 (58)	.91 (23)	.39 (10)	1.73 (44)	.39 (10)	.79 (20)
F1	G	H	H1	H2	J
.67 (17)	.87 (22)	.8 (22)	.26 (6.6)	.12 (3)	.65 (16.5)
J1	K	M	N	N1	P
.11 (2.8)	2.90 (74)	.79 (20)	.08 (2)	.43 (11)	Ø .17 Ø (4.3)
P1 Ø .12 Ø (3.1)					

Inches (mm)

P2LBX 5/2 Single & Double Operators – Solenoid NAMUR



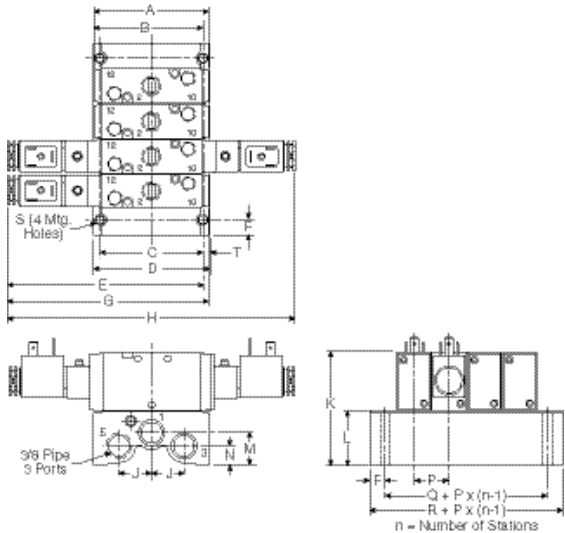
P2LBX 5/2 (NAMUR)

A	A1	B	C	C1	D
6.15 (156)	8.39 (213)	1.57 (40)	1.26 (32)	.16 (4)	4.21 (107)
D2	E	E1	E2	F	F1
3.48 (88.3)	.47 (12)	.08 (2)	.94 (24)	.67 (17)	2.52 (64)
K	K1	K2	K3	K4	K5
2.36 (60)	1.61 (41)	1.50 (38)	2.24 (57)	1.70 (43.3)	2.10 (53.3)
H	H1	M	M1	N	N1
.87 (22)	.26 (6.6)	.79 (20)	1.14 (29)	.08 (2)	.43 (11)
P	P1	U	V	W	X
Ø .22 Ø (5.5)	Ø .76 Ø (19.4)	0.81 (20.5)	0.29 (7.5)	0.39 (10)	0.50 (12.6)

Inches (mm)

* Valve includes 1/4 pipe plug, orings and mounting bolts.

P2LBX 3/2 Single & Double Operators – IEM Aluminum Bar Manifold

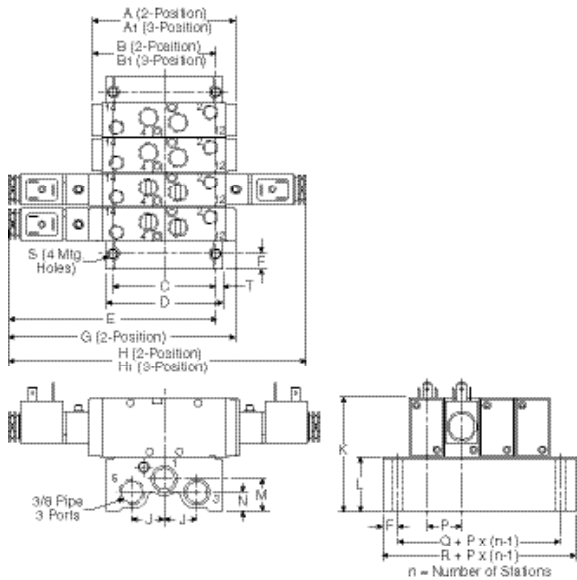


P2LBX 3/2
IEM Aluminum bar manifold

A	B	C	D	E
3.86 (78)	2.91 (74)	2.76 (70)	3.12 (79)	5.17 (131)
F	G	H	J	K
.40 (10.2)	5.33 (136)	7.6 (193)	.87 (22)	3.11 (79)
L	M	N	P	Q
1.47 (37)	.87 (22)	.52 (13.2)	.93 (23.5)	1.56 (39.6)
R	S	T		
2.36 (60)	Ø .22 Ø (5.5)	.18 (4.6)		

Inches (mm)

P2LBX 5/2 & 5/3 Single & Double Operators – IEM Aluminum Bar Manifold

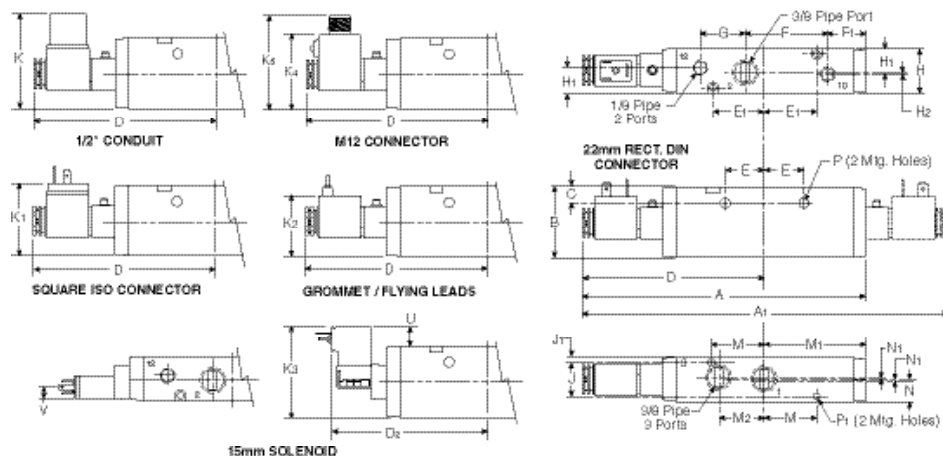


P2LBX 5/2 & 5/3
IEM Aluminum bar manifold

A	A1	B	B1	C
3.86 (98)	4.70 (120)	3.42 (84)	3.73 (95)	2.76 (70)
D	E	F	G	H
3.12 (79)	5.59 (142)	.40 (10.2)	6.14 (156)	8.39 (213)
H1	J	K	L	M
9.23 (235)	.87 (22)	3.11 (79)	1.47 (37)	.87 (22)
N	P	Q	R	S
.52 (13.2)	.93 (23.5)	1.56 (39.6)	2.36 (60)	Ø .22 Ø (5.5)
T				
.18 (4.6)				

Inches (mm)

P2LCX 3/2 Single & Double Operators – Solenoid

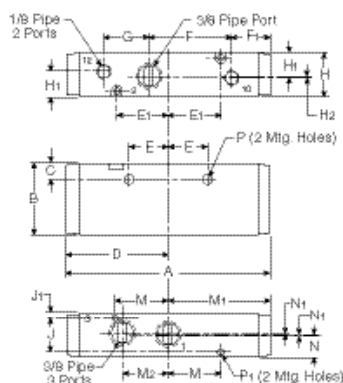


P2LCX 3/2 (solenoid)

A	A1	B	C	D
7.66 (194.5)	9.80 (249)	1.89 (48)	.43 (11)	4.90 (124.5)
D2	E	E1	F	F1
4.17 (105.8)	1.04 (26.5)	1.40 (35.5)	2.24 (57)	1.02 (26)
G	H	H1	H2	J
1.22 (31)	1.18 (30)	.67 (17)	.02 (0.5)	.91 (23)
J1	K	K1	K2	K3
.14 (3.5)	2.52 (64)	1.77 (45)	1.65 (42)	2.41 (61.3)
K4	K5	M	M1	M2
1.78 (45.3)	2.26 (57.3)	1.40 (35.5)	2.76 (70)	1.18 (30)
N	N1	P	P1	U
.55 (14)	.04 (1)	Ø .27 Ø (6.9)	Ø .17 Ø (4.4)	0.52 (13.3)
V	0.65 (7.5)			

Inches (mm)

P2LCX 3/2 Single & Double Operators – Remote Air Pilot

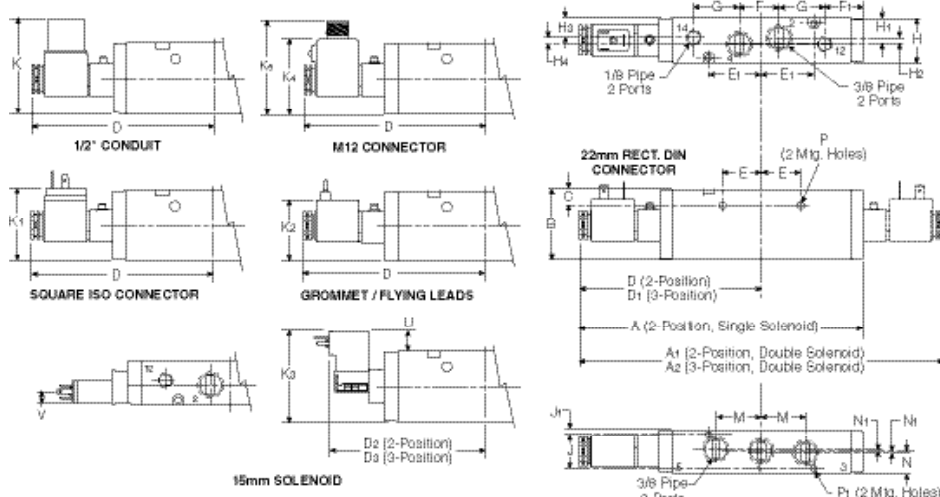


P2LCX 3/2 (remote air pilot)

A	B	C	D	E
5.51 (140)	1.89 (48)	.43 (11)	2.76 (70)	1.04 (26.5)
E1	F	F1	G	H
1.40 (35.5)	2.24 (57)	1.02 (26)	1.22 (31)	1.18 (30)
H1	H2	J	J1	M
.67 (17)	.02 (0.5)	.91 (23)	.14 (3.5)	1.40 (35.5)
M1	M2	N	N1	P
2.76 (70)	1.18 (30)	.55 (14)	.04 (1)	Ø .27 Ø (6.9)
P1	Ø .17 Ø (4.4)			

Inches (mm)

P2LCX 5/2 & 5/3 Single & Double Operators – Solenoid

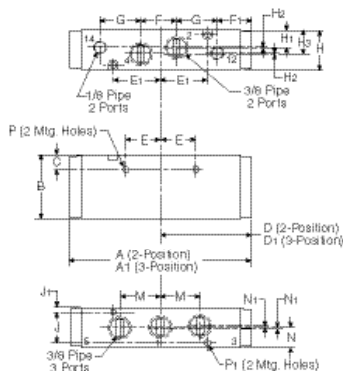


P2LCX 5/2 & 5/3 (solenoid)

A	A1	A2	B	C
7.68 (195)	9.84 (250)	10.71 (272)	1.89 (48)	.43 (11)
D	D1	D2	D3	E
4.92 (125)	5.35 (136)	4.17 (105.8)	4.61 (117.2)	1.04 (26.5)
E1	F	F1	G	H
1.40 (35.5)	1.06 (27)	1.02 (26)	1.22 (31)	1.18 (30)
H1	H2	H3	H4	J
.53 (13.5)	.12 (3)	.51 (13)	.16 (4)	.91 (23)
J1	K	K1	K2	K3
.14 (3.5)	2.52 (64)	1.77 (45)	1.65 (42)	2.41 (61.3)
K4	K5	M	N	N1
1.78 (45.3)	2.26 (57.3)	1.18 (30)	.55 (14)	.04 (1)
P	P1	U	V	
Ø .27 (6.9)	Ø .17 (4.4)	0.52 (13.3)	0.29 (7.5)	

Inches (mm)

P2LCX 5/2 & 5/3 Single & Double Operators – Remote Air Pilot

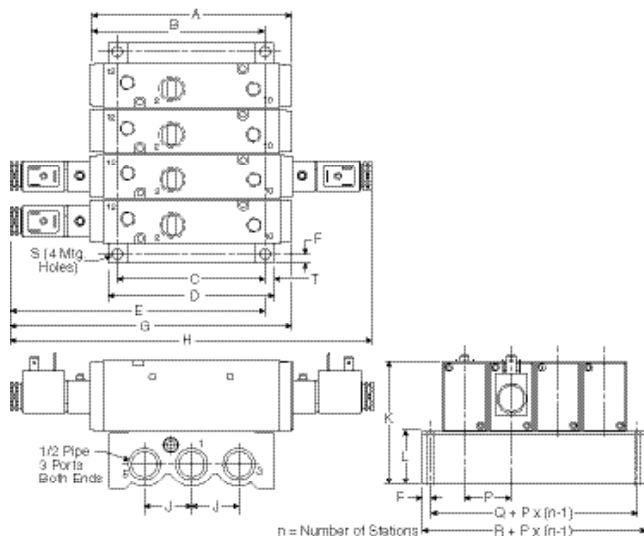


P2LCX 5/2 & 5/3 (remote air pilot)

A	A1	B	C	D	D1
5.51 (140)	6.38 (162)	1.89 (48)	.43 (11)	2.76 (70)	3.18 (81)
E	E1	F	F1	G	H
1.04 (26.5)	1.40 (35.5)	1.06 (27)	1.02 (26)	1.22 (31)	1.18 (30)
H1	H2	H3	J	J1	M
.51 (13)	.02 (0.5)	.12 (3)	.91 (23)	.14 (3.5)	1.18 (30)
N	N1	P	P1		
.55 (14)	.04 (1)	Ø .27 (6.9)	Ø .17 (4.4)		

Inches (mm)

P2LCX 3/2 Single & Double Operators – IEM Aluminum Bar Manifold

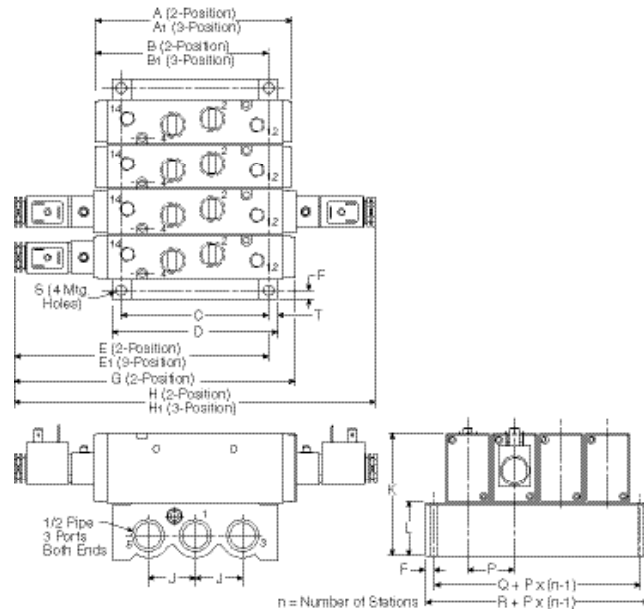


**P2LCX 3/2
IEM Aluminum bar manifold**

A	B	C	D	E	F
5.51 (140)	4.96 (126)	3.94 (100)	4.41 (112)	7.11 (180.5)	.24 (6)
G	H	J	K	L	P
7.66 (194.5)	9.80 (249)	1.26 (32)	3.43 (87)	1.54 (39)	1.24 (31.5)
Q	R	S	T		
1.77 (45)	2.24 (57)	Ø .26 (6.5)	.24 (6)		

Inches (mm)

P2LCX 5/2 & 5/3 Single & Double Operators – IEM Aluminum Bar Manifold

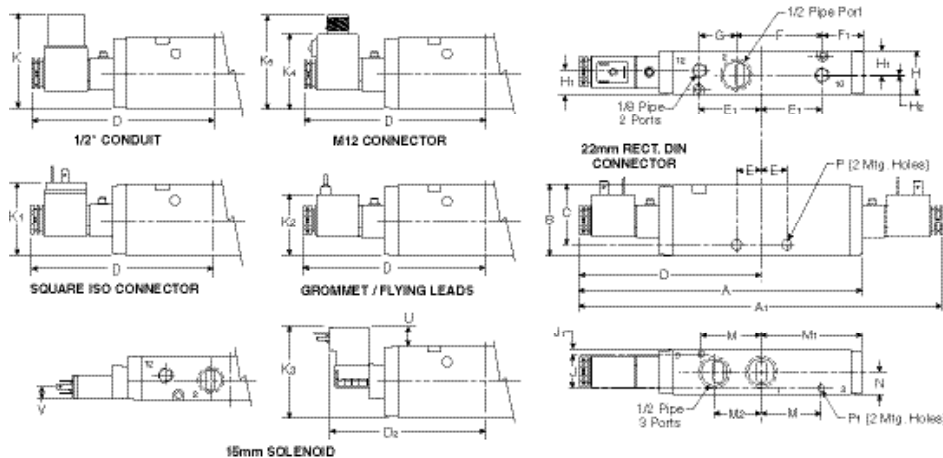


**P2PCX 5/2 & 5/3
IEM Aluminum bar manifold**

A	A1	B	B1	C
5.51 (140)	6.38 (162)	4.72 (120)	5.16 (131)	3.94 (100)
D	E	E1	F	G
4.41 (112)	6.89 (170)	7.13 (181)	.24 (6)	7.68 (195)
H	H1	J	K	L
9.84 (250)	10.71 (272)	1.26 (32)	3.43 (87)	1.54 (39)
P	Q	R	S	T
1.24 (31.5)	1.77 (45)	2.24 (57)	Ø .26 (6.5)	.24 (6)

Inches (mm)

P2LDX 3/2 Single & Double Operators – Solenoid

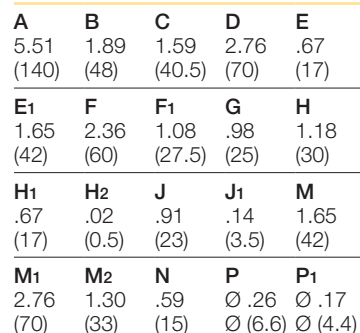


P2LDX 3/2 (solenoid)

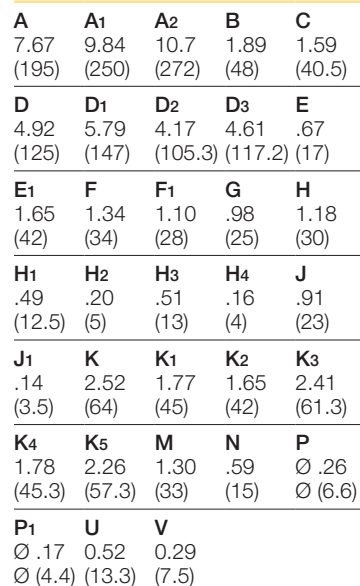
A	A1	B	C	D
7.66 (194.5)	9.80 (249)	1.89 (48)	1.59 (40.5)	4.90 (124.5)
D2	E	E1	F	F1
4.17 (105.8)	.67 (17)	1.65 (42)	2.36 (60)	1.08 (27.5)
G	H	H1	H2	J
.98 (25)	1.18 (30)	.67 (17)	.02 (0.5)	.91 (23)
J1	K	K1	K2	K3
.14 (3.5)	2.52 (64)	1.77 (45)	1.65 (42)	2.41 (61.3)
K4	K5	M	M1	M2
1.78 (45.3)	2.26 (57.3)	1.65 (42)	2.76 (70)	1.30 (33)
N	P	P1	U	V
.59 (15)	Ø .26 (6.6)	Ø .17 (4.4)	0.65 (16.5)	0.29 (7.5)

Inches (mm)

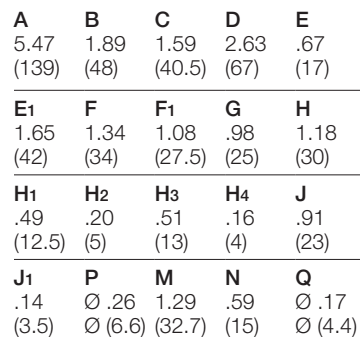
P2LDX 3/2 (remote air pilot)



P2LDX 5/2 & 5/3 (solenoid)



P2LDX 5/2 & 5/3 (remote)



Parker Hannifin Corporation
Pneumatic Division
Richland, Michigan
www.parker.com/pneumatics

The Viking Xtreme Manual valve range is robust, versatile and combines high performance with compact installation dimensions. The valves rugged lever actuator has been specifically designed for gloved hands to suit mobile applications in the most arduous of environments. Available in 3/2, 5/2 and 5/3 functions with either spring return or detented lever. The lever actuated versions are available across the entire range from 1/8 to 1/2 port sizes.

Heavy duty lever

Inline valve

- 1/8", 1/4", 3/8", 1/2" NPT & BSPP

2-position models

- 4-way & 3-way

3-position models

- all ports blocked
- pressure center
- center exhaust

Approval

- Canada Registration Number available (CRN)

Over-moulded single piece aluminium spool

- Reduced product complexity
- Increased flow
- Wide operating temperature range
- Stable seal performance even with high flow / pressure drop across spool.



Operating information

Operating pressure: Type A & B: Vacuum to 232 PSIG
 (Vacuum to 16 bar Max.)

Type C & D: Vacuum to 174 PSIG
 (Vacuum to 12 bar Max.)

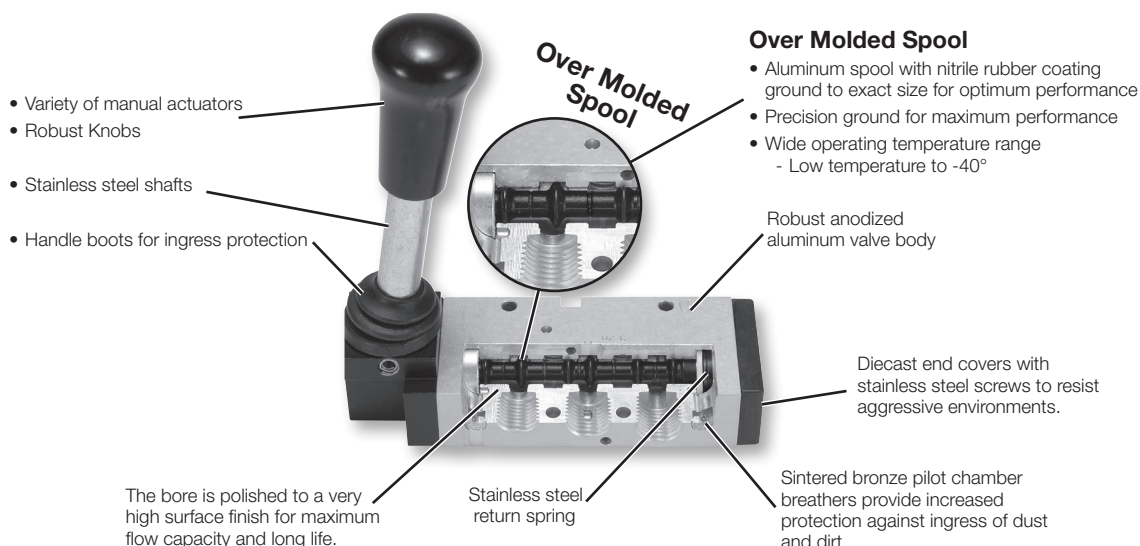
Temperature range: Xtreme: -40°F to 140°F (-40°C to 60°C)


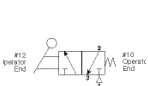

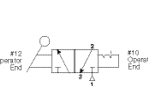
Material specifications


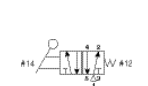

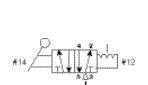
End covers	Anodized aluminum
Lever	Reinforced polyamide plastic
Lever housing	Acetal plastic
Piston	Acetal plastic / anodized aluminum
Seals	Nitrile rubber
Screws	Stainless steel
Spool	Aluminum & nitrile rubber
Springs	Stainless steel
Valve body	Anodized aluminum


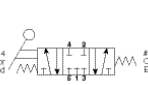

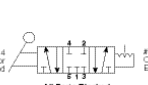
Lever Handle – 1/8" valve size, 5/2 & 5/3 only	Twist Handle – 1/4" valve sizes	Lever Handle – All other valve sizes


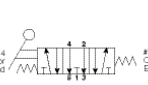

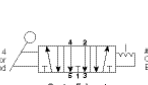
Features



3/2 - 2-position *	Symbol	Valve type	Port size	Cv	Weight lb (kg)	Part number NPT	Part number BSPP
 Size P2LBX Shown		Lever spring return	1/8	0.6	0.73 (0.33)	P2LAX391VS	P2LAX311VS
			1/4	1.5	0.73 (0.33)	P2LBX392VS	P2LBX312VS
			3/8	2.5	0.88 (0.40)	P2LCX393VS	P2LCX313VS
			1/2	2.7	1.32 (0.60)	P2LDX394VS	P2LDX314VS
 Size P2LAX Shown		Lever detent	1/8	0.7	0.73 (0.33)	P2LAX391VV	P2LAX311VV
			1/4	1.3	0.73 (0.33)	P2LBX392VV	P2LBX312VV
			3/8	2.5	0.88 (0.40)	P2LCX393VV	P2LCX313VV
			1/2	2.7	1.32 (0.60)	P2LDX394VV	P2LDX314VV


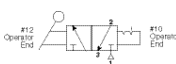

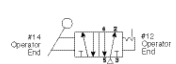

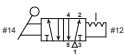


5/2 - 2-position *	Symbol	Valve type	Port size	Cv	Weight lb (kg)	Part number NPT	Part number BSPP
 Size P2LBX Shown		Lever spring return	1/8	0.6	0.40 (0.18)	P2LAX591VS	P2LAX511VS
			1/4	1.5	0.73 (0.33)	P2LBX592VS	P2LBX512VS
			3/8	2.5	0.88 (0.40)	P2LCX593VS	P2LCX513VS
			1/2	2.7	1.32 (0.60)	P2LDX594VS	P2LDX514VS
 Size P2LAX Shown		Lever detent	1/8	0.7	0.40 (0.18)	P2LAX591VV	P2LAX511VV
			1/4	1.3	0.73 (0.33)	P2LBX592VV	P2LBX512VV
			3/8	2.5	0.88 (0.40)	P2LCX593VV	P2LCX513VV
			1/2	2.7	1.32 (0.60)	P2LDX594VV	P2LDX514VV

5/3 - 3-position,* all ports blocked	Symbol	Valve type	Port size	Cv	Weight lb (kg)	Part number NPT	Part number BSPP
 Size P2LAX Shown		Lever spring center	1/8	0.6	0.40 (0.18)	P2LAX69111	P2LAX61111
			1/4	1.5	0.73 (0.33)	P2LBX69211	P2LBX61211
			3/8	2.5	1.56 (0.71)	P2LCX69311	P2LCX61311
			1/2	2.7	1.61 (0.73)	P2LDX69411	P2LDX61411
 Size P2LBX Shown		Lever detent	1/8	0.7	0.40 (0.18)	P2LAX69122	P2LAX61122
			1/4	1.3	0.73 (0.33)	P2LBX69222	P2LBX61222
			3/8	2.5	1.56 (0.71)	P2LCX69322	P2LCX61322
			1/2	2.7	1.61 (0.73)	P2LDX69422	P2LDX61422

5/3 - 3-position,* center exhaust	Symbol	Valve type	Port size	Cv	Weight lb (kg)	Part number NPT	Part number BSPP
 Size P2LAX Shown		Lever spring center	1/8	0.6	0.40 (0.18)	P2LAX89111	P2LAX81111
			1/4	1.5	0.73 (0.33)	P2LBX89211	P2LBX81211
			3/8	2.5	1.56 (0.71)	P2LCX89311	P2LCX81311
			1/2	2.7	1.61 (0.73)	P2LDX89411	P2LDX81411
 Size P2LBX Shown		Lever detent	1/8	0.7	0.40 (0.18)	P2LAX89122	P2LAX81122
			1/4	1.3	0.73 (0.33)	P2LBX89222	P2LBX81222
			3/8	2.5	1.56 (0.71)	P2LCX89322	P2LCX81322
			1/2	2.7	1.61 (0.73)	P2LDX89422	P2LDX81422

* Valve lever movement 90° to ports.

 Most popular.

3/2 - 2-position	Symbol	Valve type	Port size	Cv		Part number NPT	Part number BSPP
		Twist handle detent	1/4	1.3	0.73 (0.33)	P2LBX392JJ	P2LBX312JJ
5/2 - 2-position	Symbol	Valve type	Port size	Cv		Part number NPT	Part number BSPP
		Twist handle detent	1/4	1.3	0.73 (0.33)	P2LBX592JJ	P2LBX512JJ
5/2 - 2-position *	Symbol	Valve type	Port size	Cv		Part number NPT	Part number BSPP
		Lever spring return	1/4	1.3	0.73 (0.33)	P2LBX592ZS	P2LBX512ZS
		Lever detent	1/4	1.3	0.73 (0.33)	P2LBX592ZZ	P2LBX512ZZ

* Valve lever movement inline to ports.

Viking Xtreme Manual Operated Valves

Vacuum to 232 PSIG (Vacuum to 16 bar) -40°F to 140°F (-40°C to 60°C)

P2L A X 5 91 VS					
Valve size 1/8" A 1/4" B 3/8" C 1/2" D		Valve type / function 3/2 NC - 2-position 3 5/2 2-position 5 5/3 3-position, APB 6 5/3 3-position, PC 7 5/3 3-position, CE 8		Actuator / position / lever JJ* Twist handle detent, 2-position VS Spring return lever, 2-position, 90° to ports VV Lever, detent, 2-position, 90° to ports ZS** Spring return lever, 2-position, inline to ports ZZ** Lever detent, 2-position, inline to ports 11 Spring centered lever, 3-position, 90° to ports 22 Lever, detent, 3-position, 90° to ports 55** Spring return lever, 3-position, inline to ports 66** Lever detent, 3-position, inline to ports	
				Main port thread 11 G1/8 (P2LA) 12 G1/4 (P2LB) 1N* G1/4 (P2LB) NAMUR mount 13 G3/8 (P2LC) 14 G1/2 (P2LD) 91 1/8" NPT (P2LA) 92 1/4" NPT (P2LB) 9N* 1/4 NPT (P2LB) NAMUR mount 93 3/8" NPT (P2LC) 94 1/2" NPT (P2LD)	

* Not available with 3-position valves. Available Size B only.

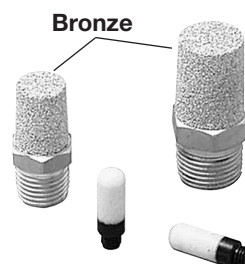
** Size B valve only.

 Most popular.

Exhaust Mufflers

Pipe thread	Part number
M5	P6M-PAC5
1/8" NPT	EM12
1/4" NPT	EM25
3/8" NPT	EM37
1/2" NPT	EM50

P6M - Plastic; EM - Sintered bronze

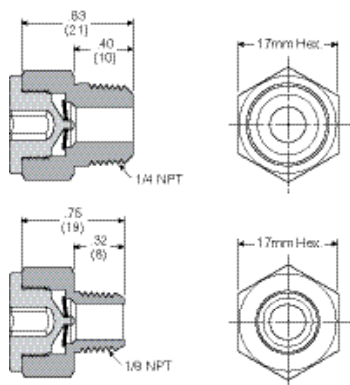


Plastic Silencers

Thread size	Part number		A (mm)	B (mm)
	NPT	BSPT		
M5	AS-5		.43 (11)	.32 (8)
1/8"	ASN-6	AS-6	1.57 (40)	.63 (16)
1/4"	ASN-8	AS-8	2.56 (65)	.83 (21)
3/8"	ASN-10	AS-10	3.35 (85)	.98 (25)
1/2"	ASN-15	AS-15	3.74 (95)	1.18 (30)



Exhaust Protector



Features

- 1/8 and 1/4 NPT male sizes
- Fitted with a brass pipe adapter and a fluorocarbon membrane
- Resistant to rust, clog, wash down and contamination

Applications

These protectors are intended for mobile applications, quick venting applications and alternative exhaust port breathers that require protection against clogging.

Ideal for valves exposed to harsh environmental conditions (which can cause a "caking up" in the exhaust pipe ports where the bronze mufflers or breather vents are installed).

Particularly suitable for time-sensitive applications such as axle-lift suspensions or pushers or tag axles.

Specifications

Operating pressure 0 – 150 PSIG
..... (0 to 10 bar, 0 to 1034 kPa)

Operating temperature -40°F to 158°F (-40°C to 70°C)

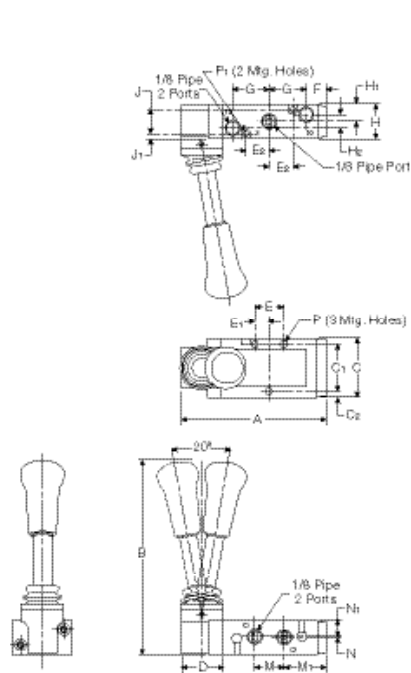
Material:

Body and pipe adapter Brass
Membrane Fluorocarbon

Flow Data (SCFM)

Part number	Size	60 PSIG inlet	90 PSIG inlet	125 PSIG inlet
E90016	1/8"	40.1	56.5	75.5
E90017	1/4"	44.6	62.7	83.5

P2LAX 3/2 Hand Lever Operated
 Lever operation 90° to ports movement

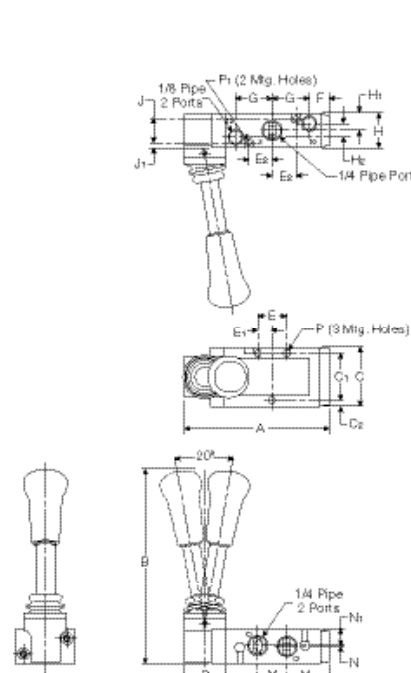


P2LAX 3/2

A	B	C
3.88 (99)	5.23 (133)	1.57 (40)
C ₁	C ₂	D
1.26 (32)	.16 (4)	1.06 (27)
E	E ₁	E ₂
.79 (20)	.39 (10)	.63 (16)
F	G	H
.55 (14)	.98 (25)	.87 (22)
H ₁	H ₂	J
.42 (10.6)	.02 (0.5)	.65 (16.5)
J ₁	M	M ₁
.11 (2.9)	.79 (20)	1.14 (29)
N	N ₁	P
.18 (4.5)	.26 (6.6)	Ø .17 Ø (4.3)
P ₁		
Ø .12 Ø (3.1)		

Inches (mm)

P2LBX 3/2 Hand Lever Operated
 Lever operation 90° to ports movement

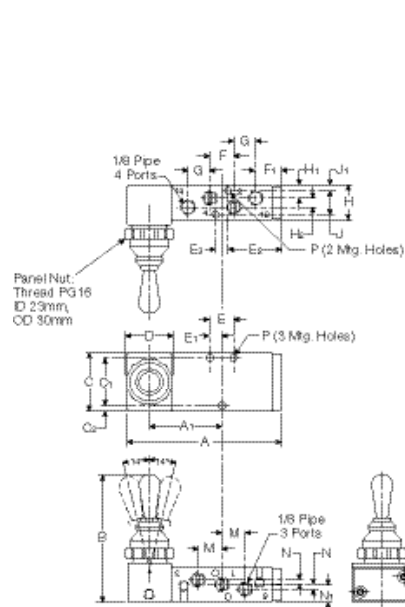


P2LBX 3/2

A	B	C
3.88 (99)	5.23 (133)	1.57 (40)
C ₁	C ₂	D
1.26 (32)	.16 (4)	1.06 (27)
E	E ₁	E ₂
.79 (20)	.39 (10)	.63 (16)
F	G	H
.55 (14)	.98 (25)	.87 (22)
H ₁	H ₂	J
.42 (10.6)	.02 (0.5)	.65 (16.5)
J ₁	M	M ₁
.11 (2.9)	.79 (20)	1.14 (29)
N	N ₁	P
.18 (4.5)	.26 (6.6)	Ø .17 Ø (4.3)
P ₁		
Ø .12 Ø (3.1)		

Inches (mm)

P2LAX 5/2 & 5/3 Hand Lever Operated
 Lever operation 90° to ports movement

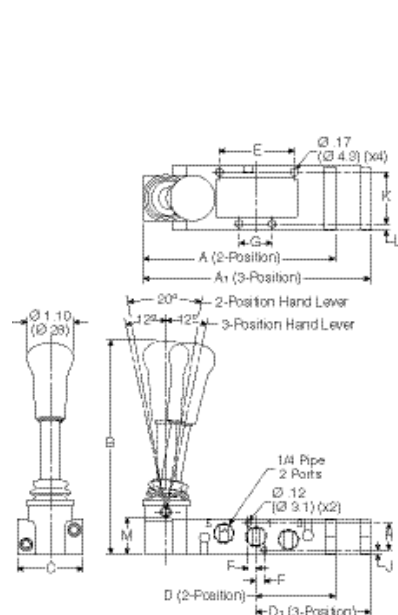


P2LAX 5/2 & 5/3

A	A ₁	B
4.02 (102)	1.89 (48)	3.23 (82)
C	C ₁	C ₂
1.57 (40)	1.30 (33)	.14 (3.5)
D	E ₂	E ₃
1.18 (30)	1.42 (36)	.33 (8.5)
F	F ₁	G
.63 (16)	.67 (17)	.59 (15)
H	H ₁	H ₂
.87 (22)	.31 (8)	.24 (6)
J	J ₁	M
.63 (16)	.12 (3)	.63 (16)
N	N ₁	P
.12 (3)	.43 (11)	Ø .16 Ø (4.1)

Inches (mm)

P2LBX 5/2 & 5/3 Hand Lever Operated
 Lever operation 90° to ports movement



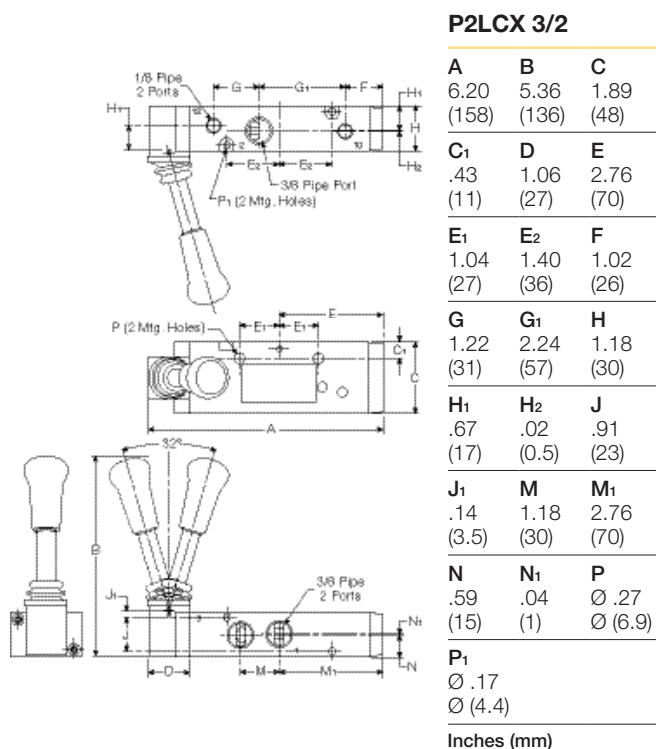
P2LBX 5/2 & 5/3

A	A ₁	B
4.67 (118.5)	5.51 (140)	5.19 (131.8)
C	D	D ₁
1.57 (40)	1.93 (49)	2.35 (59.8)
E	F	G
1.81 (46)	.20 (5)	.79 (20)
H	J	K
.65 (16.5)	.11 (2.85)	1.26 (32)
L	M	
.16 (4)	.87 (22.2)	

Inches (mm)

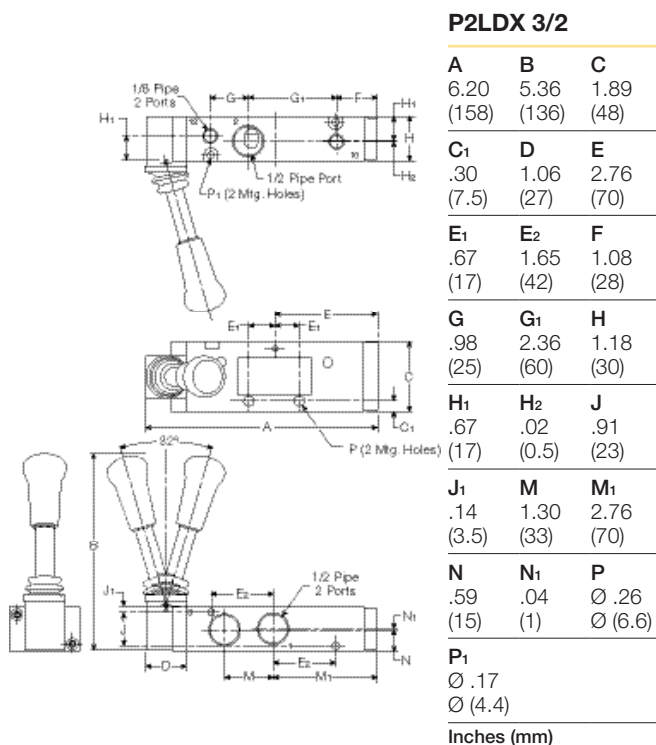
P2LCX 3/2 Hand Lever Operated

Lever operation 90° to ports movement



P2LDX 3/2 Hand Lever Operated

Lever operation 90° to ports movement

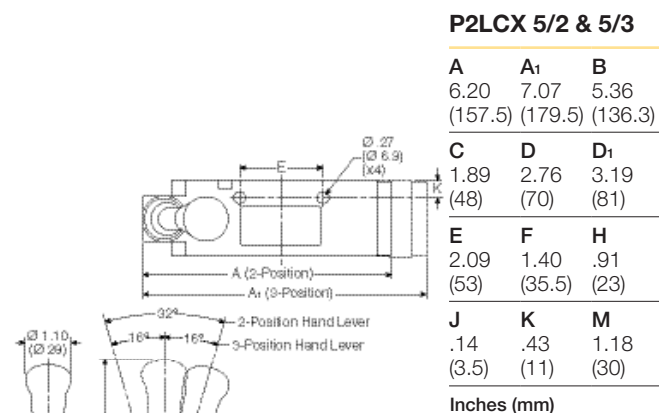


Viking Xtreme Manual Valves

Viking Xtreme Manual Dimensions

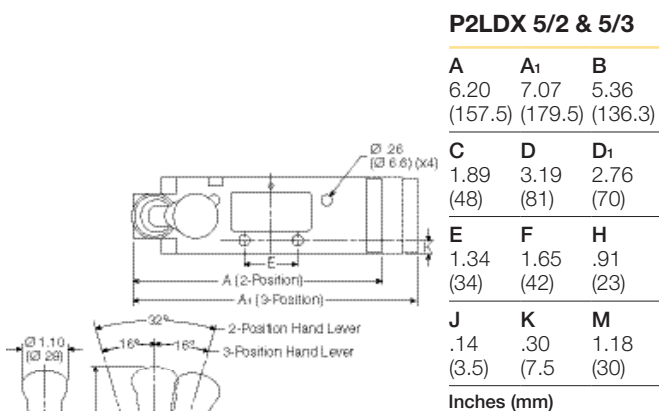
P2LCX 5/2 & 5/3 Hand Lever Operated

Lever operation 90° to ports movement

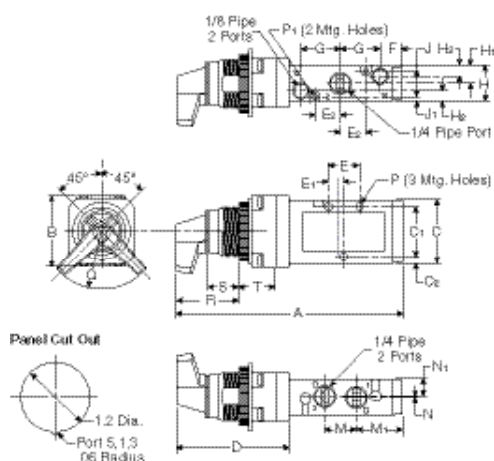


P2LDX 5/2 & 5/3 Hand Lever Operated

Lever operation 90° to ports movement



P2LBX 3/2 Twist Lever Operated

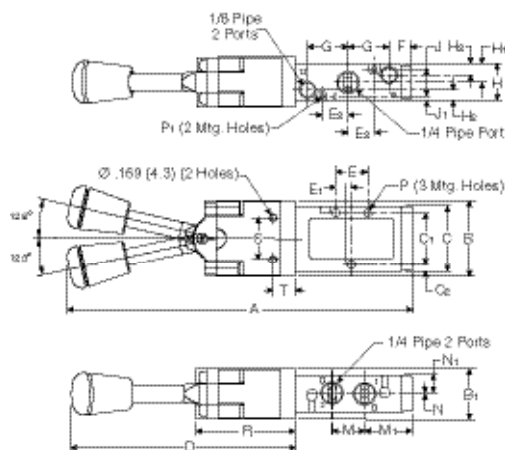


P2LBX 3/2

A	B	C	C ₁	C ₂	D	E	E ₁	E ₂
5.67 (144)	1.79 (45.5)	1.57 (40)	1.26 (32)	.16 (4)	2.87 (73)	.79 (20)	.39 (10)	.63 (16)
F	G	H	H ₁	H ₂	J	J ₁	M	M ₁
.55 (14)	.98 (25)	.87 (22.2)	.44 (11.1)	.26 (6.6)	.65 (16.5)	.11 (2.9)	.79 (20)	1.14 (29)
N	N ₁	P	P ₁	Q	R	S	T	
.02 (0.5)	.42 (10.6)	Ø .17 Ø (4.3)	Ø .12 Ø (3.1)	1.5R (38.1)R	1.85 (47)	1.10 (28)	.67 (17)	

Inches (mm)

P2LBX 3/2 Knob Lever Operated Lever operation inline with ports

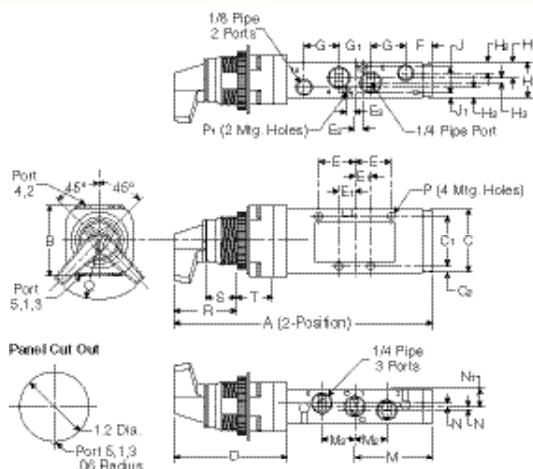


P2LBX 3/2

A	B	B ₁	C	C ₁	C ₂	D	E	E ₁
8.19 (208)	1.79 (45.5)	1.2 (30.5)	1.57 (40)	1.26 (32)	.16 (4)	5.39 (137)	.79 (20)	.39 (10)
E ₂	F	G	H	H ₁	H ₂	J	J ₁	M
.63 (16)	.55 (14)	.98 (25)	.87 (22.2)	.44 (11.1)	.26 (6.6)	.65 (16.5)	.11 (2.9)	.79 (20)
M ₁	N	N ₁	P	P ₁	R	S	T	
1.14 (29)	.02 (0.5)	.42 (10.6)	Ø .17 Ø (4.3)	Ø .12 Ø (3.1)	2.38 (60.5)	.98 (25.0)	.52 (13.2)	

Inches (mm)

P2LBX 5/2 Twist Lever Operated

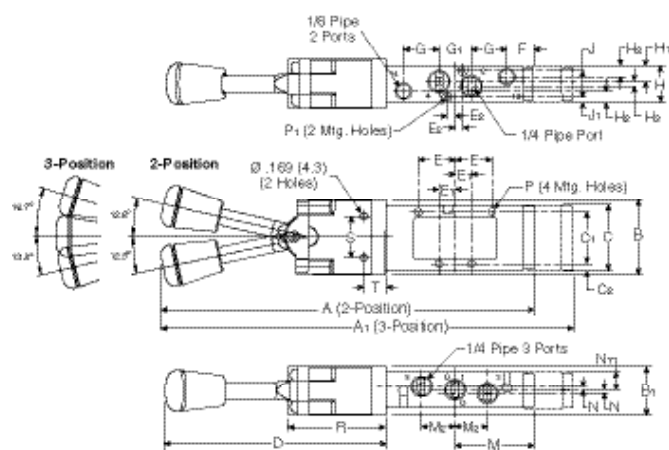


P2LBX 5/2

A	B	C	C ₁	C ₂	D	E	E ₁	E ₂	F
6.46 (164)	1.79 (45.5)	1.57 (40)	1.26 (32)	.15 (4)	2.87 (73)	.91 (23)	.39 (10)	.20 (5)	.67 (17)
G	G ₁	H	H ₁	H ₂	H ₃	J	J ₁	M	M ₂
.87 (22)	.79 (20)	.87 (22.2)	.44 (11.1)	.26 (6.6)	.12 (3)	.65 (16.5)	.11 (2.9)	1.93 (49)	.79 (20)
N	N ₁	P	P ₁	Q	R	S	T		
.08 (0.2)	.44 (11.1)	Ø .17 Ø (4.3)	Ø .12 Ø (3.1)	1.5R (38.1)R	1.85 (47)	1.10 (28)	.67 (17)		

Inches (mm)

P2LBX 5/2 & 5/3 Knob Lever Operated Lever operation inline with ports



P2LBX 5/2 & 5/3

A	A ₁	B	B ₁	C	C ₁	C ₂	D	E	E ₁
8.97 (228)	9.84 (250)	1.79 (45.5)	1.2 (30.5)	1.57 (40)	1.26 (32)	.15 (4)	5.39 (137)	.91 (23)	.39 (10)
E ₂	F	G	G ₁	H	H ₁	H ₂	H ₃	J	J ₁
.20 (5)	.67 (17)	.87 (22)	.79 (20)	.87 (22.2)	.44 (11.1)	.26 (6.6)	.12 (3)	.65 (16.5)	.11 (2.9)
M	M ₂	N	N ₁	P	P ₁	R	S	T	
1.93 (49)	.79 (20)	.08 (0.2)	.44 (11.1)	Ø .17 Ø (4.3)	Ø .12 Ø (3.1)	2.38 (60.5)	.98 (25.0)	.52 (13.2)	

Inches (mm)

Saving Money and Space by Sizing Your Valves Properly

This catalog gives you a flow rating (Cv) for each valve in the Parker Hannifin line. You can "plug" your requirements into the following simple formula, and determine the Cv needed to do the job. By not oversizing, you'll save space and money, and you'll ensure the valve you select will do the job.

Converting the Job Requirements Into Cv

(Capacity Co-efficient).

$$Cv = \frac{\text{Cylinder Area (Sq. In.)} \times \text{Stroke (In.)} \times \text{Compression Factor (Table 2)} \times \text{"A" (Table 2)}}{\text{(See Table 1)} \times \text{Stroke Time (sec.)} \times 28.8}$$

Let's work through an example:

We want to extend a 3-1/4" bore cylinder which has a 12" stroke in one second, and we have a supply pressure of 80 PSI to do the work. Here's what we know:

Cylinder Area for a 3-1/4" Bore, from Table 18.30 sq. in.
 Cylinder Stroke 12 in.
 Stroke Time Required in Seconds.....1 sec.
 Compression Factor at 80 PSI, from Table 2.....6.4
 "A" Constant for 80 PSI, from Table 2048

Substituting in the formula, we have:

$$Cv = \frac{8.30 \times 12 \times 6.4 \times .048}{1 \times 28.8} = 1.06$$

Any valve, therefore, which has a Cv of at least 1.06, will extend our cylinder the specified distance in the required time.

Choosing the Valve "Series"

Your next step is to choose a basic valve design to do the job. For a quick guide to valve designs, see Table 3.

Having selected the basic valve design, consult the Capacity Co-efficient (Cv) tables which describe the individual valve capacities.

Selecting the Valve Model, Options and Accessories

Having determined Cv, series, port size, flow-path configuration (pre-determined by circuit design), and actuation method, you're ready to choose the exact valve model number.

Read the pertinent catalog pages; note the exact model numbers, options and accessories you want. Then phone or write your Parker Hannifin air valve distributor. They will give you prompt, accurate service.

Note: Need circuit design help? Contact your local Parker Hannifin distributor. They are backed up by our regional Sales Engineers and offices. Between them, you'll find answers to all of your questions.

Table 1

Effective Square-Inch Areas for Standard-Bore-Size Cylinders

Bore Size	Cylinder Area (Sq. In.)	Bore Size	Cylinder Area (Sq. In.)
3/4"	.44	4"	12.57
1"	.79	4-1/2"	15.90
1-1/8"	.99	5"	19.64
1-1/4"	1.23	6"	28.27
1-1/2"	1.77	7"	38.48
1-3/4"	2.41	8"	50.27
2"	3.14	10"	78.54
2-1/2"	4.91	12"	113.10
3-1/4"	8.30	14"	153.94
3-5/8"	10.32		

Pneumatic Products

Valve Technical Information

Table 2

Compression Factors and "A" Constants

Inlet Pressure (PSIG)	Compression Factor	"A" Constants for Various Pressure Drop*		
		2 PSI ΔP	5 PSI ΔP	10 PSI ΔP
10	1.6	.152	.103	
20	2.3	.126	.084	.065
30	3.0	.111	.073	.055
40	3.7	.100	.065	.048
50	4.4	.091	.059	.044
60	5.1	.085	.055	.040
70	5.7	.079	.051	.037
80	6.4	.075	.048	.035
90	7.1	.071	.046	.033
100	7.8	.068	.044	.032
110	8.5	.065	.042	.030
120	9.2	.063	.040	.029
130	9.9	.061	.039	.028
140	10.6	.058	.037	.027
150	11.2	.057	.036	.026
160	11.9	.055	.035	.025
170	12.6	.053	.034	.024
180	13.3	.052	.033	.024
190	14.0	.051	.032	.023
200	14.7	.050	.032	.023

Note: Use "A" constant at 5 PSI ΔP for most applications. On very critical applications, use "A" at 2 PSI ΔP. You will find in many cases, a 10 PSI ΔP is not detrimental, and can save money and mounting space.

* Tabulated values are the solution of $\frac{1}{22.48} \sqrt{\frac{GT}{(P_1 - P_2) P_2}}$ where T is for 68°F and G = 1 for Air.

Table 3

Characteristics of the Major Valve Designs

A. Poppet 3-Way and 4-Way	<ol style="list-style-type: none"> High flow capacities Minimum lubrication requirements Fast response Self-cleaning poppet seats Pressures of 15 to 150 PSIG (modifications for vacuum to 250 PSIG)
B. Spool Valves (WCS) 3-Way and 4-Way	<ol style="list-style-type: none"> Low friction Lower operating pressures Fast response Less wear Long Cycle Life - Under pressure, radial expansion of the seal occurs to maintain sealing contact with the valve bore Non-Lube Service - No lubrication required for continuous valve shifting Bi-Directional Spool Seals - Common spool used for any pressure, including vacuum
C. Packed Bore 4-Way	<ol style="list-style-type: none"> Wide range of flow capacities Wide range of flow-path configurations Pilot-operated models available Pressures of vacuum to 150 PSIG
D. Rotary Or Reciprocating Disc 4-Way, manually operated	<ol style="list-style-type: none"> Inexpensive Versatility in manual actuation

Cv - Capacity Co-efficients (sometimes called Flow Factors). Each flow path through the valve has its own Cv value. All Cv ratings for each valve cataloged on this page are listed on the front side of this sheet.

$$Cv = \frac{Q}{22.48} \sqrt{\frac{GT}{(P_1 - P_2) P_2}}$$

Q = Flow in Standard Cubic Feet per minute (14.7 PSIA at 60°F)
 P₁ = Inlet Absolute Pressure (gauge pressure + 14.7)
 P₂ = Outlet Absolute Pressure (gauge pressure + 14.7)
 Note: P₂ must be greater than .53 x P₁
 G = Specific Gravity of flowing medium (Air, G = 1)
 T = Absolute Temperature of Air (460 + °F)

Cv = Q x "A" (Table 2)



Air Preparation Units

Symbol	Description
	Filter / Separator with manual drain
	Filter / Separator with automatic drain
	Oil Removal Filter
	Automatic Drain
	Lubricator with drain
	Lubricator with manual drain
	Lubricator with automatic filling
	Air Line Pressure Regulator adjustable, relieving
	Air Line Pressure Regulator pilot controlled, relieving
	Filter / Regulator (piggyback) manual drain relieving (with gauge)
	Filter / Regulator (piggyback) auto drain relieving
	Air Line Combo F-R-L simplified

Pneumatic Valves

Symbol	Description
	Check
	Flow Control
	Relief Valve
	2-Position, 2-Way
	2-Position, 3-Way
	2-Position, 4-Way
	2-Position, 4-Way 5-Ported

Pneumatic Valves

Symbol	Description
	3-Position, 4-Way, APB ports closed, center pos.
	3-Position, 4-Way, CE 5-Ported cylinder ports open to exhaust in center position
	3-Position, 4-Way, PC 5-Ported pressure ports open to exhaust in center position
	Quick Exhaust
	Shuttle

Valve Actuators

Symbol	Description
	Manual general symbol
	Push Button
	Lever
	Pedal or Treadle
	Mechanical cam, toggle, etc.
	Spring
	Detent line indicates which detent is in use
	Piezo
	Solenoid
	Internal Pilot Supply
	Remote Pilot Supply
	And / Or Composite solenoid and pilot or manual override
	And / Or Composite solenoid and pilot or manual override and pilot

Cylinders

Symbol	Description
	Standard double acting
	Single Acting
	Double Rod
	Spring Return
	Ram Type
	Telescope
	Tandem
	Duplex

Lines and Functions

Symbol	Description
	Solid Line - Main Line
	Dashed Line - Pilot Line
	Dotted Line - Exhaust or Drain Line
	Center Line - Enclosure Outline
	Lines Crossing [90° intersection not necessary]
	Lines Joining [90° intersection not necessary]
	Lines Joining
	Flow Direction hydraulic medium
	Flow Direction gaseous medium
	Energy Source
	Line with Fixed Restriction
	Line with Adjustable Restriction
	Flexible Line
	Plugged Port, Test Station, Power Take-off
	Quick Disconnect Without Checks
	Quick Disconnect With Checks
	Quick Disconnect With One Check

Safety Guide For Selecting And Using Pneumatic Division Products And Related Accessories



WARNING:

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF PNEUMATIC DIVISION PRODUCTS, ASSEMBLIES OR RELATED ITEMS ("PRODUCTS") CAN CAUSE DEATH, PERSONAL INJURY, AND PROPERTY DAMAGE. POSSIBLE CONSEQUENCES OF FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THESE PRODUCTS INCLUDE BUT ARE NOT LIMITED TO:

- Unintended or mistimed cycling or motion of machine members or failure to cycle
- Work pieces or component parts being thrown off at high speeds.
- Failure of a device to function properly for example, failure to clamp or unclamp an associated item or device.
- Explosion
- Suddenly moving or falling objects.
- Release of toxic or otherwise injurious liquids or gasses.

Before selecting or using any of these Products, it is important that you read and follow the instructions below.

1. GENERAL INSTRUCTIONS

- 1.1. Scope:** This safety guide is designed to cover general guidelines on the installation, use, and maintenance of Pneumatic Division Valves, FRLs (Filters, Pressure Regulators, and Lubricators), Vacuum products and related accessory components.
- 1.2. Fail-Safe:** Valves, FRLs, Vacuum products and their related components can and do fail without warning for many reasons. Design all systems and equipment in a fail-safe mode, so that failure of associated valves, FRLs or Vacuum products will not endanger persons or property.
- 1.3. Relevant International Standards:** For a good guide to the application of a broad spectrum of pneumatic fluid power devices see: ISO 4414:1998, Pneumatic Fluid Power – General Rules Relating to Systems. See www.iso.org for ordering information.
- 1.4. Distribution:** Provide a copy of this safety guide to each person that is responsible for selection, installation, or use of Valves, FRLs or Vacuum products. Do not select, or use Parker valves, FRLs or vacuum products without thoroughly reading and understanding this safety guide as well as the specific Parker publications for the products considered or selected.
- 1.5. User Responsibility:** Due to the wide variety of operating conditions and applications for valves, FRLs, and vacuum products Parker and its distributors do not represent or warrant that any particular valve, FRL or vacuum product is suitable for any specific end use system. This safety guide does not analyze all technical parameters that must be considered in selecting a product. The user, through its own analysis and testing, is solely responsible for:
 - Making the final selection of the appropriate valve, FRL, Vacuum component, or accessory.
 - Assuring that all user's performance, endurance, maintenance, safety, and warning requirements are met and that the application presents no health or safety hazards.
 - Complying with all existing warning labels and / or providing all appropriate health and safety warnings on the equipment on which the valves, FRLs or Vacuum products are used; and,
 - Assuring compliance with all applicable government and industry standards.
- 1.6. Safety Devices:** Safety devices should not be removed, or defeated.
- 1.7. Warning Labels:** Warning labels should not be removed, painted over or otherwise obscured.
- 1.8. Additional Questions:** Call the appropriate Parker technical service department if you have any questions or require any additional information. See the Parker publication for the product being considered or used, or call 1-800-CPARKER, or go to www.parker.com, for telephone numbers of the appropriate technical service department.

2. PRODUCT SELECTION INSTRUCTIONS

- 2.1. Flow Rate:** The flow rate requirements of a system are frequently the primary consideration when designing any pneumatic system. System components need to be able to provide adequate flow and pressure for the desired application.
- 2.2. Pressure Rating:** Never exceed the rated pressure of a product. Consult product labeling, Pneumatic Division catalogs or the instruction sheets supplied for maximum pressure ratings.
- 2.3. Temperature Rating:** Never exceed the temperature rating of a product. Excessive heat can shorten the life expectancy of a product and result in complete product failure.
- 2.4. Environment:** Many environmental conditions can affect the integrity and suitability of a product for a given application. Pneumatic Division products are designed for use in general purpose industrial applications. If these products are to be used in unusual circumstances such as direct sunlight and/or corrosive or caustic environments, such use can shorten the useful life and lead to premature failure of a product.
- 2.5. Lubrication and Compressor Carryover:** Some modern synthetic oils can and will attack nitrile seals. If there is any possibility of synthetic oils or greases migrating into the pneumatic components check for compatibility with the seal materials used. Consult the factory or product literature for materials of construction.
- 2.6. Polycarbonate Bowls and Sight Glasses:** To avoid potential polycarbonate bowl failures:
 - Do not locate polycarbonate bowls or sight glasses in areas where they could be subject to direct sunlight, impact blow, or temperatures outside of the rated range.
 - Do not expose or clean polycarbonate bowls with detergents, chlorinated hydro-carbons, ketones, esters or certain alcohols.
 - Do not use polycarbonate bowls or sight glasses in air systems where compressors are lubricated with fire resistant fluids such as phosphate ester and di-ester lubricants.

- 2.7. Chemical Compatibility:** For more information on plastic component chemical compatibility see Pneumatic Division technical bulletins Tec-3, Tec-4, and Tec-5
- 2.8. Product Rupture:** Product rupture can cause death, serious personal injury, and property damage.
- Do not connect pressure regulators or other Pneumatic Division products to bottled gas cylinders.
 - Do not exceed the maximum primary pressure rating of any pressure regulator or any system component.
 - Consult product labeling or product literature for pressure rating limitations.

3. PRODUCT ASSEMBLY AND INSTALLATION INSTRUCTIONS

- 3.1. Component Inspection:** Prior to assembly or installation a careful examination of the valves, FRLs or vacuum products must be performed. All components must be checked for correct style, size, and catalog number. DO NOT use any component that displays any signs of nonconformance.
- 3.2. Installation Instructions:** Parker published Installation Instructions must be followed for installation of Parker valves, FRLs and vacuum components. These instructions are provided with every Parker valve or FRL sold, or by calling 1-800-CPARKER, or at www.parker.com.
- 3.3. Air Supply:** The air supply or control medium supplied to Valves, FRLs and Vacuum components must be moisture-free if ambient temperature can drop below freezing

4. VALVE AND FRL MAINTENANCE AND REPLACEMENT INSTRUCTIONS

- 4.1. Maintenance:** Even with proper selection and installation, valve, FRL and vacuum products service life may be significantly reduced without a continuing maintenance program. The severity of the application, risk potential from a component failure, and experience with any known failures in the application or in similar applications should determine the frequency of inspections and the servicing or replacement of Pneumatic Division products so that products are replaced before any failure occurs. A maintenance program must be established and followed by the user and, at minimum, must include instructions 4.2 through 4.9.
- 4.2. Installation and Service Instructions:** Before attempting to service or replace any worn or damaged parts consult the appropriate Service Bulletin for the valve or FRL in question for the appropriate practices to service the unit in question. These Service and Installation Instructions are provided with every Parker valve and FRL sold, or are available by calling 1-800-CPARKER, or by accessing the Parker web site at www.parker.com.
- 4.3. Lockout / Tagout Procedures:** Be sure to follow all required lockout and tagout procedures when servicing equipment. For more information see: OSHA Standard – 29 CFR, Part 1910.147, Appendix A, The Control of Hazardous Energy – (Lockout / Tagout)
- 4.4. Visual Inspection:** Any of the following conditions requires immediate system shut down and replacement of worn or damaged components:
- Air leakage: Look and listen to see if there are any signs of visual damage to any of the components in the system. Leakage is an indication of worn or damaged components.
 - Damaged or degraded components: Look to see if there are any visible signs of wear or component degradation.
 - Kinked, crushed, or damaged hoses. Kinked hoses can result in restricted air flow and lead to unpredictable system behavior.
 - Any observed improper system or component function: Immediately shut down the system and correct malfunction.
 - Excessive dirt build-up: Dirt and clutter can mask potentially hazardous situations.
- Caution: Leak detection solutions should be rinsed off after use.
- 4.5. Routine Maintenance Issues:**
- Remove excessive dirt, grime and clutter from work areas.
 - Make sure all required guards and shields are in place.
- 4.6. Functional Test:** Before initiating automatic operation, operate the system manually to make sure all required functions operate properly and safely.
- 4.7. Service or Replacement Intervals:** It is the user's responsibility to establish appropriate service intervals. Valves, FRLs and vacuum products contain components that age, harden, wear, and otherwise deteriorate over time. Environmental conditions can significantly accelerate this process. Valves, FRLs and vacuum components need to be serviced or replaced on routine intervals. Service intervals need to be established based on:
- Previous performance experiences.
 - Government and / or industrial standards.
 - When failures could result in unacceptable down time, equipment damage or personal injury risk.
- 4.8. Servicing or Replacing of any Worn or Damaged Parts:** To avoid unpredictable system behavior that can cause death, personal injury and property damage:
- Follow all government, state and local safety and servicing practices prior to service including but not limited to all OSHA Lockout Tagout procedures (OSHA Standard – 29 CFR, Part 1910.147, Appendix A, The Control of Hazardous Energy – Lockout / Tagout).
 - Disconnect electrical supply (when necessary) before installation, servicing, or conversion.
 - Disconnect air supply and depressurize all air lines connected to system and Pneumatic Division products before installation, service, or conversion.
 - Installation, servicing, and / or conversion of these products must be performed by knowledgeable personnel who understand how pneumatic products are to be applied.
 - After installation, servicing, or conversions air and electrical supplies (when necessary) should be connected and the product tested for proper function and leakage. If audible leakage is present, or if the product does not operate properly, do not put product or system into use.
 - Warnings and specifications on the product should not be covered or painted over. If masking is not possible, contact your local representative for replacement labels.
- 4.9. Putting Serviced System Back into Operation:** Follow the guidelines above and all relevant Installation and Maintenance Instructions supplied with the valve FRL or vacuum component to insure proper function of the system.



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